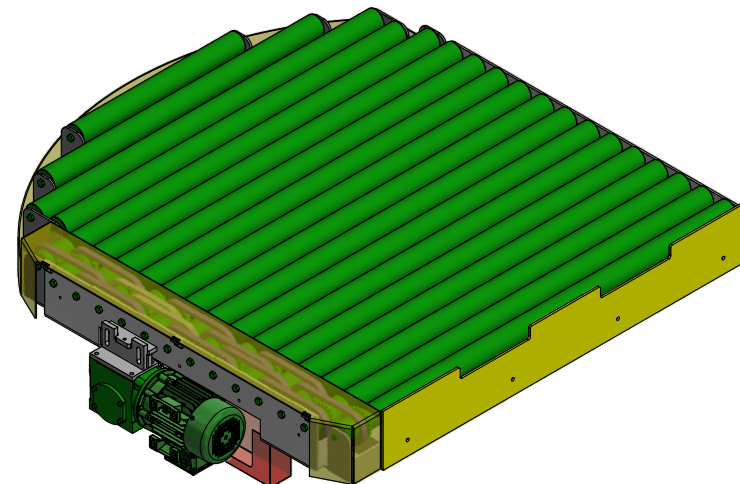
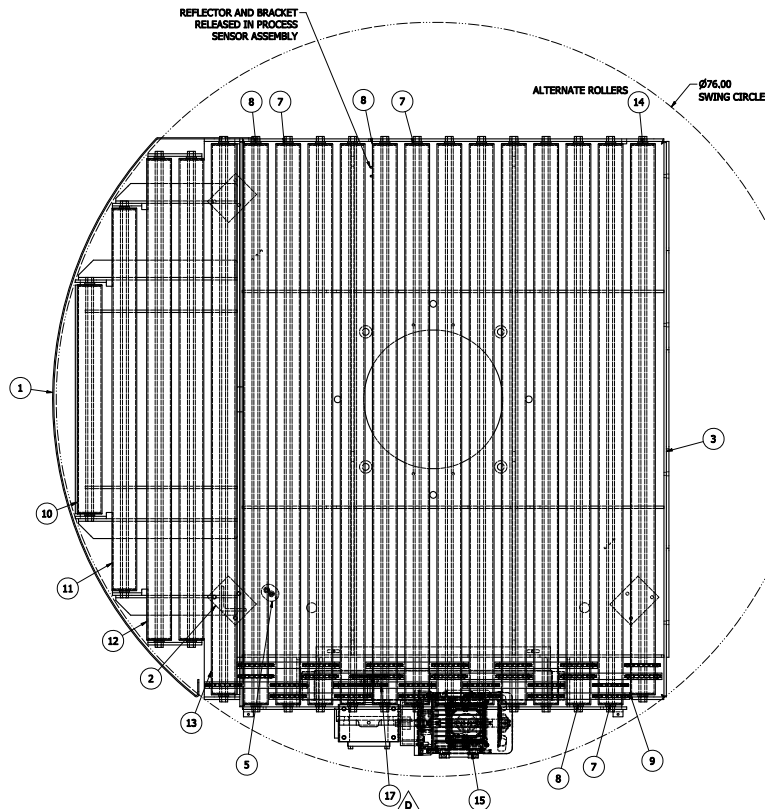
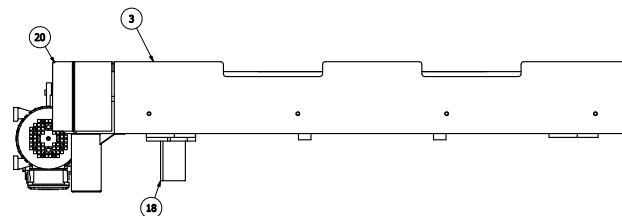
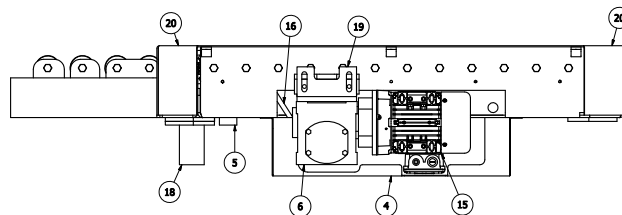


ITEM	PART #	FIN	REV	QTY	DESCRIPTION
1	035585	PT	B	1	GUARD
2	035599	PT	B	1	PA TURNABLE FRAME WELDMENT
3	1007970	PT	A	1	END STOP
4	1025400	PT	A	1	LOWER CHAIN GUARD
5	1052722	NO		1	PROXIMITY SWITCH TARGET
6	718900			1	GRX DODGE 2400RSM TIGER 2 SIZE 30 20:1 RSC
7	724489			6	CONV ALBA ROLLER W/PSWS 2.50 OD X 5' BTP
8	724489			6	CONV ROLLER W/SPROCKET 2.50" OD OVER DWG REC D0222115
9	727406			10	CON WHITNEY 40TWRV HYDRO-SERVICE ROLLER CHAIN BRUAC PER DWG D024286
10	728021			1	55.6P GRAVITY ROLLER
11	734096			1	CONV GRAVITY ROLLER 2.50"OD, 39" BETWEEN FRAME
12	734097			2	CONV GRAVITY ROLLER 2.50"OD, 49" BETWEEN FRAME
13	734098			1	CONV ROLLER W/SPROCKET 2.50" OD OVER DWG REC D044805
14	734180			1	CONV ROLLER W/SPROCKET 2.50" OD OVER DWG REC D044805
15	733651			1	BA TECHTOP CR3-AL-TF-86C-4-8-0-1
16	730021			2	CON CHAIN BRK 4"ID 6P P + 3CONV CARBON
17	0247204	NO	B	1	MOD SPROCKET 40B22
18	00247285	PT	A	1	TURNABLE LOCK CATCH
19	0025806	PT	A	1	GRX HNT
20	0355720	PT	D	1	UPPER GUARD



NOTES:

- CONVEYOR SET-UP FOR:
60 fpm @ 60 HZ
50 fpm @ 50 HZ
40 fpm @ 40 HZ
30 fpm @ 30 HZ
- LOWER CHAIN GUARD SHOULD ALWAYS BE USED
- SHOWN WITH LOCK PIN CATCH IN THE STD L-R OR R-L POSITION, USE ALTERNATE MOUNT PLATES ON MACHINES WITH FLOW IN OR OUT OF THE FRONT.



1		REPLACED 032446 WITH 730021	6/28/21	BLH	DISC		6/29/2021	BRENTON, A PROMACH PRODUCT BRAND	
2		REMOVED 00244854 AND ADDED NOTE FOR REFLECTOR	1/21/21	MES	DISC			4750 County Road 13 NE ALBUQUERQUE, NM 85008-0414	
3		ADDED 00244854; REPLACED 748111 W/733651	9/2/20	MES	TURNS			THIS DRAWING IS THE PROPERTY OF MEMPHIS REINFORCING COMPANY AND IS TO BE USED AS REPRODUCED WITHOUT THEIR PERMISSION	
4		REPLACED 040454 WITH 748111	07/23/18	TCH	TURNS			UNLESS NOTED OTHERWISE	
5		REPLACED 0323154 W/ 1052722	06/27/18	WFL	TURNS			TITLE	
6		REPLACED 1007970 W/ 0025806	06/15/18	TCH	Decimal	Angle	Predicted		
7		REPLACED 0024258 W/ 1007970	06/22/16	MES	in	in	in 1/2"		
8		ADDED 1007970 END STOP	07/19/16	MES	TURNS			CTS TURNABLE 76" DIA X 3.25 RS	
9		REMOVED 00244854	07/19/16	MES	TURNS			REVISION	
REV		DATE	BY	DESCRIPTION	REVISION		DATE	BY	DESCRIPTION
1		REVISION		REMOVED ALL BURNS AND SHARP EDGES	REVISION			DATE	DESCRIPTION
								13565507	

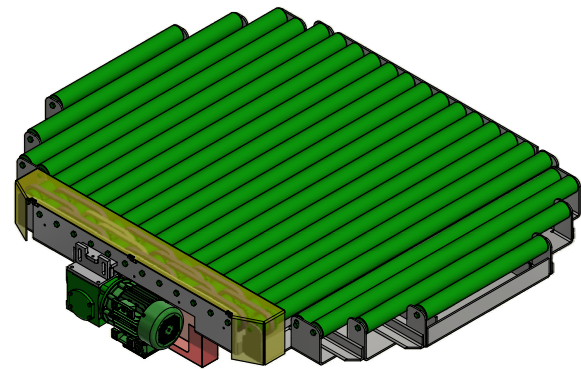
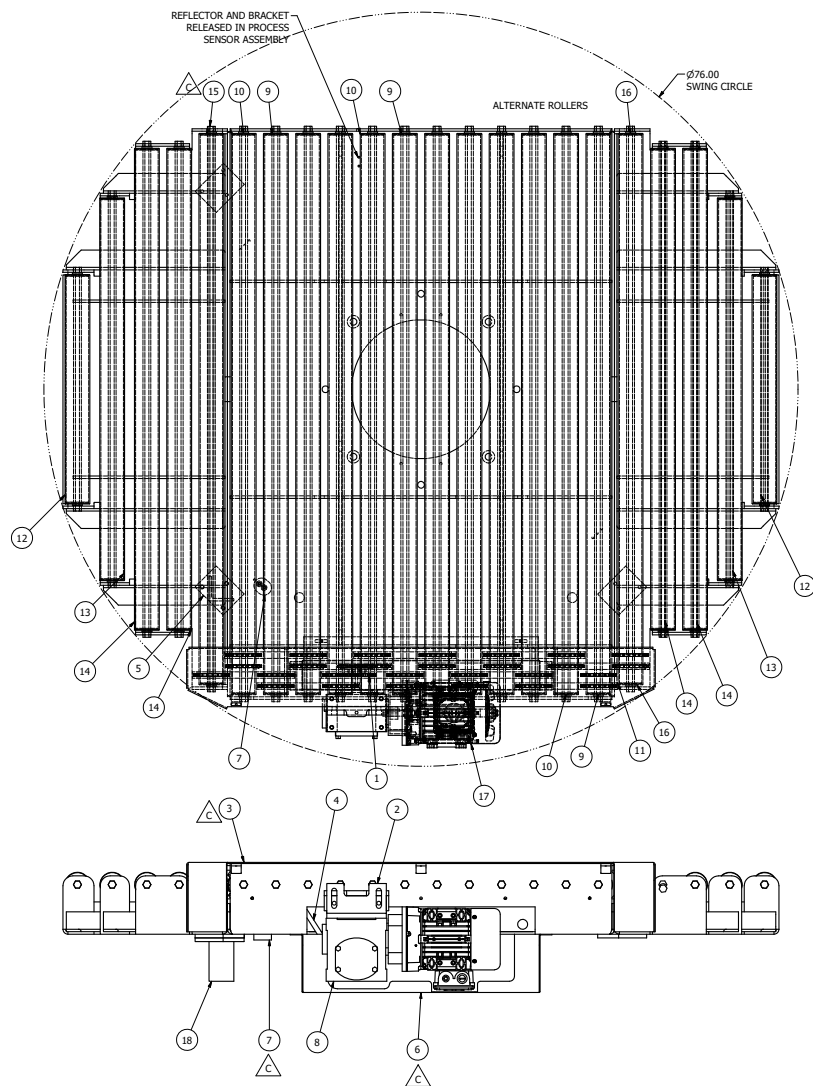
BRENTON, A PROMACH PRODUCT BRAND
4750 County Road 13 NE
Alexander, MN 56308-0014

THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION

CTS TURNABLE 76" DIA X 3.25 RS

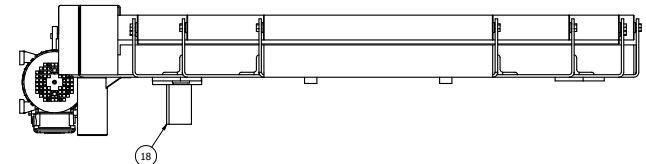
0355507

Parts List				
ITEM	PART NUMBER	FINISH	QTY	DESCRIPTION
1	0247204	NO	1	MOD SPROCKET 40B22
2	0293606	PT	1	GBX MNT
3	0303720	PT	1	UPPER GUARD
4	0322445-1	NO	2	CHAIN BREAK #40 (67 P)
5	0391737	PT	1	TURNABLE FRAME WELDMENT
6	1029659	PT/PMY	1	LOWER CHAIN GUARD
7	1052722	NO	1	PROXIMITY SWITCH TARGET
8	718950		1	GBX DODGE 20Q20R56 TIGEAR 2 SIZE 20 20-1 56C
9	724488		6	CONV ALBA ROLLER W/SPRKS 2.50 OD X 57 BTF
10	724489		6	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC D0222115)
11	727936		10	CAN WHITNEY 40TWIRV HYDRO-SERVICE ROLLER CHAIN BREAK, PER DWG D0247836
12	728621		2	33.63" GRAVITY ROLLER
13	734096		2	CONV GRAVITY ROLLER 2.50"OD, 39" BETWEEN FRAME
14	734097		4	CONV GRAVITY ROLLER 2.50"OD, 49" BETWEEN FRAME
15	734098		1	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC 0304808)
16	734180		1	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC 0304809)
17	753651		1	EM TECHTOP CB3-AL-TF-56C-4-B-D-1
18	D0247285	PT	1	TURNABLE LOCK CATCH

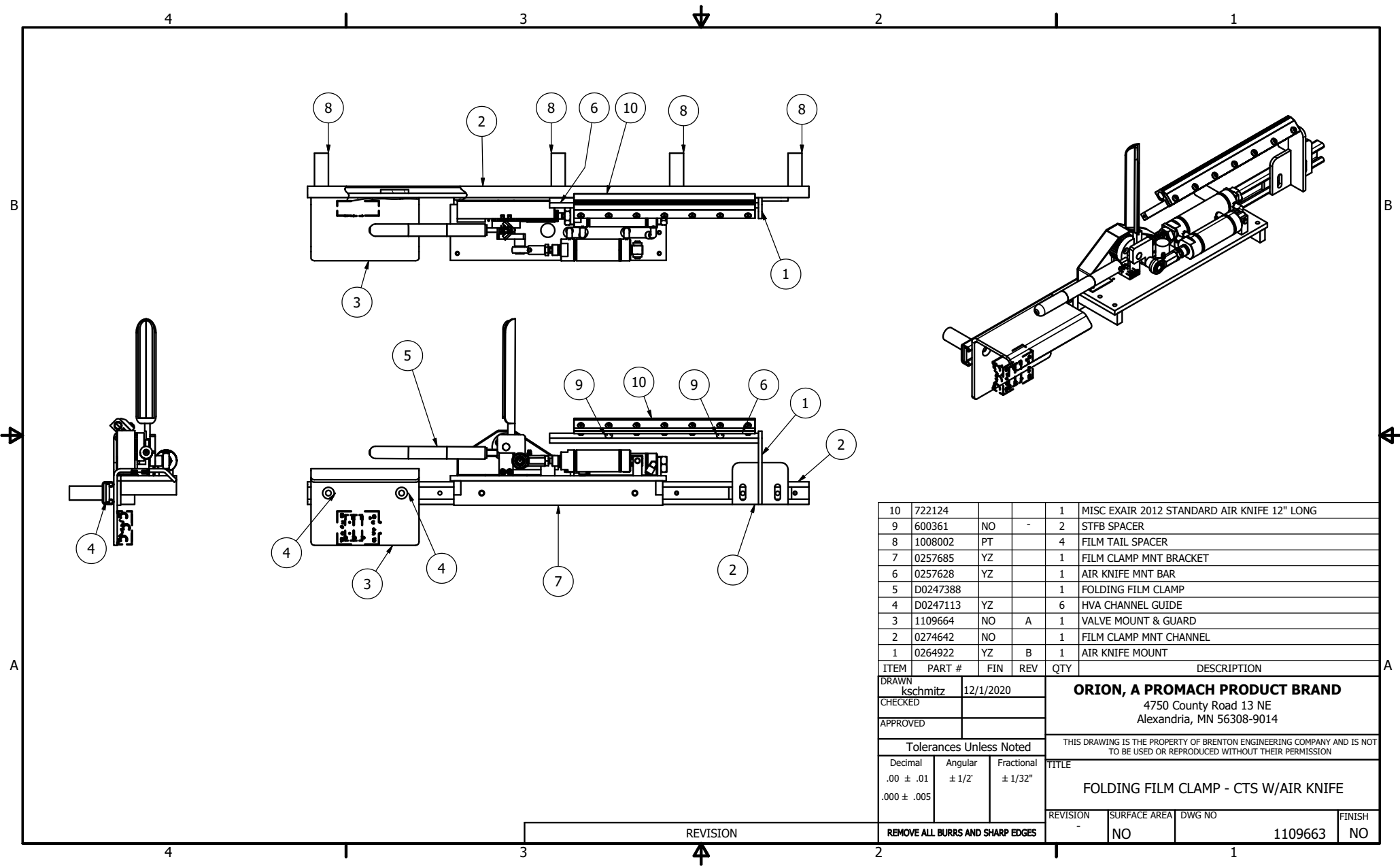


NOTES:

1. CONVEYOR SET-UP FOR:
60 fpm @ 60 HZ
50 fpm @ 50 HZ
40 fpm @ 40 HZ
30 fpm @ 30 HZ
2. LOWER CHAIN GUARD SHOULD ALWAYS BE USED
3. SHOWN WITH LOCK PIN CATCH IN THE STD L-R OR R-L POSITION, USE ALTERNATE MOUNT PLATES ON MACHINES WITH FLOW IN OR OUT OF THE FRONT.



