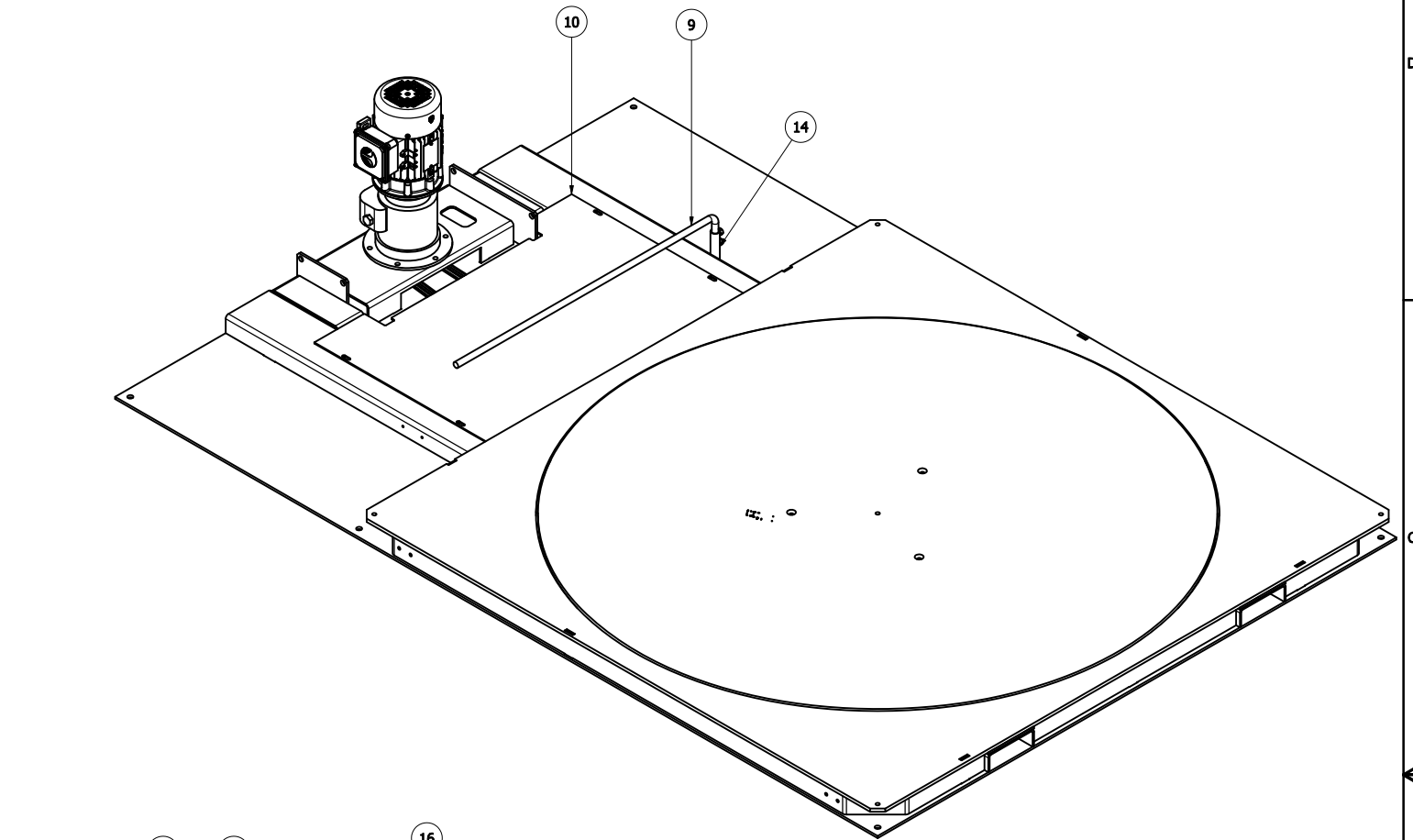
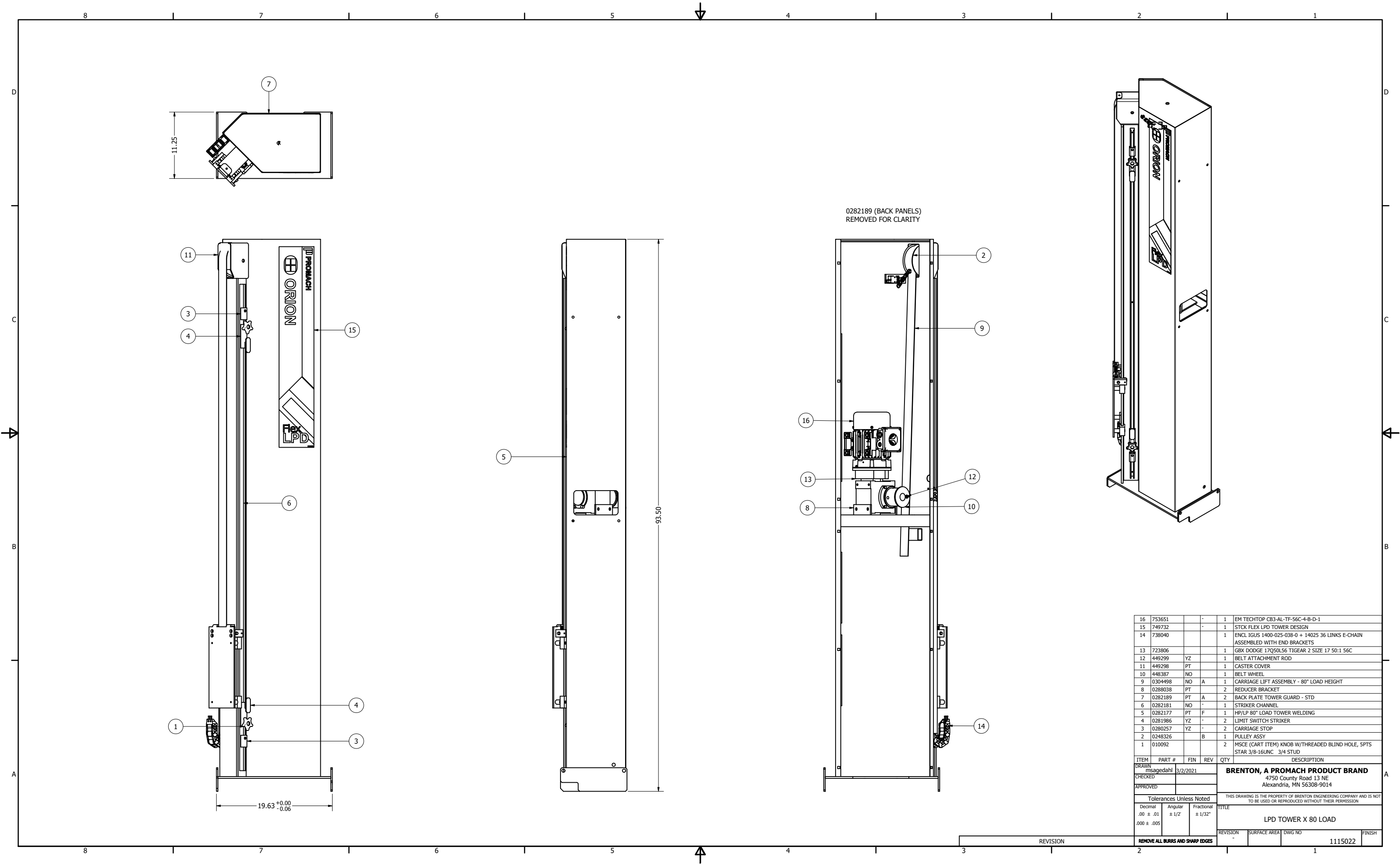


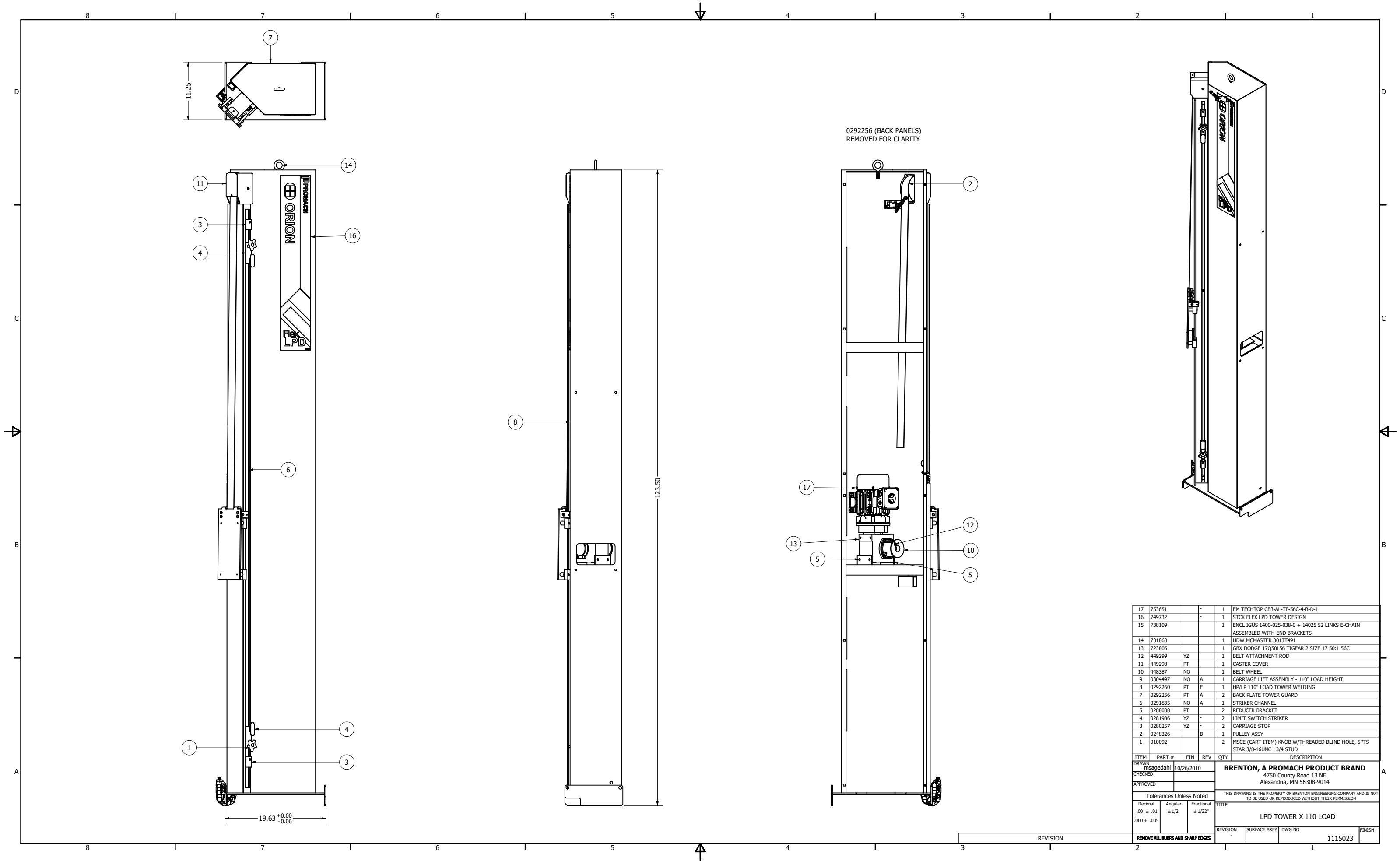
SECTION A-A
SCALE 1/8

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	016580	VGS Reducer, VerticalCP-F-VB In-Line
2	1	017801	VGS BRG Bearing, Slewing Ring, 11.38"
3	1	017939	VGS Sprocket 50B18 1 Inch bore1" Bore
4	16	0263022	CASTER SPACER-PLASTIC
5	8	0263064	CASTER AXLE
6	1	0276233	LPA HOME PROX TARGET
7	1	0280171	MODIFIED 50A96 SPRK (14.50" BORE)
8	1	0282203	LP BASE WELDMENT
9	1	0282646	L SERIES ROPING BAR
10	1	0282649	CHAIN GUARD
11	1	0303881	AIR LINE GUARD
12	1	0325881	LPA TOOTH COUNT PROX BRACKET