E		REMOVED D0244854YZ & ADDED REFLECTOR	1/21/2021	PKS	mtagedahl	11/17/2015	ORION, A PROMACH PRODUCT BRAND	
D		REPLACED 749111 W/ 753651; ADDED NOTE	7/30/2020	PKS	mtagedahl		4750 County Road 13 NE, Alexandria, MN 56308-9014	
C		REPLACE #18, 094554 TO 749111	11/20/19	BAN			THIS DRAWING IS THE PROPERTY OF BREITEN ENGINEERING COMPANY AND IS NOT TO BE LOANED OR REPRODUCED WITHOUT THEIR PERMISSION.	
B		CHG MOTOR #15, 094554 TO 749111	11/19/19	BAN			TITLE	
A		ADDED BALLOONS FOR ITEMS 4 & 17	6/9/18	BAN			CTS TURNABLE 76" DIA X 3.25 RS	
REV		DESCRIPTION	DATE	BY	REVISION	DATE	REVISION	DATE



10	722124			1	MISC EXAIR 2012 STANDARD AIR KNIFE 12" LONG
9	600361	NO	-	2	STFB SPACER
8	1008002	PT		4	FILM TAIL SPACER
7	0257685	YZ		1	FILM CLAMP MNT BRACKET
6	0257628	YZ		1	AIR KNIFE MNT BAR
5	D0247388			1	FOLDING FILM CLAMP
4	D0247113	YZ		6	HVA CHANNEL GUIDE
3	1109664	NO	A	1	VALVE MOUNT & GUARD
2	0274642	NO		1	FILM CLAMP MNT CHANNEL
1	0264922	YZ	B	1	AIR KNIFE MOUNT
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN kschmitz		12/1/2020		ORION, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED					
APPROVED					
Tolerances Unless Noted				THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2"	Fractional ± 1/32"	TITLE FOLDING FILM CLAMP - CTS W/AIR KNIFE		
REVISION -			SURFACE AREA NO	DWG NO 1109663	FINISH NO
REMOVE ALL BURRS AND SHARP EDGES					

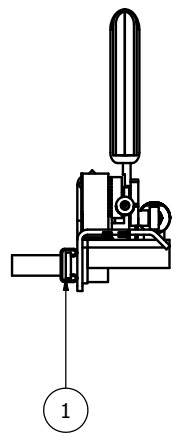
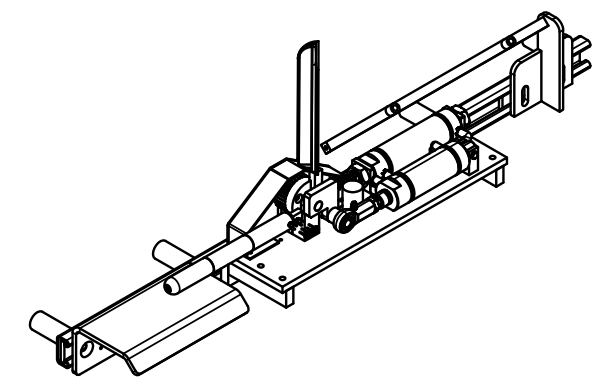
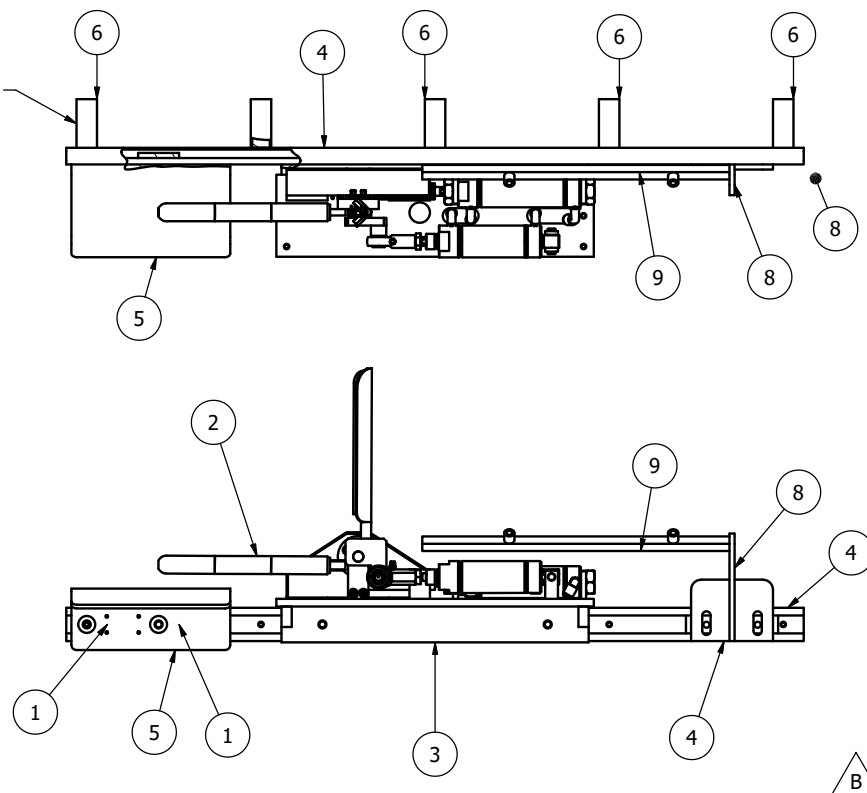
4

3

2

1

A
USE SPACERS,
IF NEEDED.



ITEM	PART #	FIN	REV	QTY	DESCRIPTION
9	0257628	YZ		1	AIR KNIFE MNT BAR
8	0264922	YZ	B	1	AIR KNIFE MOUNT
7	722124			1	MISC EXAIR 2012 STANDARD AIR KNIFE 12" LONG
6	1008002	PT		5	FILM TAIL SPACER
5	1074869	NO	A	1	VALVE MOUNT & GUARD
4	0274642	NO		1	FILM CLAMP MNT CHANNEL
3	0257685	YZ		1	FILM CLAMP MNT BRACKET
2	D0247388			1	FOLDING FILM CLAMP
1	D0247113	YZ		6	HVA CHANNEL GUIDE

C	REVISED 1074869 TO INCORPORATE GUARD FEATURES & REMOVED 1085723	1/30/2020	KAS
B	ADDED #10-1085723, REPLACED #5-WAS 0285358 w/1074869	1/23/20	BAN
A	DELETED ITEM #'S 731374, 0284559 & 0276928, ADDED ITEM #'S 722124, 0264922 & 0257628. ADDED SPACER NOTE.	7/11/19	BAN
REV	DESCRIPTION	DATE	BY
REVISION			

DRAWN	DLZ	4/22/2014
CHECKED		
APPROVED		
Tolerances Unless Noted		
Decimal	Angular	Fractional
.00 ± .01	± 1/2°	± 1/32"
.000 ± .005		

ORION, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014			
THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION			
TITLE FOLDING FILM CLAMP - CTS W/AIR KNIFE			
REVISION C	SURFACE AREA NO	DWG NO 1076368	FINISH NO

4

3

2

1

4

3

2

1

ALL CYLINDERS TO BE TURNED SO THAT
THE FITTINGS FACE THE CENTER AND
AIR LINE CAN BE PLUMBED UNDER THE
CYLINDER MOUNTING PLATE

SECTION A-A
SCALE 1 / 4

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	----	SHAFT COMES WITH CYLINDER (WAS D0242724)
2	1	D0247336	END ROLLER
3	1	D0247337	ROLLER SHAFT
4	1	D0247348	BASE PLATE
5	1	D0250138	JAW WELDMENT
6	1	0255854	STOP
7	1	432094	SPUR GEAR - YSS1630
8	2	432095	PIVOT BRACKET
9	1	432099	REAR CYL MNT
11	1	443445	ROUND SPACER
12	1	443444	CLAMP COVER
13	2	443451	JAW ROLLER
14	1	443454	STEEL RACK 4YSR16 x 0.75
15	2	443460	FLANGE BUSHING FF-636-3
16	1	443503	CLAMP YOKE #1
17	1	443504	CLAMP YOKE #2
18	1	094552	RDE AURORA MW-07-KZ
19	1	017406	VGS OIL BR BUSHING RELIABLE # P50-9
20	1	600385	STFB WASHER 1 OD x 0.28 ID x 7GA STL
21	1	727527	CYL SMC NCDMC150-02001 1/2" BORE X 2" STROKE CYL
22	1	727528	CYL SMC NCDCE050-0300 1 1/2" BORE X 3" STROKE
25	1	729453	HDWSS SHLDBLT 0.25 X 0.25 LG X 10-24THRD

DRAWN	JNORI	7/30/2008
CHECKED		
APPROVED		

Tolerances Unless Noted

Decimal	Angular	Fractional
.00 ± .01	± 1/2°	± 1/32"
.000 ± .005		

BRENTON ENGINEERING

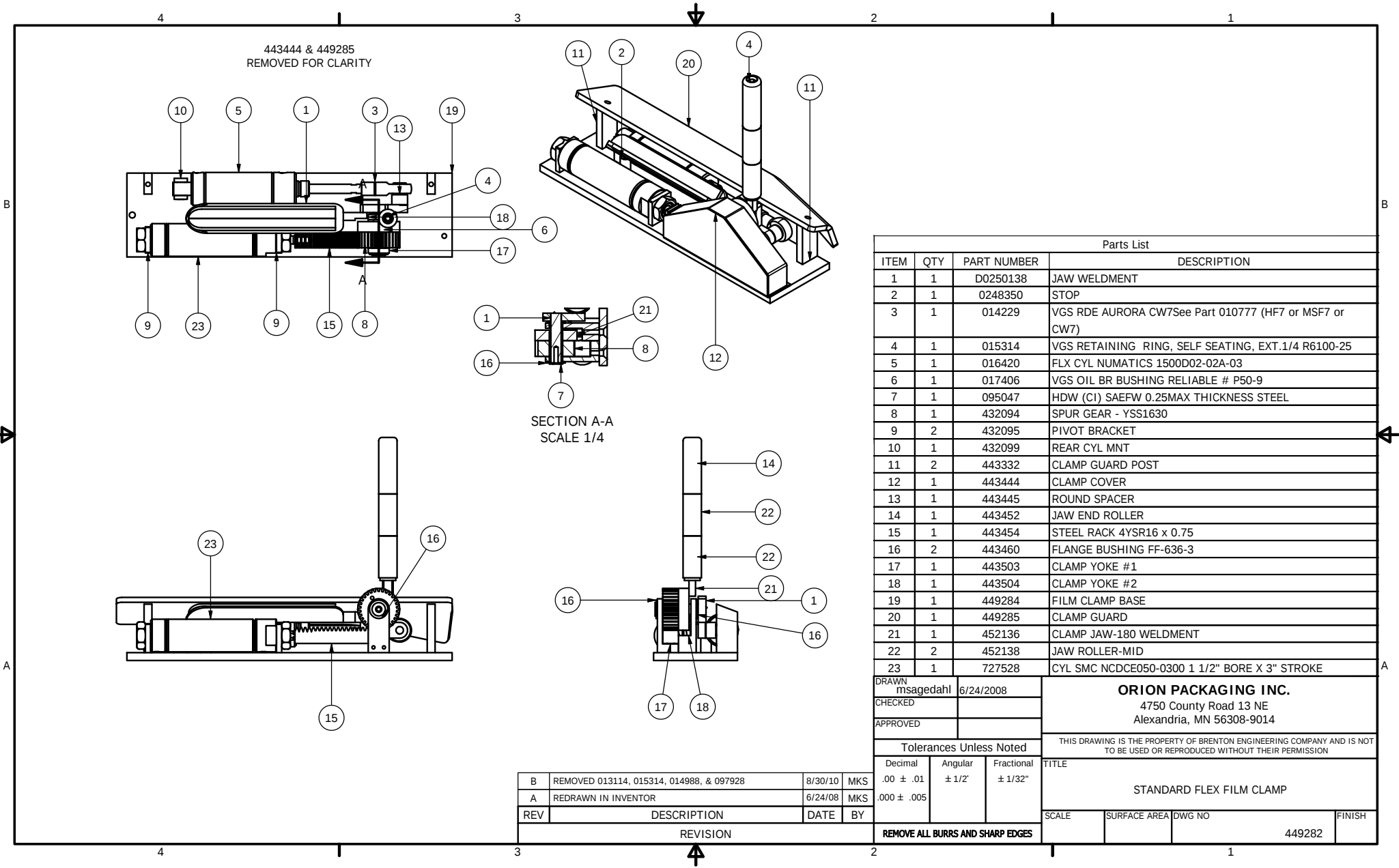
4750 County Road 13 NE
Alexandria, MN 56308-9014

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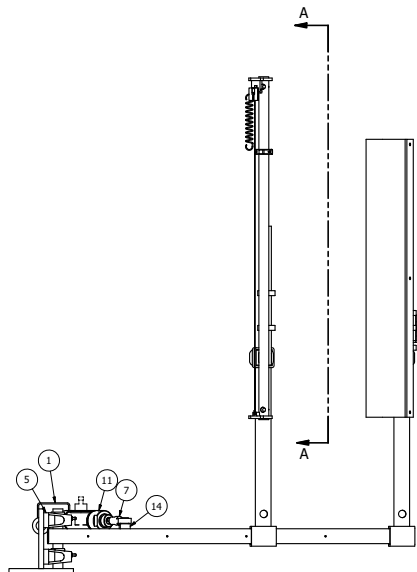
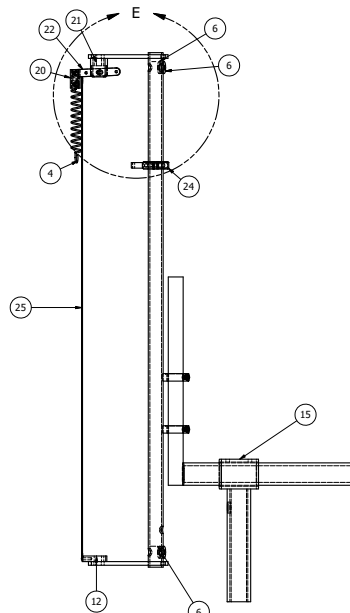
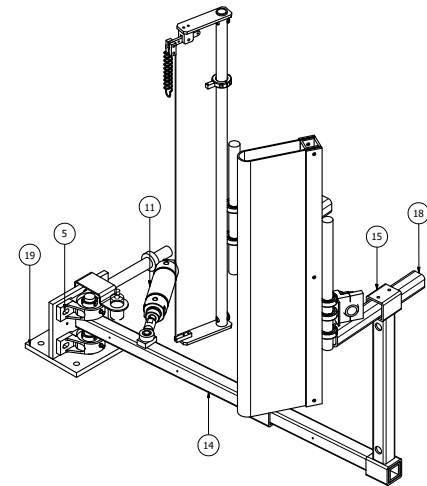
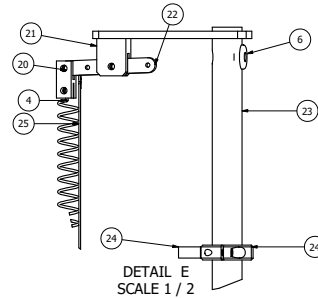
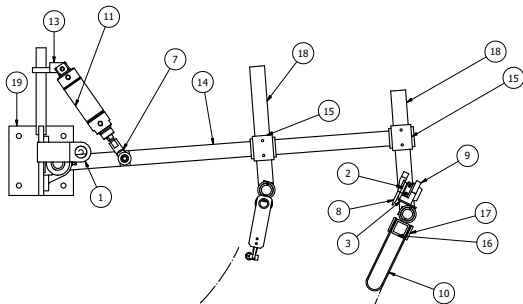
TITLE			
FOLDING FILM CLAMP			
SCALE	SURFACE AREA	DWG NO	FINISH
		D0247388	

REV	DESCRIPTION	DATE	BY
B	ADDED NOTE FOR AIR FITTINGS	3/6/14	MKS
A	#1 SHAFT WILL COME WITH CYLINDER	2/3/11	LAR
REVISION			

REMOVE ALL BURRS AND SHARP EDGES



Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	1	D0250138	JAW WELDMENT	
2	1	0248350	STOP	
3	1	014229	VGS RDE AURORA CW7See Part 010777 (HF7 or MSF7 or CW7)	
4	1	015314	VGS RETAINING RING, SELF SEATING, EXT.1/4 R6100-25	
5	1	016420	FLX CYL NUMATICS 1500D02-02A-03	
6	1	017406	VGS OIL BR BUSHING RELIABLE # P50-9	
7	1	095047	HDW (CI) SAEFW 0.25MAX THICKNESS STEEL	
8	1	432094	SPUR GEAR - YSS1630	
9	2	432095	PIVOT BRACKET	
10	1	432099	REAR CYL MNT	
11	2	443332	CLAMP GUARD POST	
12	1	443444	CLAMP COVER	
13	1	443445	ROUND SPACER	
14	1	443452	JAW END ROLLER	
15	1	443454	STEEL RACK 4YSR16 x 0.75	
16	2	443460	FLANGE BUSHING FF-636-3	
17	1	443503	CLAMP YOKE #1	
18	1	443504	CLAMP YOKE #2	
19	1	449284	FILM CLAMP BASE	
20	1	449285	CLAMP GUARD	
21	1	452136	CLAMP JAW-180 WELDMENT	
22	2	452138	JAW ROLLER-MID	
23	1	727528	CYL SMC NCDCE050-0300 1 1/2" BORE X 3" STROKE	
DRAWN msagedahl		6/24/2008	ORION PACKAGING INC. 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED				
APPROVED				
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"		
TITLE				
STANDARD FLEX FILM CLAMP				
SCALE		SURFACE AREA	DWG NO	FINISH
REMOVE ALL BURRS AND SHARP EDGES			449282	



25	1006909	NO	1	FILM TAIL CUTTING WIRE 30"
24	0322671	YZ	1	SPRING ATTACHMENT
23	0322670	PT	1	ADJUSTABLE NOT WIRE ARM - 30IN
22	0313799	YZ	1	CUTTER WIRE LEVER
21	0313798	NO	1	CUTTER WIRE LEVER YOKE
20	0313451	NO	1	SPRING ATTACHMENT
19	0256811	YZ	1	FTT TOWER FILM TAIL MNT
18	0252055	YZ	2	BRUSH ARM SEGMENT
17	0248823	PT	2	FLAT BAR 30" (WAS 412542)
16	0248822	YZ	1	BRUSH HOLDER 30" (WAS 417544)
15	0247807	YZ	2	ARM SEGMENT (WAS 412236)
14	0247806	YZ	1	CUTTER / BRUSH ARM (WAS 427730)
13	0246041	YZ	1	CYLINDER HOLDER (WAS 424885)
12	443348	YZ	1	WIRE ATTACHMENT
11	728777	1	1	NCME200-0300
10	727676	1	1	BELT BR/BLACK RUBBER ROUGH TOP CUT TO SIZE 16.00 X 28.00 (PER BEC DWG 00248804)
9	716301	1	1	(REF - SEE ELEC BOM) SENS SICK 7022976
8	711781	1	1	PC LECHER 600.130.56 BC 532K65AIR COMB
7	084443	1	1	RDE AURORA RW-58-42
6	014502	2	2	HDW (CJ)HDW FASTENAL 10034-12836 GROMMET 3/8" ID X 1/4" GRV X 1/2" GRV ID X
5	011191	2	2	SRG (CT) LCP205-162 BOLT PILLLOW BLOCK
4	010047	1	1	SPRG (CT) 0.75" OD X .880" Dia. X 4 1/2 TENSION SPRING
3	1128210	PT	1	FILM TAIL BLOWER MNT COLLAR
2	1053726	NO	1	BLOWER MOUNT
1	1050725	NO	1	FILM TAIL PRO MNT

ITEM

PART #

FIN REV

QTY

DESCRIPTION

DATE

BY

DESIGNED

mtg@benton.com

1/23/2013

APPROVED

Tolerances Unless Noted

Decimal .00 ± .01

Angular ± 1/2°

Fractional ± 1/32"

DATE

BY

REVISION

REVISION

REMOVAL BURS AND SHARP EDGES

REVISION

THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE LOANED OR REPRODUCED WITHOUT THEIR PERMISSION

DATE

BY

FA FILM TAIL ASSY 30IN WIRE - LH

REVISION

D

SURFACE AREA

DWG NO

0332284

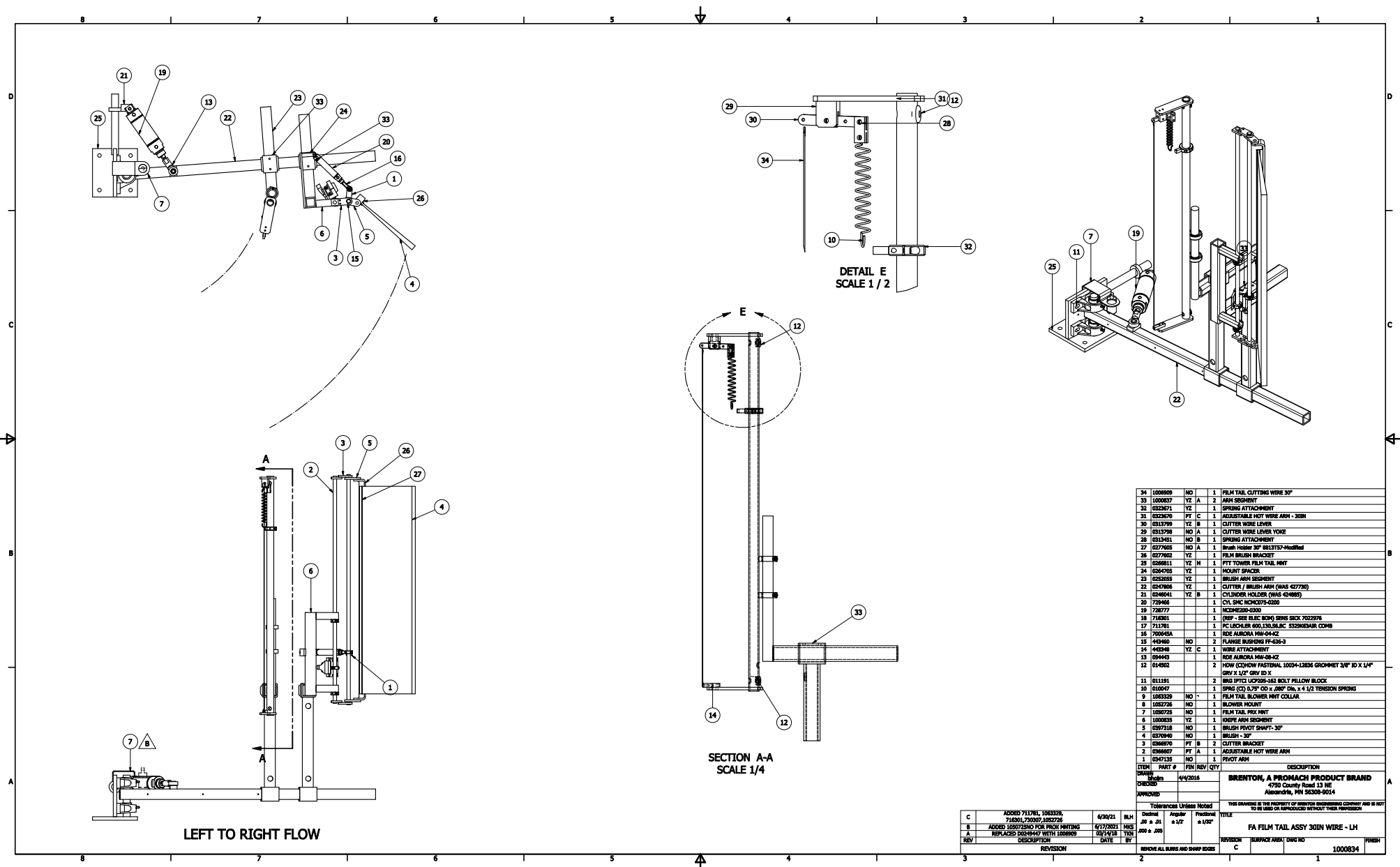
FINISH

D	ADD'D	1052726	716301	711781	1128210	11/16/21	BLH
C	ADD'D	1050725				06/20/18	TAN
B	REPLAC'D	107544P	W/	1006909		07/11/16	PNCS
A	REPLAC'D	0247806 & 0247805	WITH	0252055		6/26/14	DLZ
REV	DESCRIPTION	DATE	BY				

BRENTON ENGINEERING
4750 County Road 13 NE
Alexandria, MN 56308-9014

FA FILM TAIL ASSY 30IN WIRE - LH

0332284



ITEM	PART #	REV	QTY	DESCRIPTION
34	100809	NO	1	FILM TAIL CUTTING WIRE 30"
33	100837	YZ	A	2 ARM SEGMENT
32	022671	YZ	1	SPRING ATTACHMENT
31	022670	PT	C	ADJUSTABLE HOT WIRE ARM - 30IN
30	031379	YZ	B	1 CUTTER WIRE LEVER
29	031378	NO	A	1 CUTTER WIRE LEVER YOK
28	031341	NO	B	1 SPRING ATTACHMENT
27	027765	NO	A	1 Brush Holder 30" BR13732-Modified
26	027762	YZ	1	FILM BRUSH BRACKET
25	026811	YZ	H	1 PTFE TOWER FILM TAIL HNT
24	026708	YZ	1	1 MOUNT SPACER
23	025203	YZ	1	BRUSH ARM SEGMENT
22	024706	YZ	1	CUTTER / BRUSH ARM (WAS 027780)
21	024041	YZ	B	1 CYLINDER HOLDER (WAS 02405)
20	72946	1	1	CYL SHC HCNCH275-0200
19	728777	1	1	1 NCM4200-0300
18	714501	1	1	1 (HP - SEE BLUE BOOK) BRUSH BACK 702375
17	711761	1	1	1 PC LICHNER 605.130.5LBC 532903AR COMB
16	70045A	1	1	1 RIDE AURORA MM-04-KZ
15	44960	NO	2	1 FLANGE BUSHING FF-036-3
14	44536	YZ	C	1 WIRE ATTACHMENT
13	094443	1	1	1 RIDE AURORA MM-08-KZ
12	014902	2	1	1 HOW (C)SHOW FASTENAL 10034-12636 GROMMET 3/8" ID X 1/4" (REV X 1/2" GRY ID X 1/2")
11	011191	2	1	1 BRG 3PCC UCP055-562 BOLT PELLOW BLOCK
10	010047	1	1	1 SPRG (C) 0.75" OD x .380" DIA. x 4 1/2 TENSION SPRING
9	106330	NO	1	1 FILM TAIL BLOWER HNT COLLAR
8	106276	NO	1	1 BLOWER MOUNT
7	106075	NO	1	1 FILM TAIL PEX HNT
6	100023	YZ	1	1 BRUSH ARM SEGMENT
5	037218	NO	1	1 BRUSH PIVOT SHAFT- 30"
4	027090	NO	1	1 BRUSH - 30"
3	036670	PT	B	2 CUTTER BRACKET
2	036607	PT	A	1 ADJUSTABLE HOT WIRE ARM
1	034713	NO	1	1 PIVOT ARM

REVISION	DESCRIPTION	DATE	BY	CHKD	APPD
C	ADDED 711761, 106330, 714501, 728777, 106276	6/30/21	RLH		
B	ADDED 106276 FOR PEX HNT	6/17/2021	RLH		
A	REPLACED 036640 WITH 100809	03/14/18	TEN		
REV	DESCRIPTION	DATE	BY	CHKD	APPD

ITEM	PART #	REV	QTY	DESCRIPTION
34	100809	NO	1	FILM TAIL CUTTING WIRE 30"
33	100837	YZ	A	2 ARM SEGMENT
32	022671	YZ	1	SPRING ATTACHMENT
31	022670	PT	C	ADJUSTABLE HOT WIRE ARM - 30IN
30	031379	YZ	B	1 CUTTER WIRE LEVER
29	031378	NO	A	1 CUTTER WIRE LEVER YOK
28	031341	NO	B	1 SPRING ATTACHMENT
27	027765	NO	A	1 Brush Holder 30" BR13732-Modified
26	027762	YZ	1	FILM BRUSH BRACKET
25	026811	YZ	H	1 PTFE TOWER FILM TAIL HNT
24	026708	YZ	1	1 MOUNT SPACER
23	025203	YZ	1	BRUSH ARM SEGMENT
22	024706	YZ	1	CUTTER / BRUSH ARM (WAS 027780)
21	024041	YZ	B	1 CYLINDER HOLDER (WAS 02405)
20	72946	1	1	CYL SHC HCNCH275-0200
19	728777	1	1	1 NCM4200-0300
18	714501	1	1	1 (HP - SEE BLUE BOOK) BRUSH BACK 702375
17	711761	1	1	1 PC LICHNER 605.130.5LBC 532903AR COMB
16	70045A	1	1	1 RIDE AURORA MM-04-KZ
15	44960	NO	2	1 FLANGE BUSHING FF-036-3
14	44536	YZ	C	1 WIRE ATTACHMENT
13	094443	1	1	1 RIDE AURORA MM-08-KZ
12	014902	2	1	1 HOW (C)SHOW FASTENAL 10034-12636 GROMMET 3/8" ID X 1/4" (REV X 1/2" GRY ID X 1/2")
11	011191	2	1	1 BRG 3PCC UCP055-562 BOLT PELLOW BLOCK
10	010047	1	1	1 SPRG (C) 0.75" OD x .380" DIA. x 4 1/2 TENSION SPRING
9	106330	NO	1	1 FILM TAIL BLOWER HNT COLLAR
8	106276	NO	1	1 BLOWER MOUNT
7	106075	NO	1	1 FILM TAIL PEX HNT
6	100023	YZ	1	1 BRUSH ARM SEGMENT
5	037218	NO	1	1 BRUSH PIVOT SHAFT- 30"
4	027090	NO	1	1 BRUSH - 30"
3	036670	PT	B	2 CUTTER BRACKET
2	036607	PT	A	1 ADJUSTABLE HOT WIRE ARM
1	034713	NO	1	1 PIVOT ARM

REVISION	DESCRIPTION	DATE	BY	CHKD	APPD
C	ADDED 711761, 106330, 714501, 728777, 106276	6/30/21	RLH		
B	ADDED 106276 FOR PEX HNT	6/17/2021	RLH		
A	REPLACED 036640 WITH 100809	03/14/18	TEN		
REV	DESCRIPTION	DATE	BY	CHKD	APPD