13	8	097952	HDW (CI) SHCS 0.50-20 X 1.38 PLAIN ALLOY
14	1	260970	PROXIMITY SWITCH STAND
15	8	429919	PHENOLIC CASTER
16	8	443315	SPECIAL HEX BOLT 5/8-11 UNC X 1"
17	1	443316	LPA TURNTABLE SUPPORTING DISK
18	1	451111	63" DIA TURNTABLE DISK
19	257	723201	CAN RENOLD 50HSC - 100FT (257 P)
20	1	730258	CHAIN TENSIONER CT3100 SERIES
21	2	731154	HDW LHSCS 1/2-13 X 1 3/4
22	1	753651	EM TECHTOP CB3-AL-TF-56C-4-B-D-1

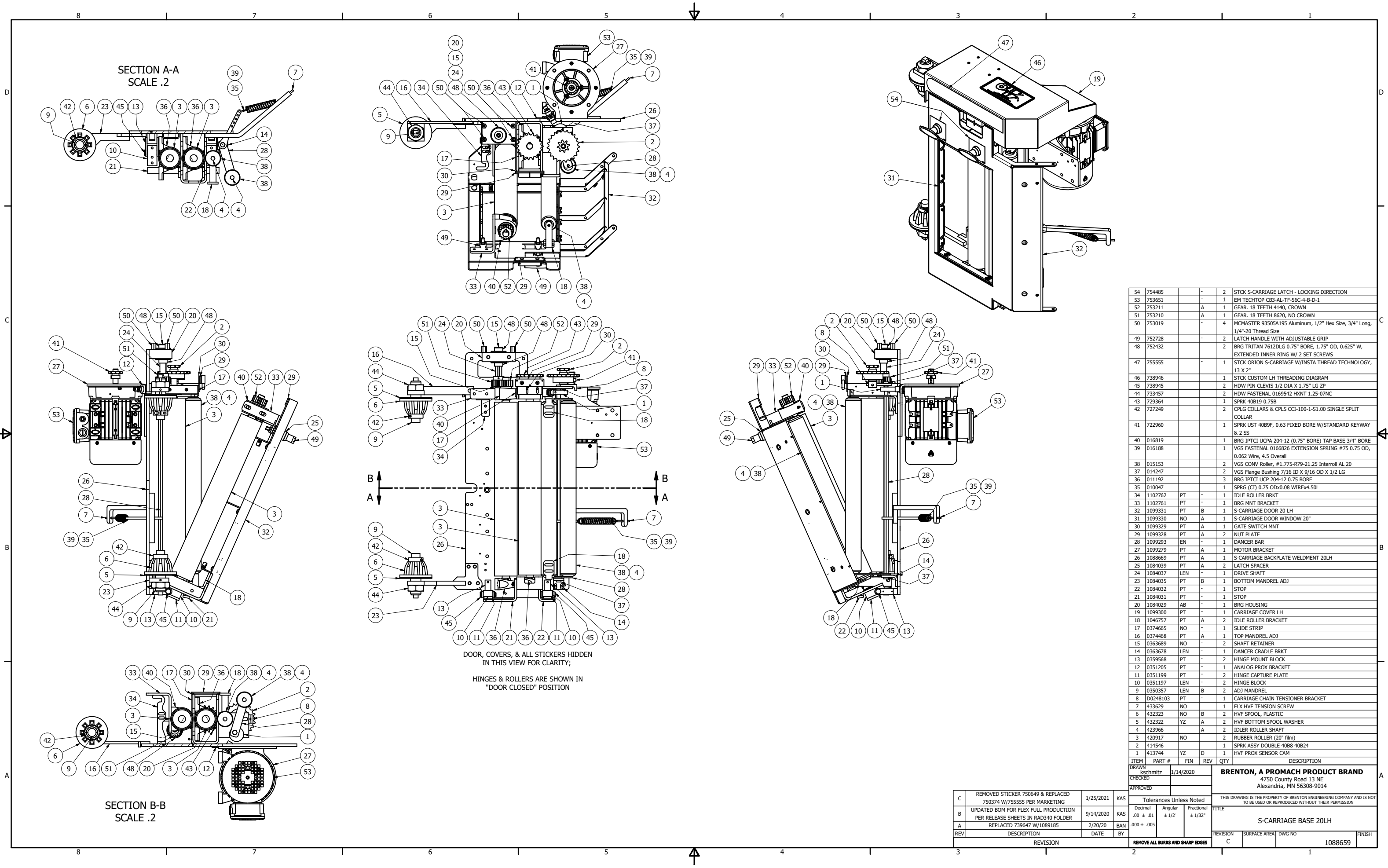
DRAWN Wang CHECKED APPROVED	3/31/2021	ORION PACKAGING INC. 4750 County Road 13 NE Alexandria, MN 56308-9014											