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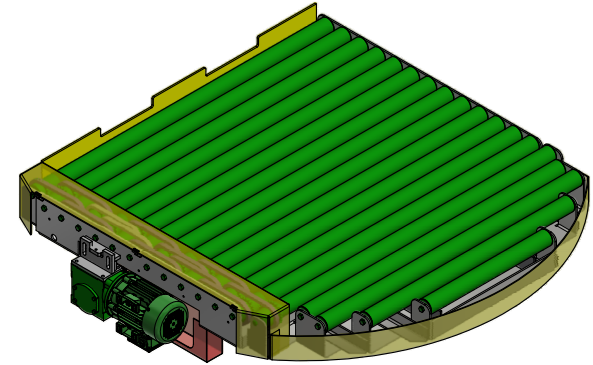
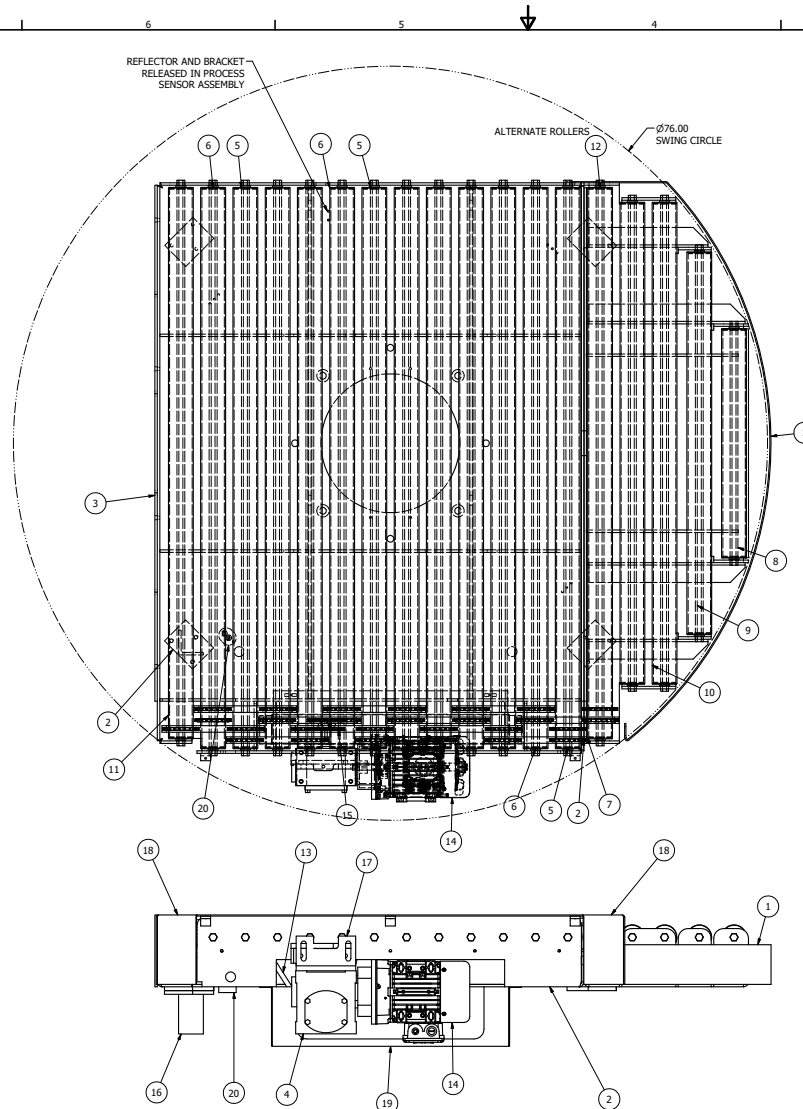
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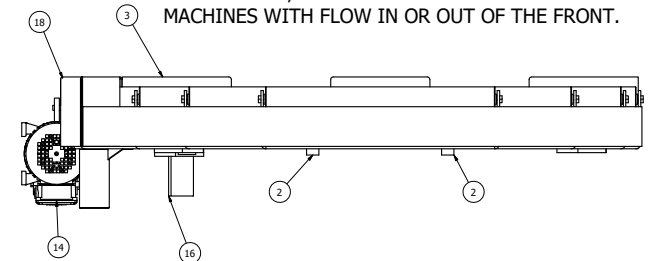
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A	REPLACED 036640 WITH 100809	03/14/18	TEN		
REV	DESCRIPTION	DATE	BY	CHKD	APPD

ITEM	PART #	FIN	REV	QTY	DESCRIPTION
20	0322722	NO	B	1	PRIORITY SWITCH TARGET
19	0324216	PT	B	1	LOWER CHAIN GUARD
18	0303720	PT	D	1	UPPER GUARD
17	0253606	PT	A	1	GBX MNT
16	0247285	PT		1	TURNABLE LOCK CATCH
15	0347204	NO	B	1	MOD SPROCKET 40B32
14	753651			1	EM TECHTOP C83-AL-17-SEC-4-B-D-1
13	750221			2	CAN CHAIN BREAK #40 (87 P + 1 CONN) CARBON
12	734180			1	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC 0304889)
11	734098			1	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC 0304889)
10	734097			2	CONV GRAVITY ROLLER 2.50"OD, 40" BETWEEN FRAME
9	734096			1	CONV GRAVITY ROLLER 2.50"OD, 39" BETWEEN FRAME
8	738621			1	33.63" GRAVITY ROLLER
7	727936			10	CAN WHITNEY ACTIVELY HYDRO-SERVICE ROLLER CHAIN BREAK, PER DWG D0247836
6	724489			6	CONV ROLLER W/SPROCKET 2.50" OD (PER DWG BEC 0304889)
5	724488			6	CONV ALUM ROLLER W/SPRKS 2.50 OD X 57 BTF
4	718950			1	GBX DODGE 20Q30R56 TIGEAR 2 SIZE 20 30-1 56C
3	1007970	PT		1	END STOP
2	1003214	PT	B	1	FA TURNABLE FRAME WELDMENT
1	0353865	PT		1	GUARD



NOTES:

1. CONVEYOR SET-UP FOR:
60 fpm @ 60 HZ
50 fpm @ 50 HZ
40 fpm @ 40 HZ
30 fpm @ 30 HZ
2. LOWER CHAIN GUARD SHOULD ALWAYS BE USED
3. SHOWN WITH LOCK PIN CATCH IN THE STD L-R OR R-L POSITION, USE ALTERNATE MOUNT PLATES ON MACHINES WITH FLOW IN OR OUT OF THE FRONT.



REVISION				TOLERANCES UNLESS NOTED				REVISION			
REV	DESCRIPTION	DATE	BY	Decimal	Angular	Fractional		REVISION	DATE	BY	
F	REPLACED 0322445 WITH 750221	06/29/21	BLH					1	REPLACED 0322445 WITH 750221	06/29/21	BLH
E	REMOVED 0034485477 & ADDED NOTE	07/12/21	PKS					2	REMOVED 0034485477 & ADDED NOTE	07/12/21	PKS
D	REPLACED 796111 W/ 753651; ADDED 0034485477	07/30/20	PKS					3	REPLACED 796111 W/ 753651; ADDED 0034485477	07/30/20	PKS
C	REPLACED 094554 W/ 49111	07/24/19	BAN					4	REPLACED 094554 W/ 49111	07/24/19	BAN
B	REPLACED 073114 W/ 050722	07/17/19	BAN					5	REPLACED 073114 W/ 050722	07/17/19	BAN
A	WAS BALDOR MOTOR	08/30/14	RSL					6	WAS BALDOR MOTOR	08/30/14	RSL
REV	DESCRIPTION	DATE	BY					7	REPLACED 073114 W/ 050722	07/17/19	BAN
								8	REPLACED 094554 W/ 49111	07/24/19	BAN
								9	REMOVED 0034485477 & ADDED NOTE	07/12/21	PKS
								10	REPLACED 0322445 WITH 750221	06/29/21	BLH

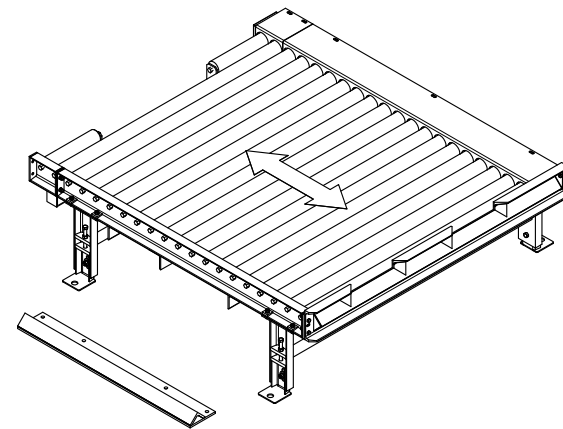
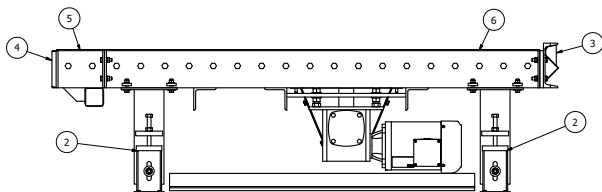
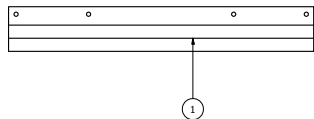
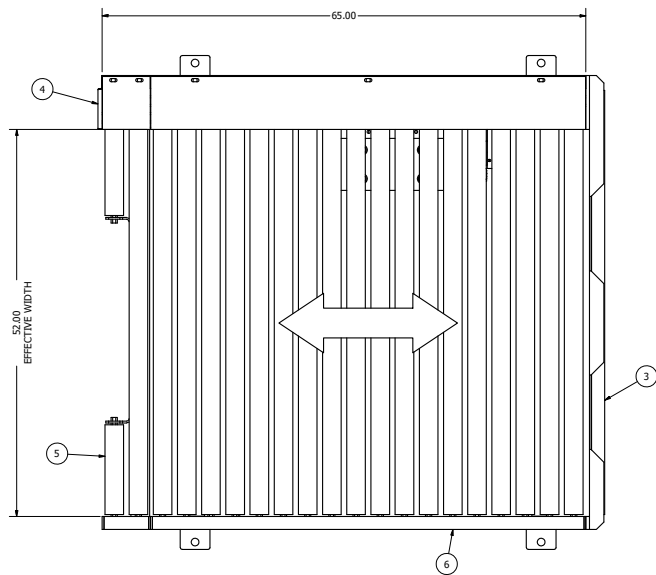
BREMONT, A PROMACH PRODUCT BRAND				TOLERANCES UNLESS NOTED				REVISION			
REV	DESCRIPTION	DATE	BY	Decimal	Angular	Fractional		REVISION	DATE	BY	
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B	REPLACED 073114 W/ 050722	07/17/19	BAN					5	REPLACED 073114 W/ 050722	07/17/19	BAN
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REV	DESCRIPTION	DATE	BY					7	REPLACED 073114 W/ 050722	07/17/19	BAN
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								9	REMOVED 0034485477 & ADDED NOTE	07/12/21	PKS
								10	REPLACED 0322445 WITH 750221	06/29/21	BLH

BREMONT, A PROMACH PRODUCT BRAND
4750 County Road 13 NE
Alexandria, MN 56308-9014

THIS DRAWING IS THE PROPERTY OF BREMONT ENGINEERING COMPANY AND IS NOT TO BE LOANED OR REPRODUCED WITHOUT THEIR PERMISSION.

TITLE: CTS TURNABLE 76" DIA X 3.25 RS

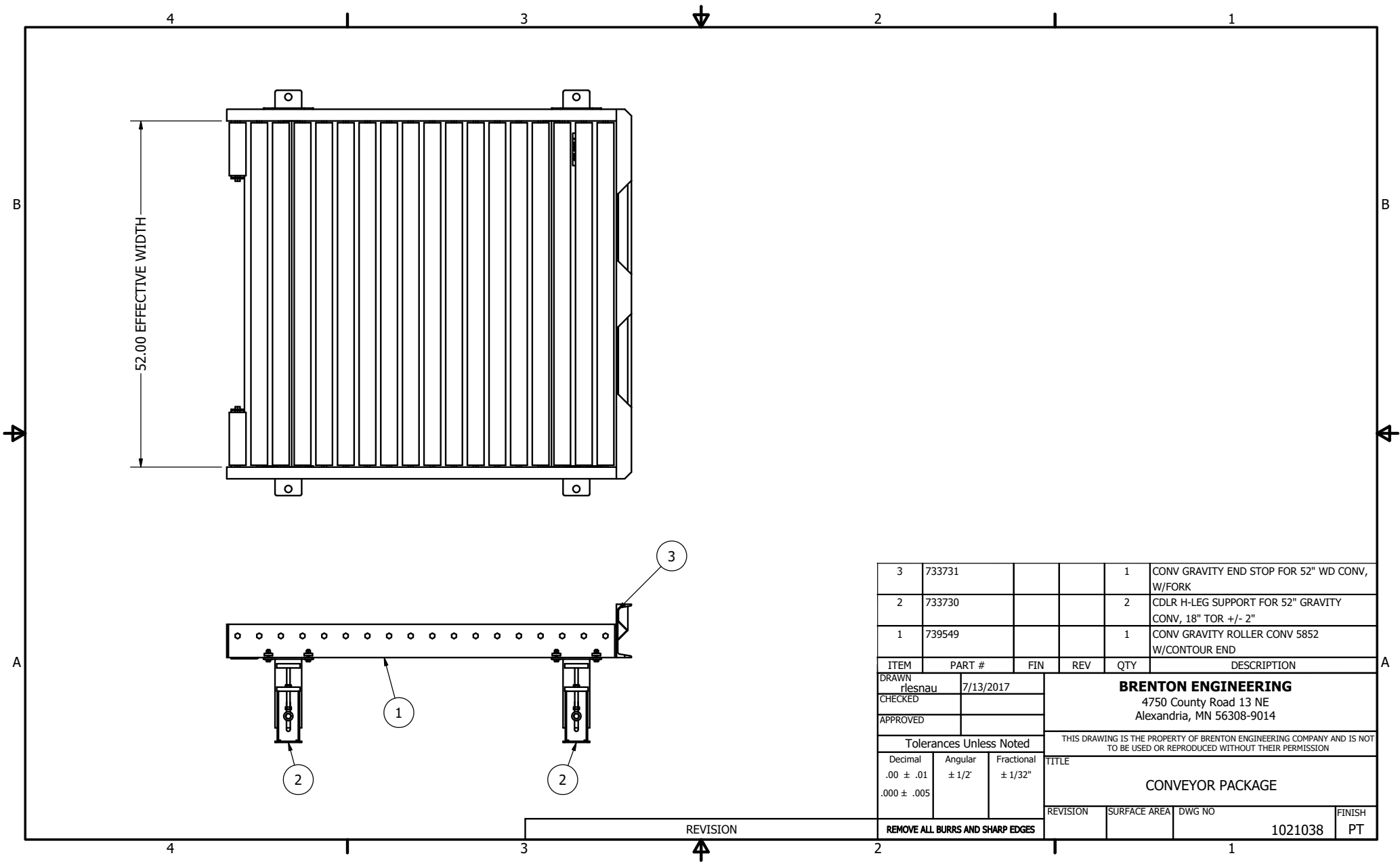
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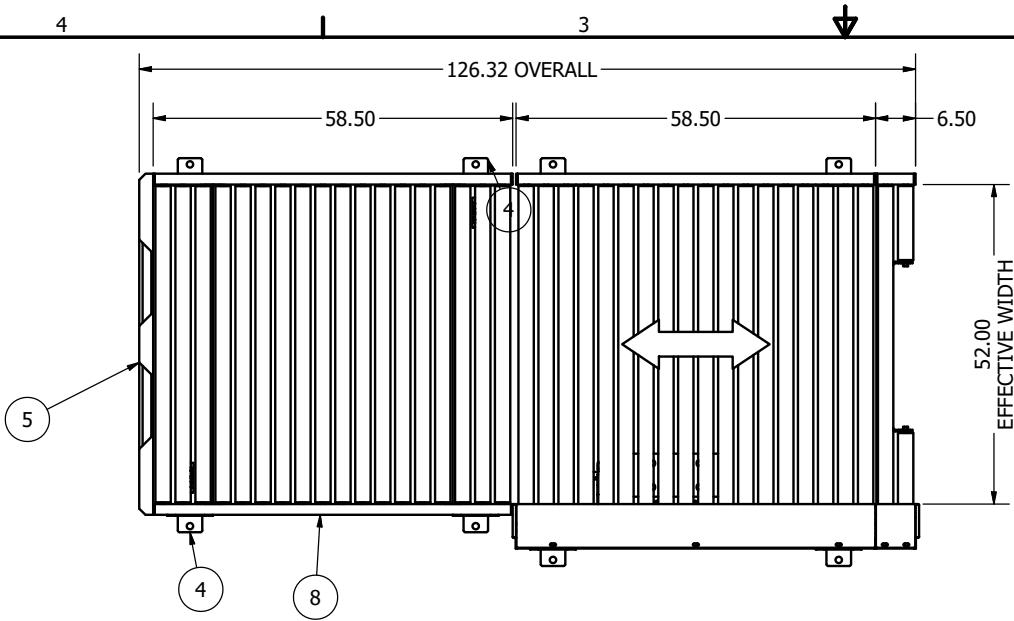


PARTS LIST			
ITEM	PART NUMBER	QTY	DESCRIPTION
1	0248039	1	FORK TRUCK WHEEL STOP
2	733666	2	CONV CDLR H-LEG SUPPORT FOR 52" WD CONV
3	733667	1	CONV CDLR END STOP (52" EW CONV, LH END)
4	733668	1	CONV CDLR END CAP (5" X 5 1/2")
5	734577	1	CONV OMNI 0652 CDLR 3.25 RS CONTOUR WITH OUTER DRIVE CHAINS
6	734830	1	CONV 6052 CDLR 2.5, 3.25 RS 60PPM@60HZ, MOUNTED BELOW & WITHIN

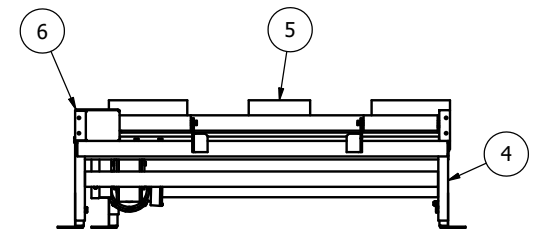
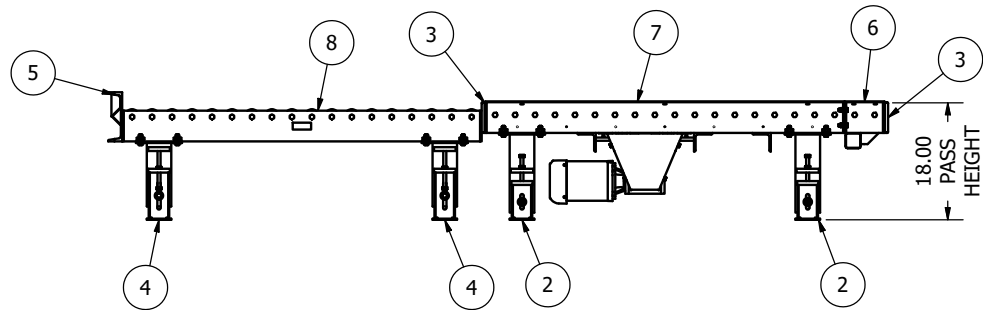
DESIGN	mtgagedahl	10/20/2016
CHECKED		
APPROVED		
Tolerances Unless Noted		
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"
THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE LOANED OR REPRODUCED WITHOUT THEIR PERMISSION		
TITLE CONVEYOR PKG		
REVISION	SURFACE AREA	DRWG NO
		1011383
REMOVAL BURS AND SHARP EDGES		FINISH

REVISION

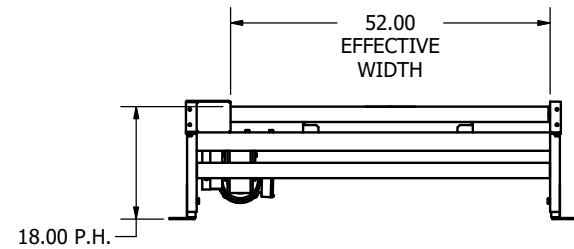
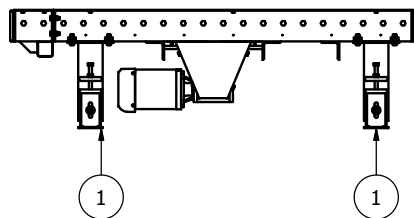
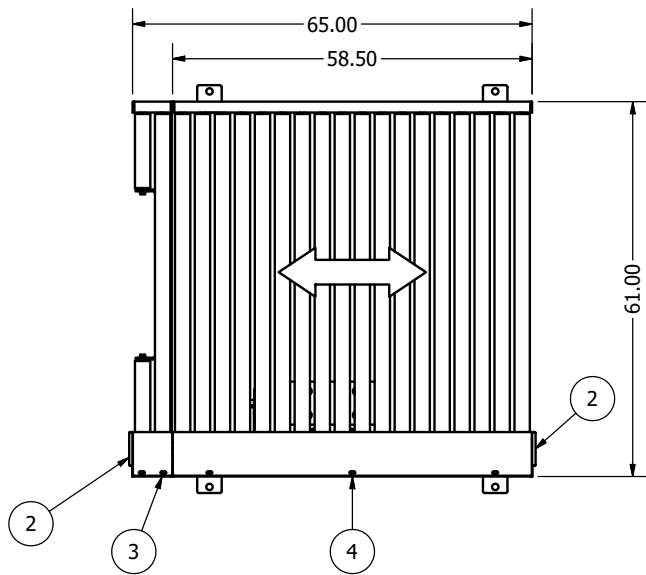




PARTS LIST			
ITEM	PART NUMBER	QTY	DESCRIPTION
2	733666	2	CONV CDLR H-LEG SUPPORT FOR 52" WD CONV
3	733668	2	CONV CDLR END CAP (5" X 5 1/2 ")
4	733730	2	CDLR H-LEG SUPPORT FOR 52" GRAVITY CONV, 18" TOR +/- 2"
5	733731	1	CONV GRAVITY END STOP FOR 52" WD CONV, W/FORK
6	734577	1	CONV OMNI 0652 CDLR 3.25 RS CONTOUR WITH OUTER DRIVE CHAINS
7	734830	1	CONV 6052 CDLR 2.5, 3.25 RS 60FPM@60HZ, MOUNTED BELOW & WITHIN
8	735563	1	CONVEYOR 6052 GRAVITY

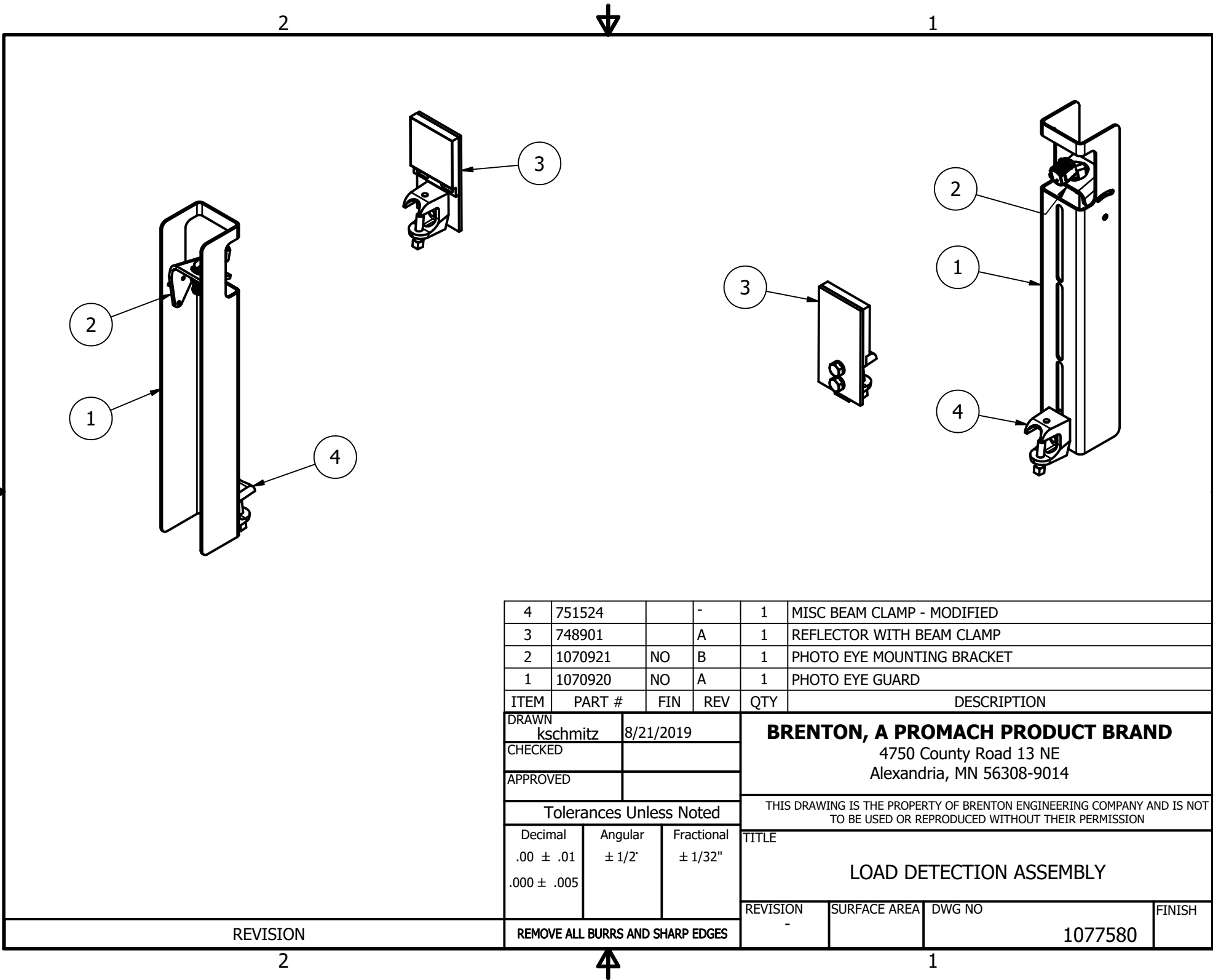


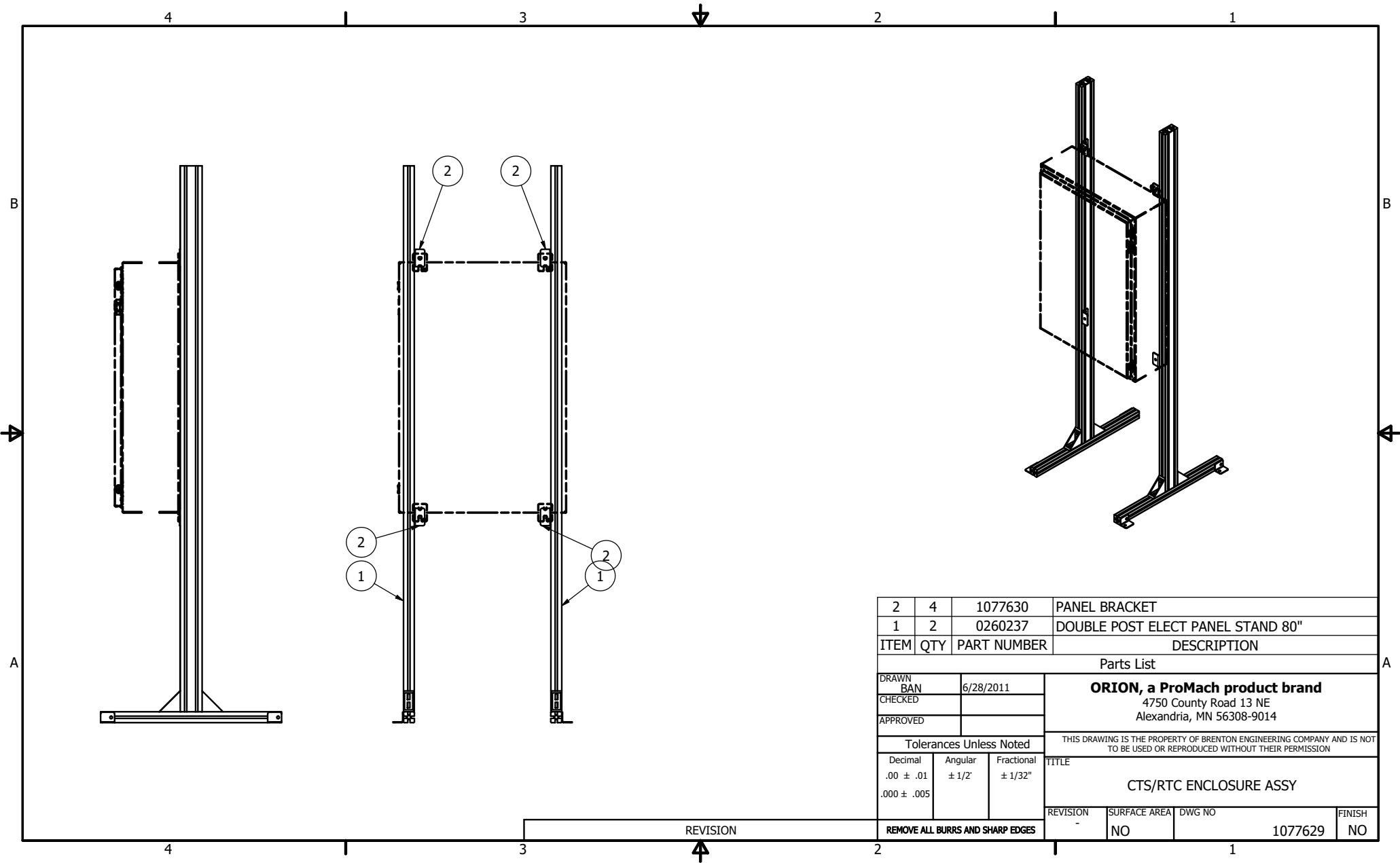
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CHECKED				
APPROVED				
Tolerances Unless Noted			TITLE	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	CONVEYOR PKG	
REVISION		SURFACE AREA	DWG NO	FINISH
REMOVE ALL BURRS AND SHARP EDGES			1021090	

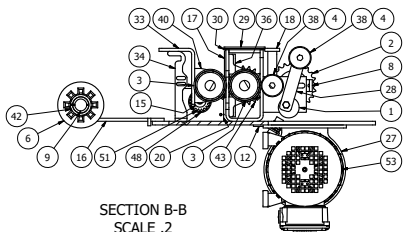
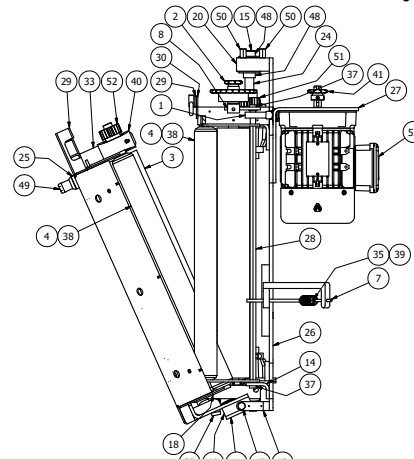
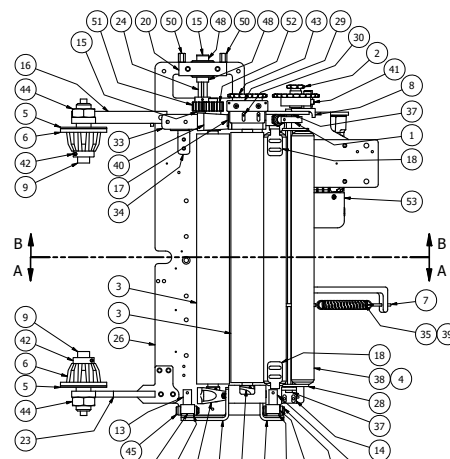
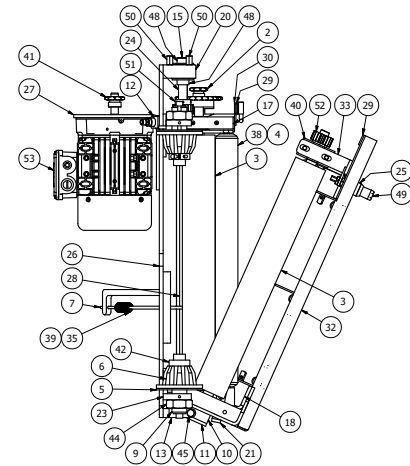
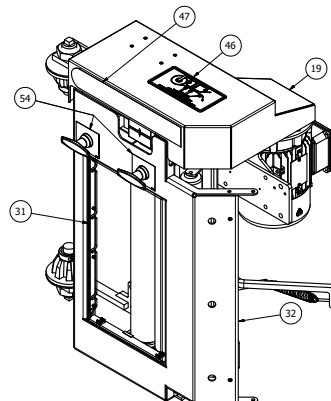
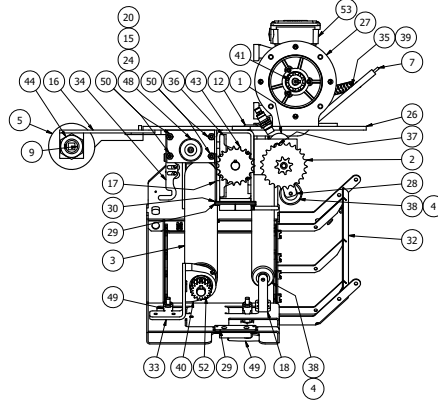
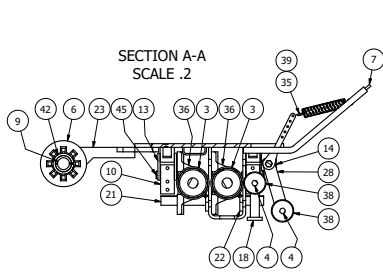