	THIS DRAWING IS THE PROPERTY OF BRINTON ENGINEERING COMPANY AND IS NOT TO BE LOANED OR REPRODUCED WITHOUT THEIR PERMISSION												
	Tolerances Unless Noted <table border="1"> <tr> <td>Decimal</td> <td>Angular</td> <td>Fractional</td> </tr> <tr> <td>.00 ± .01</td> <td>± 1/2°</td> <td>± 1/32"</td> </tr> <tr> <td>.000 ± .005</td> <td></td> <td></td> </tr> </table>					Decimal	Angular	Fractional	.00 ± .01	± 1/2°	± 1/32"	.000 ± .005	
Decimal	Angular	Fractional											
.00 ± .01	± 1/2°	± 1/32"											
.000 ± .005													
TITLE LPD 6,000LB BASE ASSEMBLY		SCALE		SURFACE AREA	DWG NO 1115286								
REMOVE ALL BURRS AND SHARP EDGES		FINISH NO											

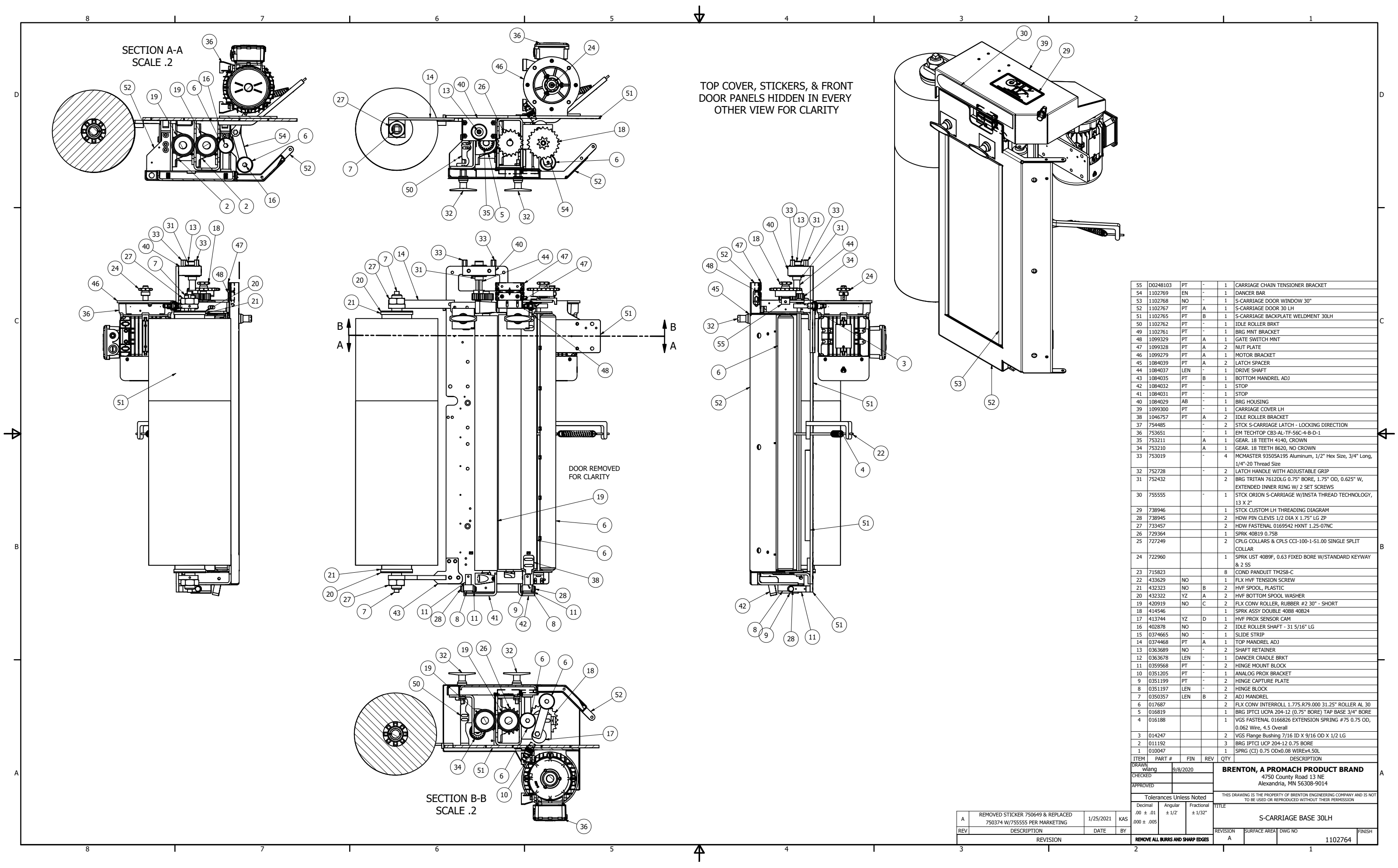


16	753651		-	1	EM TECHTOP CB3-AL-TF-56C-4-B-D-1			
15	749732		-	1	STCK FLEX LPD TOWER DESIGN			
14	738040			1	ENCL IGUS 1400-025-038-0 + 14025 36 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS			
13	723806			1	GBX DODGE 17Q50L56 TIGEAR 2 SIZE 17 50:1 56C			
12	449299	YZ		1	BELT ATTACHMENT ROD			
11	449298	PT		1	CASTER COVER			
10	448387	NO		1	BELT WHEEL			
9	0304498	NO	A	1	CARRIAGE LIFT ASSEMBLY - 80" LOAD HEIGHT			
8	0288038	PT		2	REDUCER BRACKET			
7	0282189	PT	A	2	BACK PLATE TOWER GUARD - STD			
6	0282181	NO	-	1	STRIKER CHANNEL			