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	733666	CONV CDLR H-LEG SUPPORT FOR 52" WD CONV
2	2	733668	CONV CDLR END CAP (5" X 5 1/2 ")
3	1	734576	CONV 0652 CDLR 3.25 RS CONTOUR WITH INNER DRIVE CHAINS
4	1	734830	CONV 6052 CDLR 2.5, 3.25 RS 60FPM@60HZ, MOUNTED BELOW & WITHIN

DRAWN msagedahl	5/19/2017	BRENTON ENGINEERING 4750 County Road 13 NE Alexandria, MN 56308-9014 THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
CHECKED				
APPROVED				
Tolerances Unless Noted			TITLE	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	CONVEYOR PKG	
REVISION			SURFACE AREA	FINISH
REMOVE ALL BURRS AND SHARP EDGES			DWG NO 1029022	

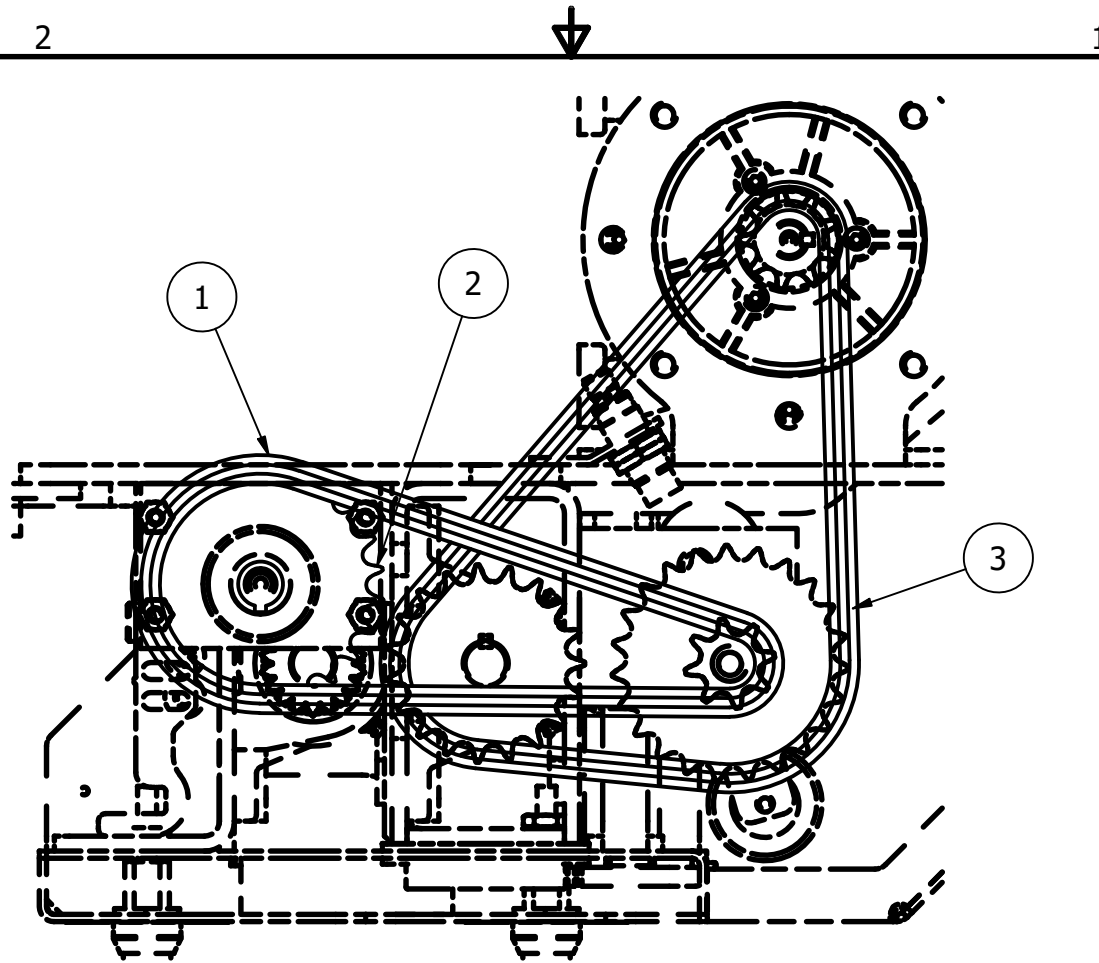






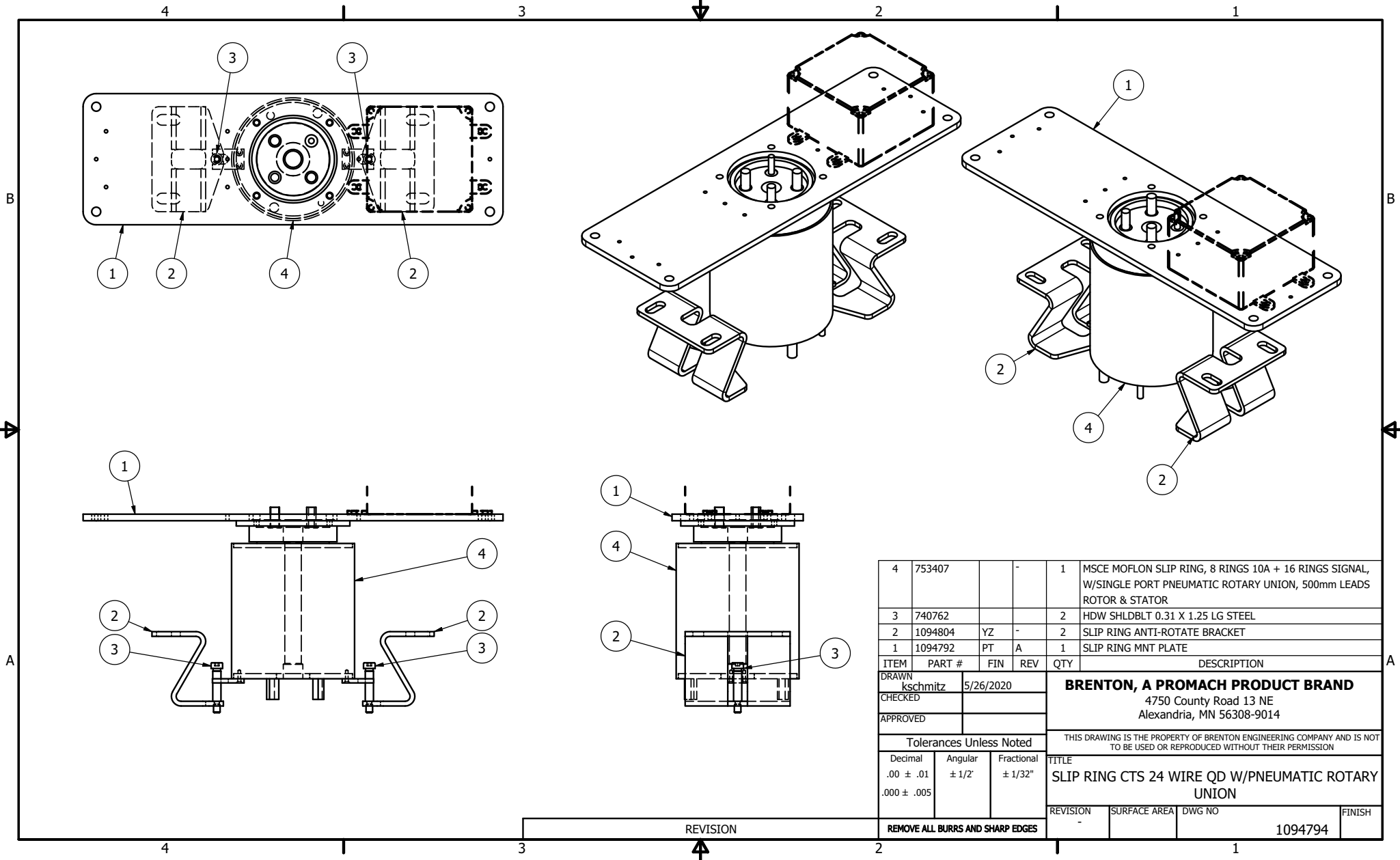
DOOR, COVERS, & ALL STICKERS HIDDEN
IN THIS VIEW FOR CLARITY;
HINGES & ROLLERS ARE SHOWN IN
"DOOR CLOSED" POSITION

ITEM	PART #	FIN	REV	QTY	DESCRIPTION
54	754485	-	2		STOK S-CARRIAGE LATCH - LOCKING DIRECTION
53	753551	-	1		ON TIGHTEN CBL-4L-1P-SG-4-8-2-1
52	753211	A	1		GEAR, 18 TEETH 4140, CROWN
51	753210	A	1		GEAR, 18 TEETH 8620, NO CROWN
50	753019	-	4		WASHER 30SSAL15S Aluminum, 1/2" Hex Size, 3/4" Long, 1/4"-20 Thread Size
49	752728	-	2		LATCH HANDLE WITH ADJUSTABLE GRIP
48	752432	-	2		BRG TROTAN 76120LG 0.75" BORE, 1.75" OD, 0.625" W, EXTENDED INNER RING W/ 2 SET SCREWS
47	755555	-	1		STOK ODRON S-CARRIAGE W/INTRA THREAD TECHNOLOGY, 13 X 7"
46	738945	-	1		STOK CUSTOM LH THREADING DIAGRAM
45	738945	-	2		HEW PIN CLEVIS 1/2 DIA X 1.75" LG 2P
44	733457	-	2		HEW FASTENAL 0169542 HINT 1.25-07NC
43	727354	-	1		SPRK 40815 0.750
42	727249	-	2		CPGL COLLARS & CPLS CO-100-1-S1.00 SINGLE SPLIT COLLAR
41	722960	-	1		SPRK LST 4089F, 0.63 FIXED BORE W/STANDARD KEYWAY 1/8 X 5/8
40	016819	-	1		BRG IPTCI UCPL 408-12 (0.75" BORE) TAP BASE 3/4" BORE
39	016188	-	1		VGS FASTENAL 0166826 EXTENSION SPRING #75 0.75 OD, 0.862 Wire, 4.5 Overall
38	015153	-	2		VGS CONW Roller, #1.775-R79-21.25 Interroll AL 20
37	014247	-	2		VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG
36	011192	-	3		BRG IPTCI LCP 20H-12 0.75 BORE
35	010047	-	1		SPRG C13 0.75 OD X 0.862 WIRE X 50L
34	1102762	PT	-	1	IDLE ROLLER BRKT
33	1102761	PT	-	1	BRG MNT BRACKET
32	1099311	PT	B	1	S-CARRIAGE DOOR 20 LH
31	1099330	NO	A	1	S-CARRIAGE DOOR WINDOW 20"
30	1099329	PT	A	1	GATE SWITCH MNT
29	1099328	PT	A	2	MNT PLATE
28	1099293	EN	-	1	DANCER BAR
27	1099279	PT	A	1	MOTOR BRACKET
26	1089669	PT	A	1	S-CARRIAGE BACKPLATE WELDMENT 20LH
25	1089039	PT	A	2	LATCH SPACER
24	1089037	LEN	-	1	DRIVE SHAFT
23	1089035	PT	B	1	BOTTOM MANDEL ADJ
22	1089032	PT	-	1	STOP
21	1089031	PT	-	1	STOP
20	1089029	AB	-	1	BRG HOUSING
19	1099300	PT	-	1	CARRIAGE COVER LH
18	1046757	PT	A	2	IDLE ROLLER BRACKET
17	0374665	NO	-	1	SLIDE STRIP
16	0374468	PT	A	1	TOP MANDEL ADJ
15	0363689	NO	-	2	SHAFT RETAINER
14	0363678	LEN	-	1	DANCER CRADLE BRKT
13	0359568	PT	-	2	HINGE MOUNT BLOCK
12	0351205	PT	-	1	ANALOG PROX BRACKET
11	0351199	PT	-	2	HINGE CAPTURE PLATE
10	0351197	LEN	-	2	HINGE BLOCK
9	0350367	LEN	B	2	ADJ MANDEL
8	0304803	PT	-	1	CARRIAGE CHAIN TENSIONER BRACKET
7	433629	NO	-	1	FLX HMF TENSION SCREW
6	432323	NO	B	2	HMF SPOOL, PLASTIC
5	432322	YZ	-	2	HMF BOTTOM SPOOL WASHER
4	423966	A	2	2	IDLER ROLLER SHAFT
3	420917	NO	-	2	RUBBER ROLLER (20" Rim)
2	414546	-	-	1	CPWK ASSY DOUBLE 408B 40B24
1	413744	YZ	D	1	HMF PROX SENSOR CAM

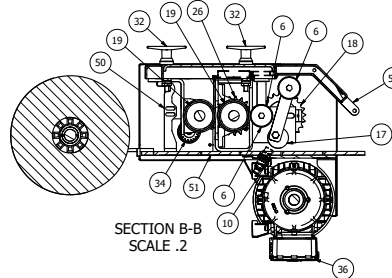


3	1089185	NO	-	1	CAN #40 CHAIN BREAK - 55 P + 1 CONNECTOR + 1 OFFSET
2	731758			1	SPRK UST 40B24F 3/40.75B K/W2SS
1	750224	NO	-	1	#40 CHAIN BREAK 47P + 1 CONN
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN dwibstad		1/15/2020		ORION, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED					
APPROVED					
Tolerances Unless Noted				THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE PRESTRETCH KIT S-CARRIAGE: 260%		
REVISION A			SURFACE AREA	DWG NO 1088673	FINISH
REMOVE ALL BURRS AND SHARP EDGES					

A	ADDED 1089185	7/16/2020	KAS
REV	DESCRIPTION	DATE	BY



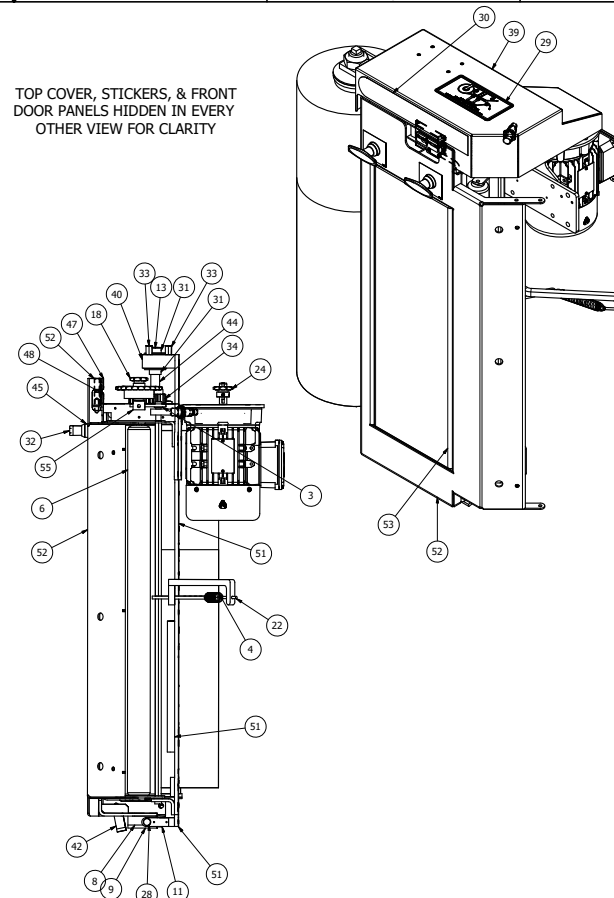
4	753407		-	1	MSCE MOFLON SLIP RING, 8 RINGS 10A + 16 RINGS SIGNAL, W/SINGLE PORT PNEUMATIC ROTARY UNION, 500mm LEADS ROTOR & STATOR		
3	740762			2	HDW SHLDBLT 0.31 X 1.25 LG STEEL		
2	1094804	YZ	-	2	SLIP RING ANTI-ROTATE BRACKET		
1	1094792	PT	A	1	SLIP RING MNT PLATE		
ITEM	PART #	FIN	REV	QTY	DESCRIPTION		
DRAWN		kschmitz		5/26/2020		BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED							
APPROVED							
Tolerances Unless Noted				THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION			
Decimal		Angular		Fractional		TITLE SLIP RING CTS 24 WIRE QD W/PNEUMATIC ROTARY UNION	
.00 ± .01		± 1/2°		± 1/32"			
.000 ± .005							
REVISION				SURFACE AREA		DWG NO	FINISH
-						1094794	
REMOVE ALL BURRS AND SHARP EDGES							

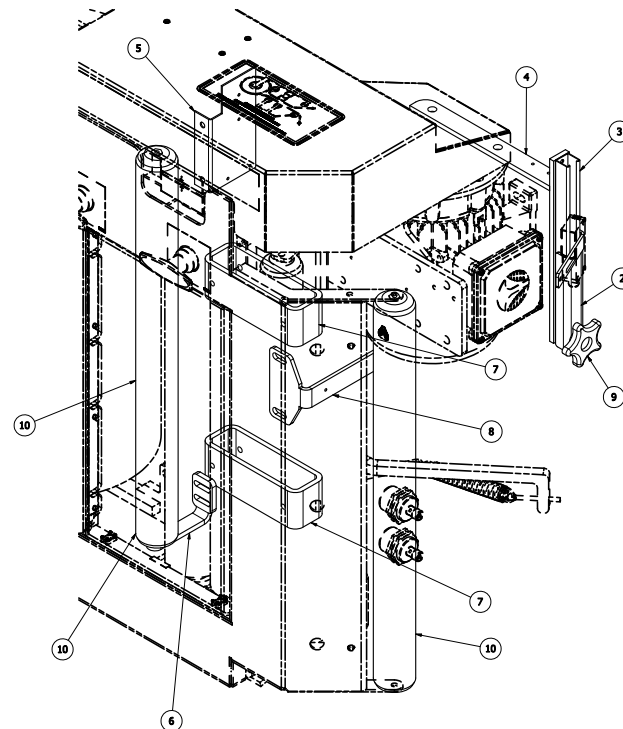
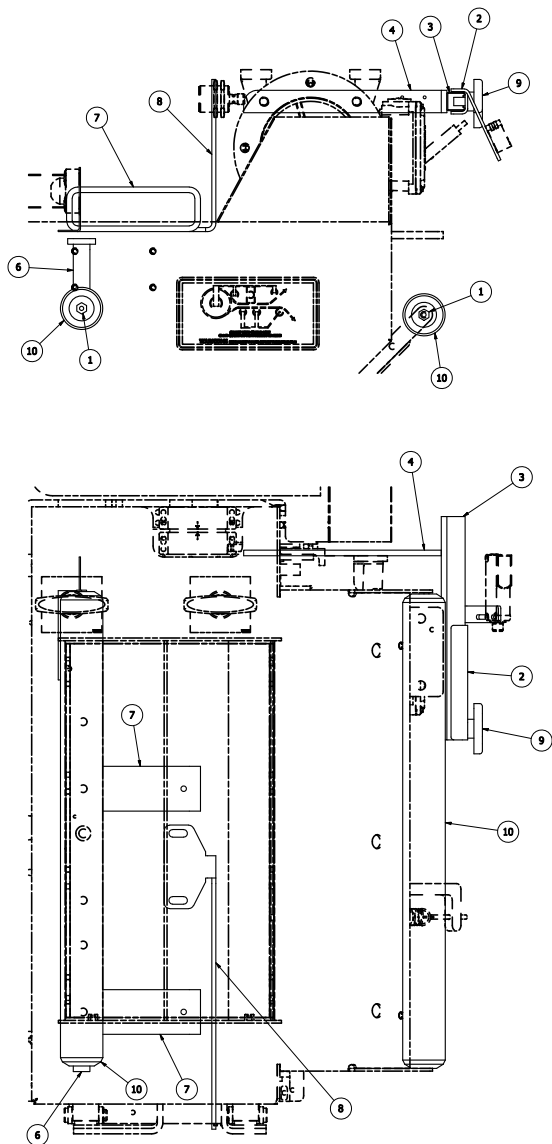


SECTION A-A
SCALE .2

SECTION B-B
SCALE .2

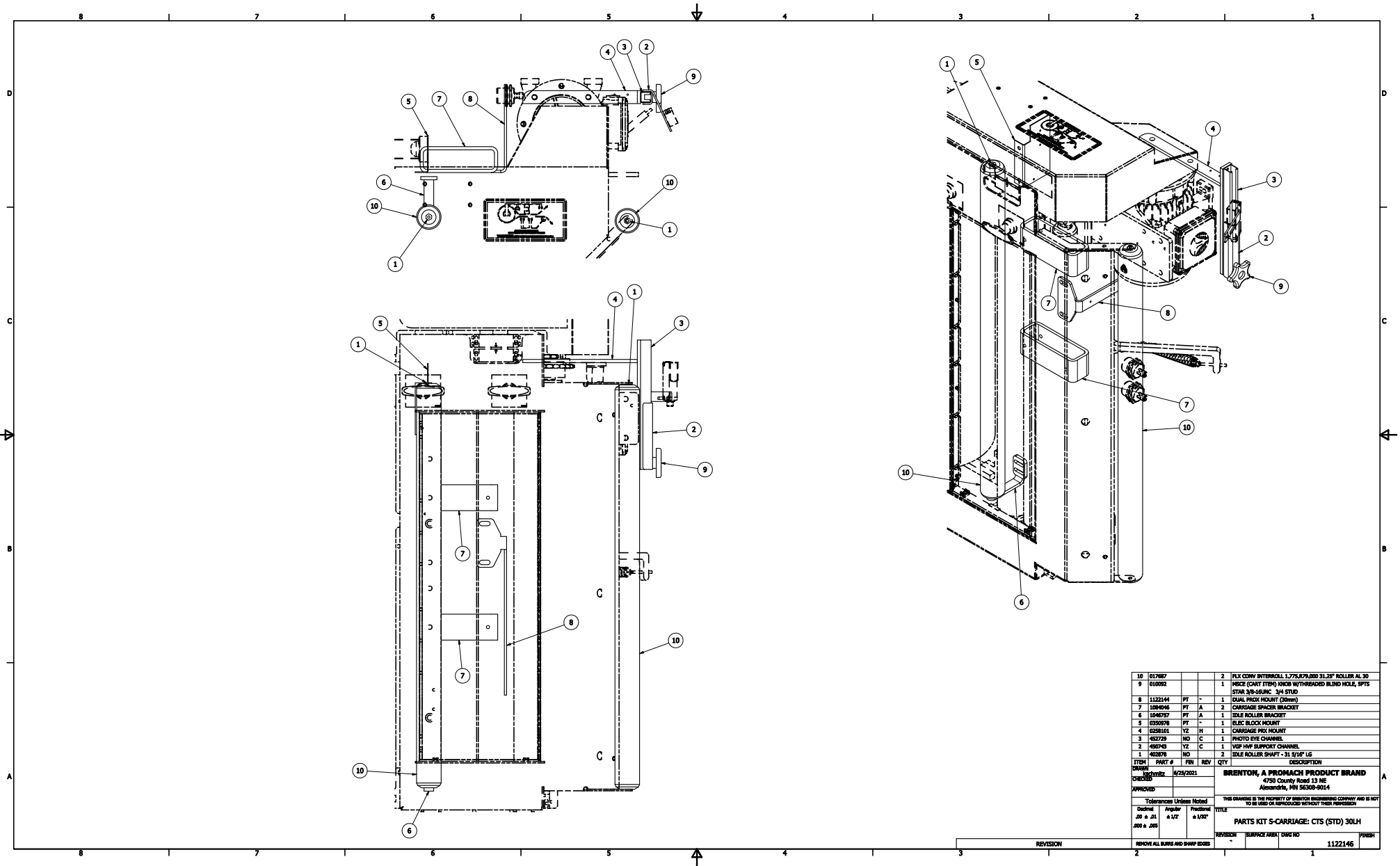
TOP COVER, STICKERS, & FRONT
DOOR PANELS HIDDEN IN EVERY
OTHER VIEW FOR CLARITY

[illegible]

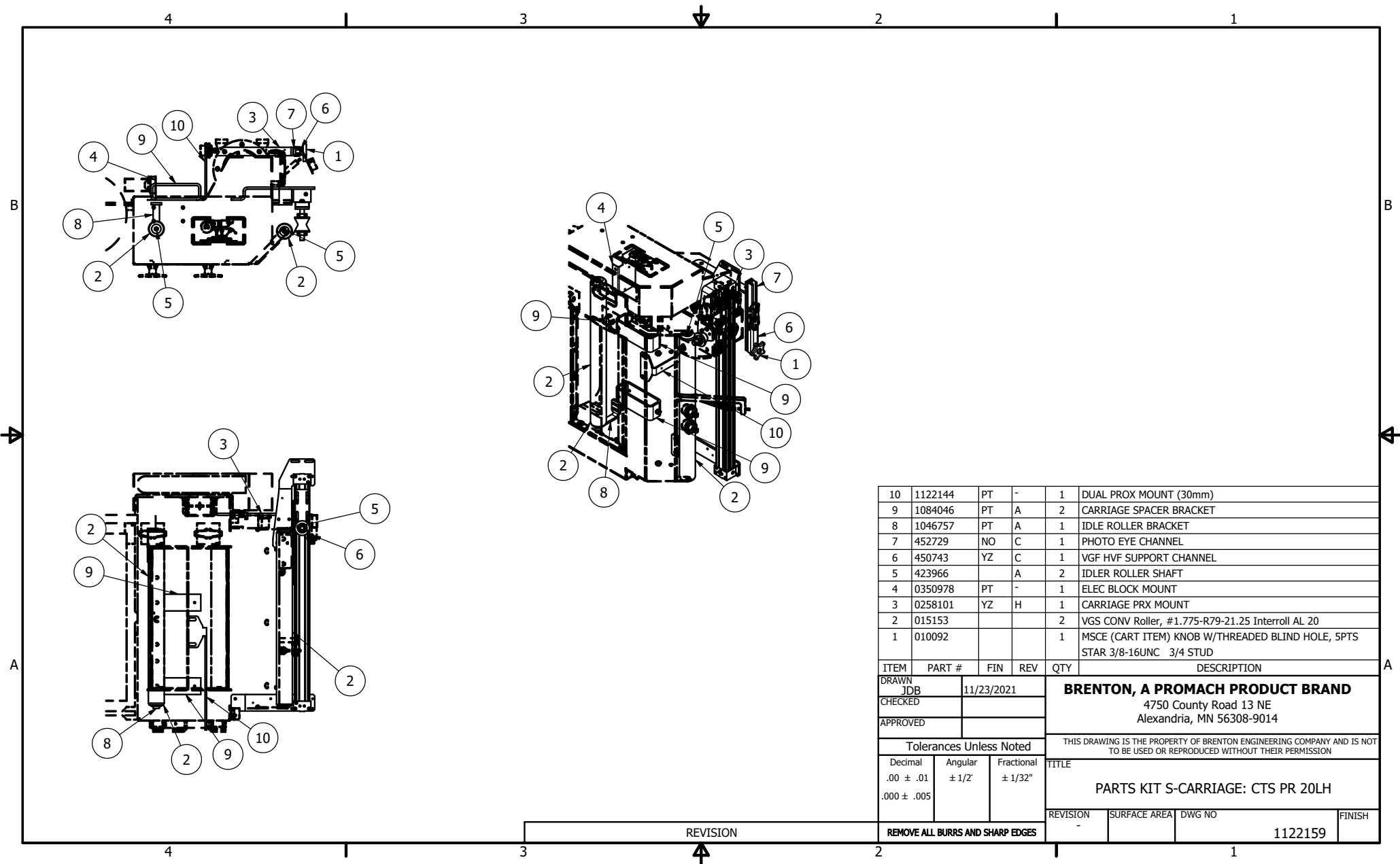


10	015153			2	VIDE CONVE ROLLER, #1.75x4.75-21.25 Internal AL 20
9	010092			1	NECE (CART ITEM) KNOB W/THREADED BLIND HOLE, SPTS STAL 3/8-16UNC 3/4 STD
8	1122144	PT	-	1	DUAL PROX MOUNT (20mm)
7	1084046	PT	A	2	CARRIAGE SPACER BRACKET
6	1040757	PT	A	1	IDLE ROLLER BRACKET
5	0250778	PT	-	1	ELEC BLOCK MOUNT
4	0258101	YZ	H	1	CARRIAGE PROX MOUNT
3	452729	NO	C	1	PHOTO EYE CHANNEL
2	450743	YZ	C	1	VEE HAT SUPPORT CHANNEL
1	423965	A		2	IDLER ROLLER SHAFT
ITEM PART # FVN REV QTY DESCRIPTION					
104488 010092 6/25/2011					
CHECKED					
APPROVED					
Tolerances Unless Noted					
Decimal	Angular	Profound	TITLE		
.00 ± .01	± .1°	± 1/32"	BRENTON, A PROMACH PRODUCT BRAND		
.001 ± .005	± .05°	± 1/64"	4750 County Road 13 NE		
THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION					
REVISION SURFACE AREA DWG NO 1122145					
REMOVAL BURS AND SHARP EDGES					