5	0282177	PT	F	1	HP/LP 80" LOAD TOWER WELDING			
4	0281986	YZ	-	2	LIMIT SWITCH STRIKER			
3	0280257	YZ	-	2	CARRIAGE STOP			
2	0248326	B		1	PULLEY ASSY			
1	010092			2	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD			
ITEM	PART #	FIN	REV	QTY	DESCRIPTION			
DRAWN	msagedahl	3/2/2021	BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014					
CHECKED								
APPROVED								
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION					
Decimal	Angular	Fractional				TITLE		
.00 ± .01	± 1/2"	± 1/32"						
.000 ± .005			LPD TOWER X 80 LOAD					
REMOVE ALL BURRS AND SHARP EDGES			REVISION	SURFACE AREA	DWG NO			
			-		1115022			
			FINISH					

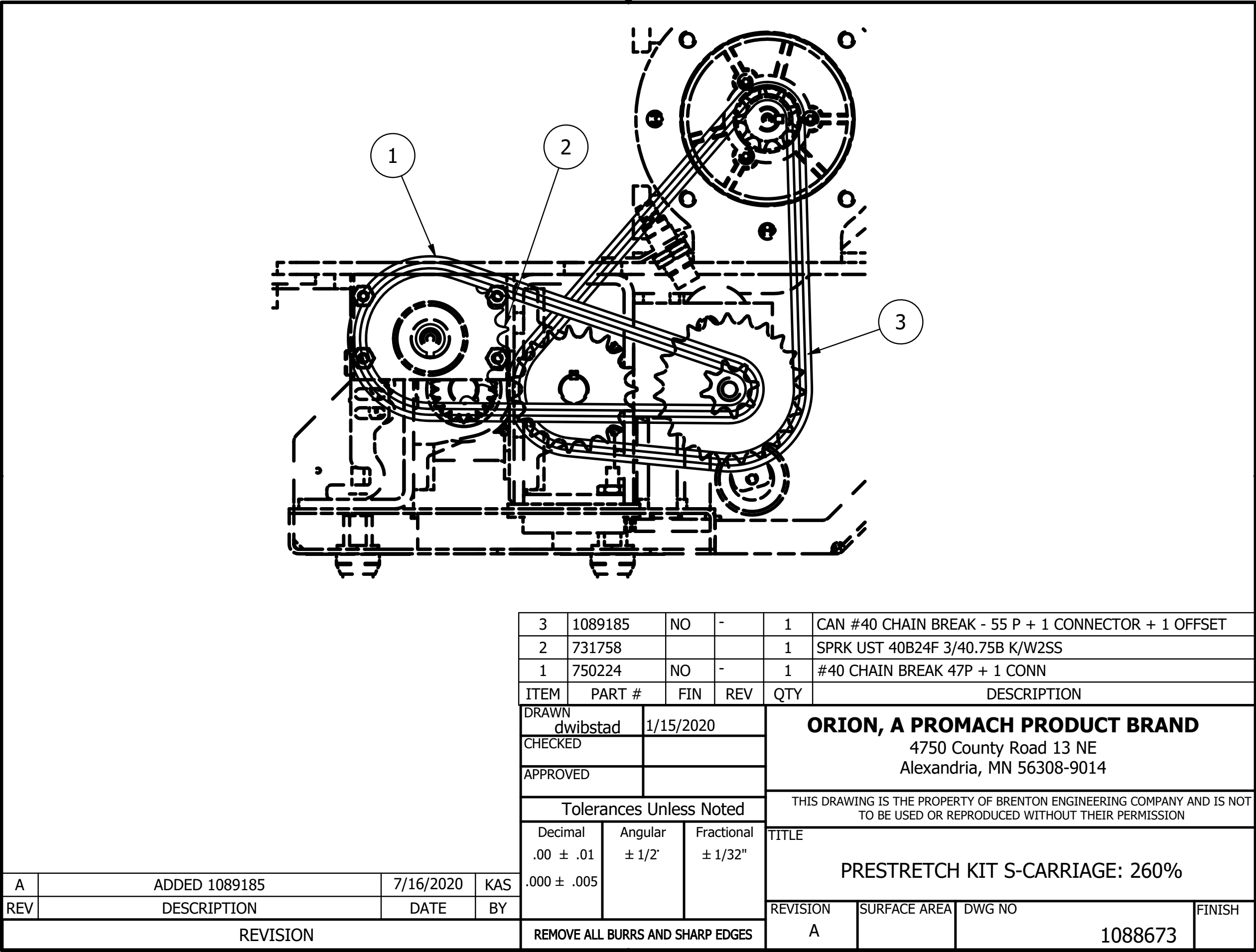


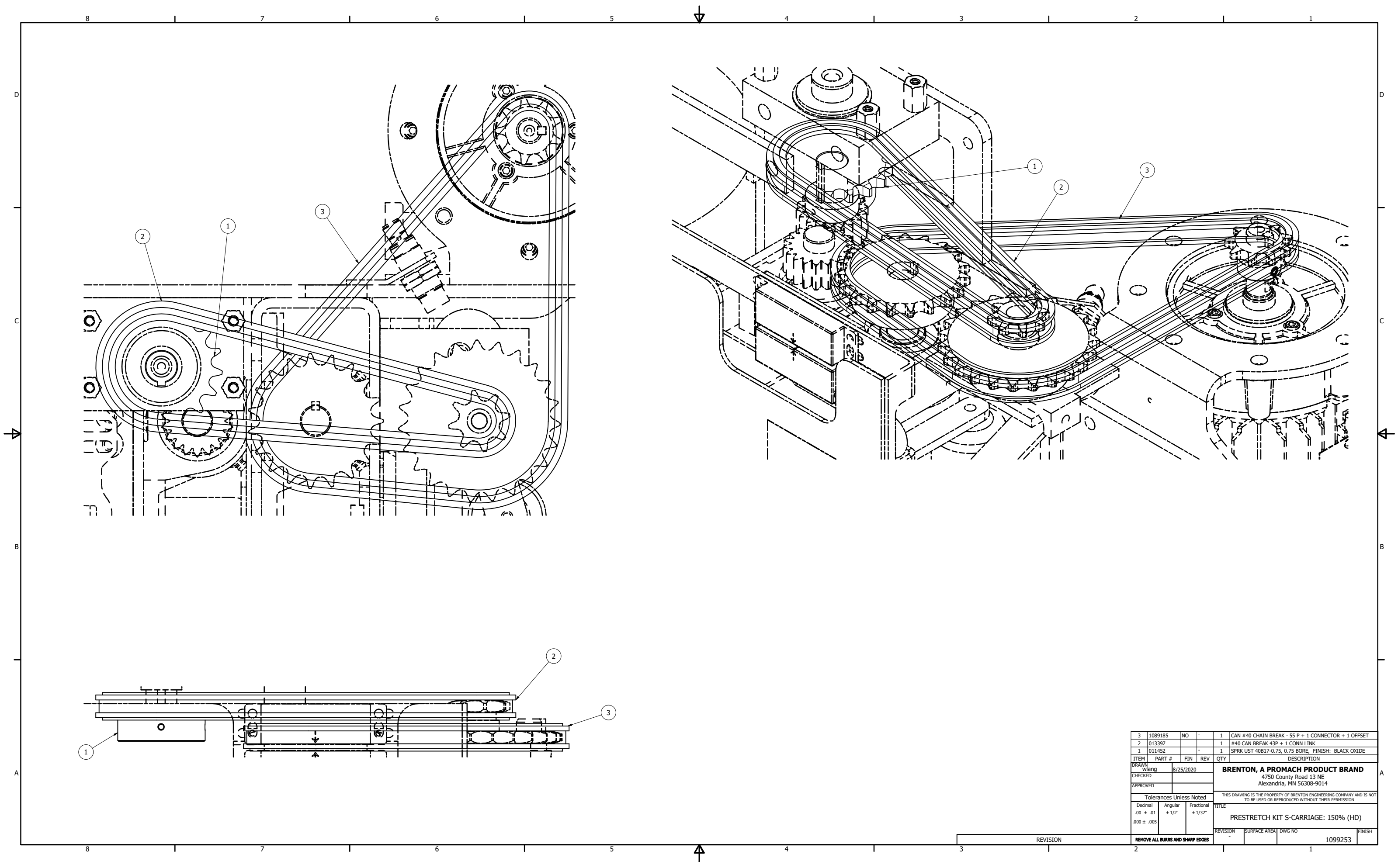
17	753651		-	1	EM TECHTOP CB3-AL-TF-56C-4-B-D-1
16	749732		-	1	STCK FLEX LPD TOWER DESIGN
15	738109			1	ENCL IGUS 1400-025-038-0 + 14025 52 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS
14	731863			1	HDW MCMASTER 3013T491
13	723806			1	GBX DODGE 17Q50L56 TIGEAR 2 SIZE 17 50:1 56C
12	449299	YZ		1	BELT ATTACHMENT ROD
11	449298	PT		1	CASTER COVER
10	448387	NO		1	BELT WHEEL
9	0304497	NO	A	1	CARRIAGE LIFT ASSEMBLY - 110" LOAD HEIGHT
8	0292260	PT	E	1	HP/LP 110" LOAD TOWER WELDING