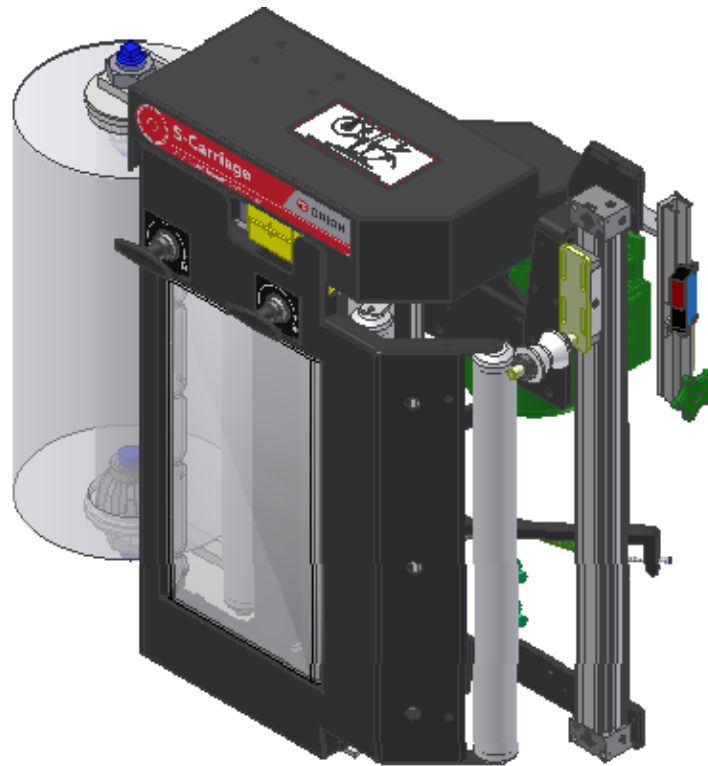
REVISION

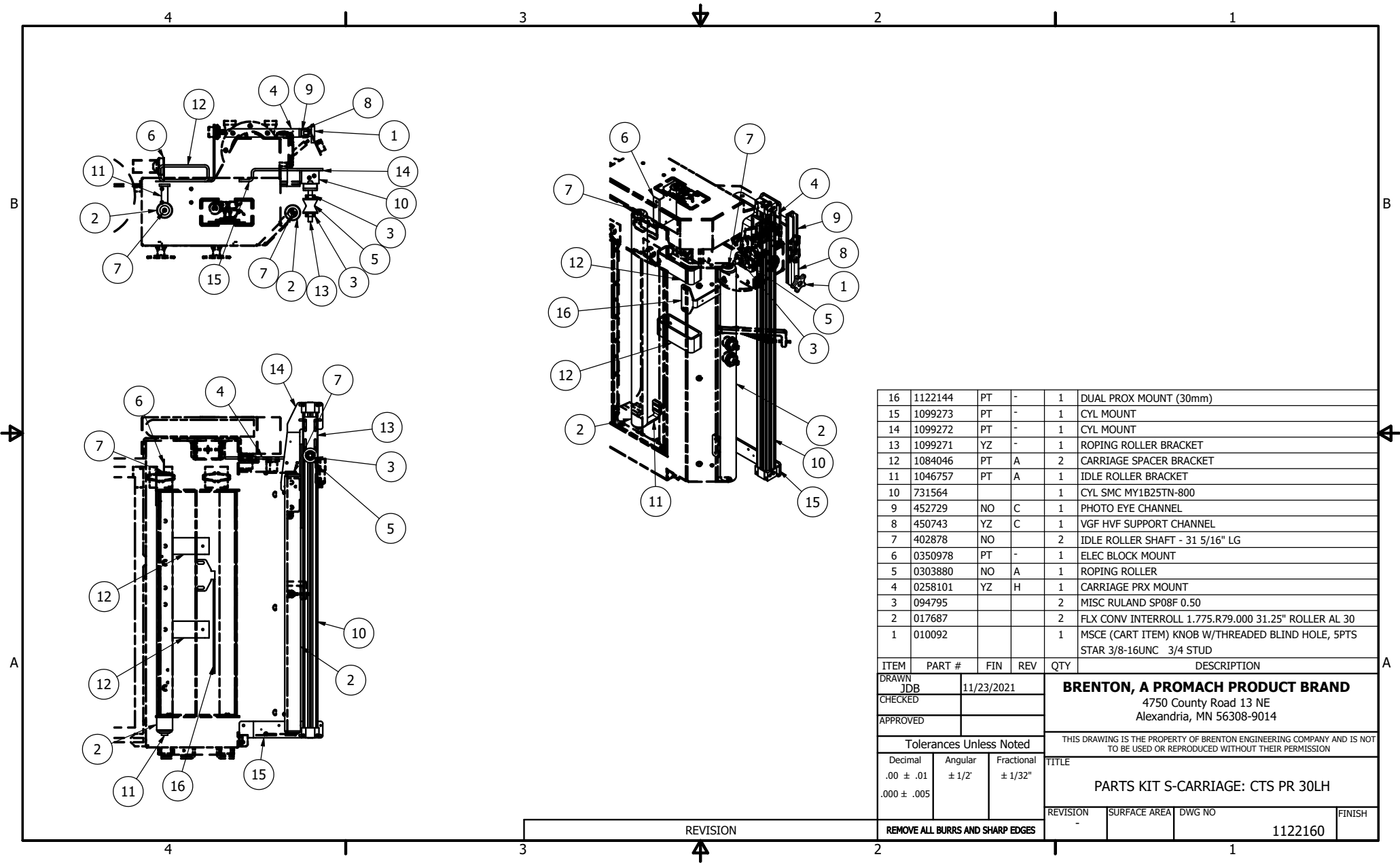


10 017007				2	PLX CONV INTERROLL 1.775X1.75X.000 31.25" ROLLER AL 30
9 010052				1	HEXZ (CART ITEM) KNOB W/THREADED BLIND HOLE, SPTS STAR 3/8-16UNC .34 STD
8 1122144		PT	-	1	DUAL PROX MOUNT (28mm)
7 1084046		PT	A	2	CARRIAGE SPACER BRACKET
6 1046757		PT	A	1	SOLE ROLLER BRACKET
5 0250578		PT	-	1	ELC BLOCK MOUNT
4 0258101		YZ	H	1	CARRIAGE PROX MOUNT
3 452729		NO	C	1	PHOTO EYE CHANNEL
2 450740		YZ	C	1	HVF SUPPORT CHANNEL
1 452878		NO		2	SOLE ROLLER SHAFT - 31 5/16" LG
ITEM		PART #	FIN	REV	QTY
010052		010052		0/25/2011	
APPROVED		BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-0014			
Tolerances Unless Noted		THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION			
Decimal .00 & .01 .000 & .005	Angular ° 1/2°	Fractional 1/2"	TITLE PARTS KIT 5-CARRIAGE: CTS (STD) 30LH		
REVISION		REVISION	SURFACE AREA	CHG NO	FINISH
					1122146



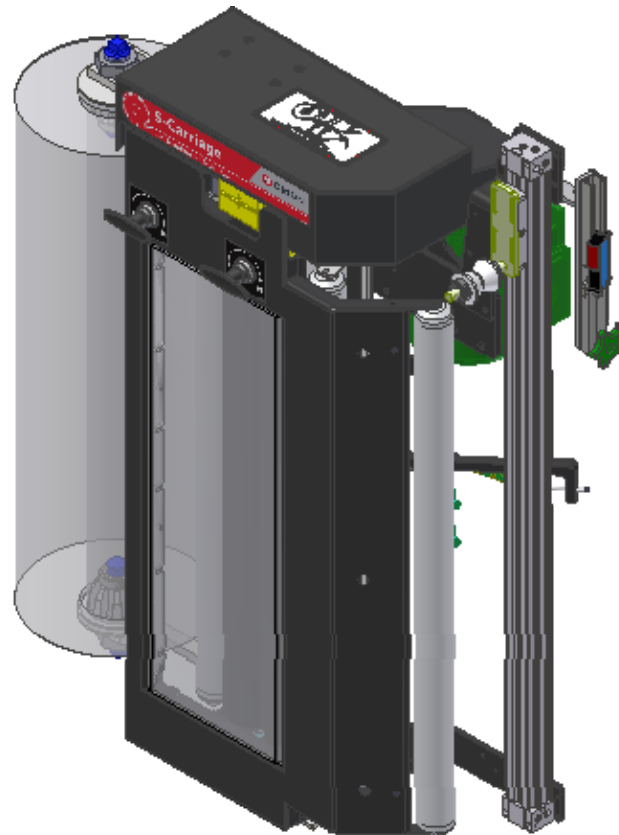
10	1122144	PT	-	1	DUAL PROX MOUNT (30mm)
9	1084046	PT	A	2	CARRIAGE SPACER BRACKET
8	1046757	PT	A	1	IDLE ROLLER BRACKET
7	452729	NO	C	1	PHOTO EYE CHANNEL
6	450743	YZ	C	1	VGF HVF SUPPORT CHANNEL
5	423966		A	2	IDLER ROLLER SHAFT
4	0350978	PT	-	1	ELEC BLOCK MOUNT
3	0258101	YZ	H	1	CARRIAGE PRX MOUNT
2	015153			2	VGS CONV Roller, #1.775-R79-21.25 Interroll AL 20
1	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN JDB		11/23/2021		BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014	
CHECKED					
APPROVED					
Tolerances Unless Noted				THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION	
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2"	Fractional ± 1/32"	TITLE PARTS KIT S-CARRIAGE: CTS PR 20LH		
REVISION -			SURFACE AREA	DWG NO	FINISH
REMOVE ALL BURRS AND SHARP EDGES				1122159	

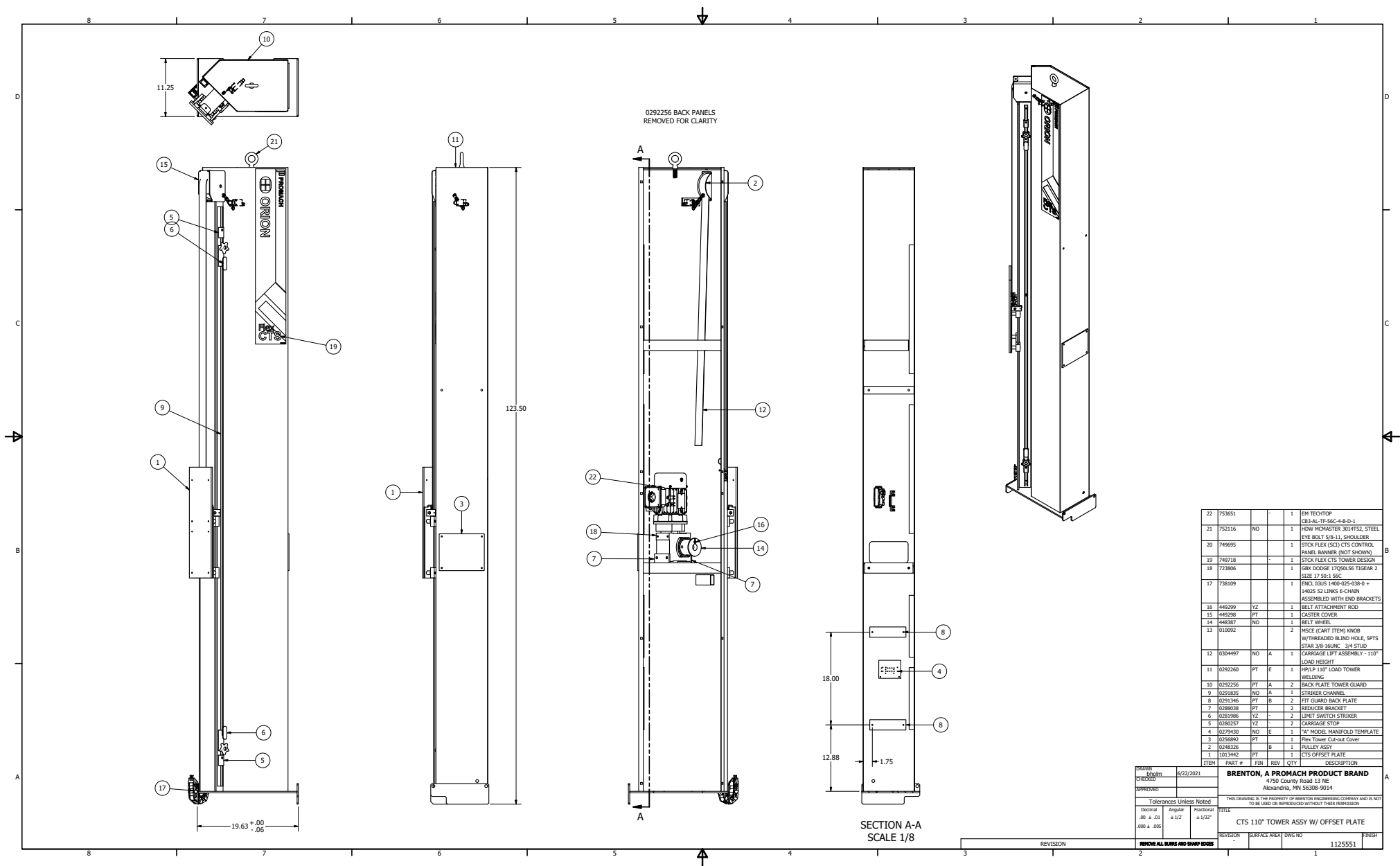


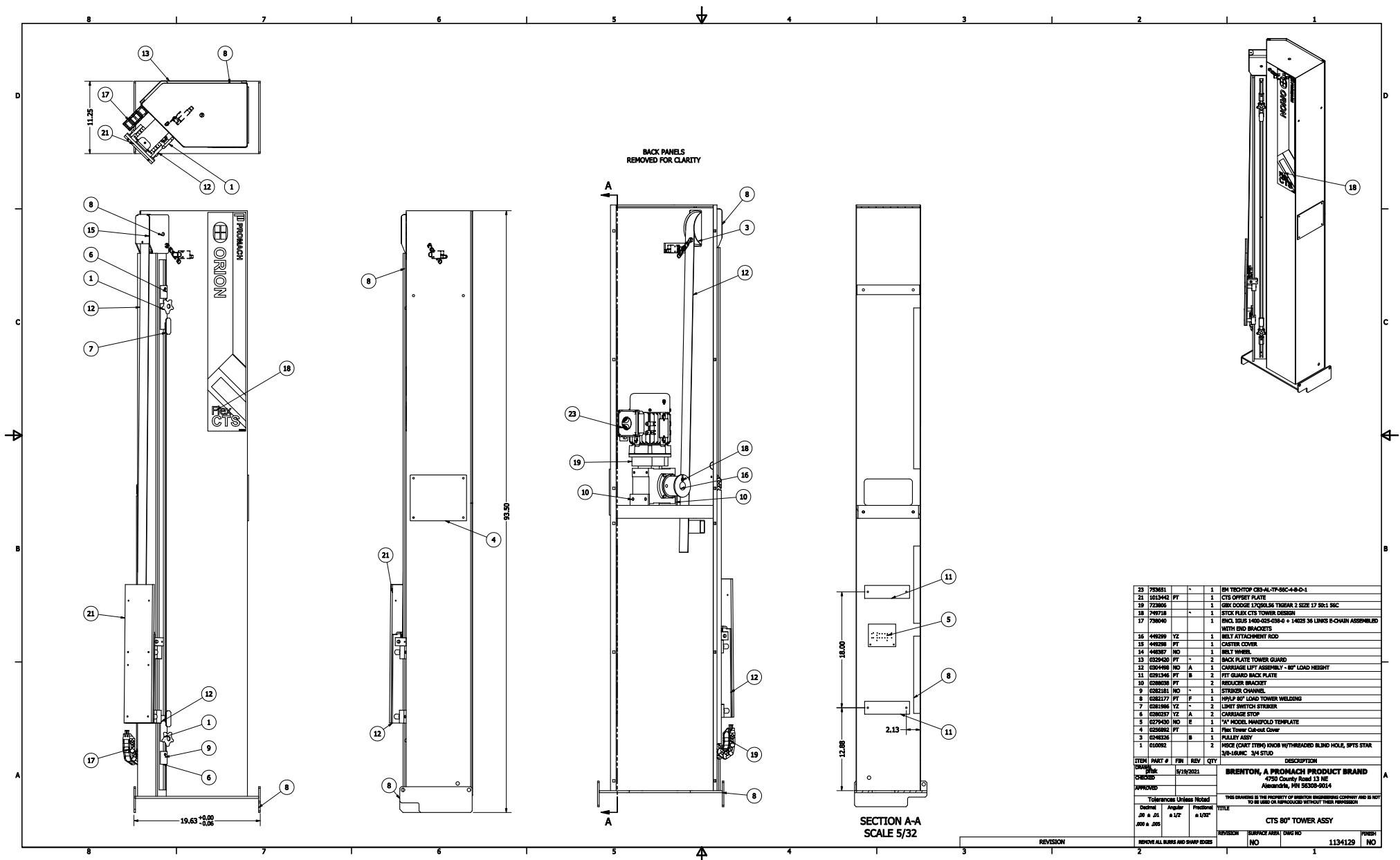


16	1122144	PT	-	1	DUAL PROX MOUNT (30mm)
15	1099273	PT	-	1	CYL MOUNT
14	1099272	PT	-	1	CYL MOUNT
13	1099271	YZ	-	1	ROPING ROLLER BRACKET
12	1084046	PT	A	2	CARRIAGE SPACER BRACKET
11	1046757	PT	A	1	IDLE ROLLER BRACKET
10	731564			1	CYL SMC MY1B25TN-800
9	452729	NO	C	1	PHOTO EYE CHANNEL
8	450743	YZ	C	1	VGf HVf SUPPORT CHANNEL
7	402878	NO		2	IDLE ROLLER SHAFT - 31 5/16" LG
6	0350978	PT	-	1	ELEC BLOCK MOUNT
5	0303880	NO	A	1	ROPING ROLLER
4	0258101	YZ	H	1	CARRIAGE PRX MOUNT
3	094795			2	MISC RULAND SP08F 0.50
2	017687			2	FLX CONV INTERROLL 1.775.R79.000 31.25" ROLLER AL 30
1	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD

ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN	JDB	11/23/2021	BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014		
CHECKED					
APPROVED					
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
Decimal	Angular	Fractional	TITLE		
.00 ± .01	± 1/2°	± 1/32"	PARTS KIT S-CARRIAGE: CTS PR 30LH		
.000 ± .005			REVISION	SURFACE AREA	DWG NO
			-		1122160
REMOVE ALL BURRS AND SHARP EDGES					FINISH







ITEM	PART #	FIN	REV	QTY	DESCRIPTION
23	723651	-	1	1	EN TECHTOP CTS-AL-TP-SEC-4-B-D-1
21	1013442	PT	1	1	CTS OFFSET PLATE
19	723606	-	1	1	GRW DODGE 1708L56 THREA 2 SIZE 17 50:1 SEC
18	748718	-	1	1	STCK FLUX CTS TOWER DESIGN
17	726040	-	1	1	ENCL SSUS 1400-025-036-0 + 14028 36 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS
16	448209	YZ	1	1	BELT ATTACHMENT ROD
15	448208	PT	1	1	CASTER COVER
14	448367	NO	1	1	BELT WHEEL
13	0329430	PT	2	2	BACK PLATE TOWER GUARD
12	0329430	NO	1	1	CARRIAGE LIFT ASSEMBLY - 80° LOAD HEIGHT
11	0291346	PT	2	2	PT GUARD BACK PLATE
10	0380338	PT	2	2	REDUCER BRACKET
9	0282181	NO	1	1	STRIKER CHAMFER
8	0282177	PT	1	1	HP/LP 80° LOAD TOWER WELDING
7	0281986	YZ	2	2	LIMIT SWITCH STRIKER
6	0280337	YZ	1	1	CARRIAGE STOP
5	0279430	NO	1	1	HP HOLE MANIFOLD TEMPLATE
4	0258802	PT	1	1	Flex Tower Cab-out Cover
3	0248226	B	1	1	PULLEY ASBY
1	010092	-	2	2	NOSE (CHART 1778) KNOB W/THREADED BLIND HOLE, 8PTS STAR 3/8-16UNC 3/4 STUD
TOLERANCES UNLESS NOTED					DESCRIPTION
DRAFT					DATE: 9/19/2011
APPROVED					BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-0014
TOLERANCES UNLESS NOTED					THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION
DRAFT					TITLE
APPROVED					CTS 80° TOWER ASSY
REVISION					REVISION SURFACE AREA DWG NO 1134129
REMOVAL BURS AND SHARP EDGES					NO