7	0292256	PT	A	2	BACK PLATE TOWER GUARD
6	0291835	NO	A	1	STRIKER CHANNEL
5	0288038	PT		2	REDUCER BRACKET
4	0281986	YZ	-	2	LIMIT SWITCH STRIKER
3	0280257	YZ	-	2	CARRIAGE STOP
2	0248326		B	1	PULLEY ASSY
1	010092			2	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN	msagedahl	10/26/2010	BRENTON, A PROMACH PRODUCT BRAND		
CHECKED			4750 County Road 13 NE Alexandria, MN 56308-9014		
APPROVED					
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE LPD TOWER X 110 LOAD		
REVISION			SURFACE AREA		DWG NO
REMOVE ALL BURRS AND SHARP EDGES					1115023
					FINISH



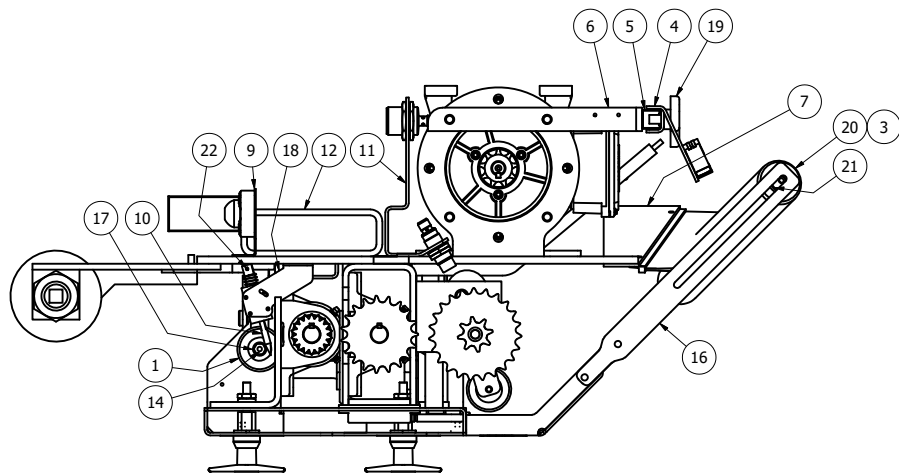


55	D0248103	PT	-	1	CARRIAGE CHAIN TENSIONER BRACKET
54	1102769	EN	-	1	DANCER BAR
53	1102768	NO	-	1	S-CARRIAGE DOOR WINDOW 30"
52	1102767	PT	A	1	S-CARRIAGE DOOR 30 LH
51	1102765	PT	B	1	S-CARRIAGE BACKPLATE WELDMENT 30LH
50	1102762	PT	-	1	IDLE ROLLER BRKT
49	1102761	PT	-	1	BRG MNT BRACKET
48	1099329	PT	A	1	GATE SWITCH MNT
47	1099328	PT	A	2	NUT PLATE
46	1099279	PT	A	1	MOTOR BRACKET
45	1084039	PT	A	2	LATCH SPACER
44	1084037	LEN	-	1	DRIVE SHAFT
43	1084035	PT	B	1	BOTTOM MANDREL ADJ
42	1084032	PT	-	1	STOP
41	1084031	PT	-	1	STOP
40	1084029	AB	-	1	BRG HOUSING
39	1099300	PT	-	1	CARRIAGE COVER LH
38	1046757	PT	A	2	IDLE ROLLER BRACKET
37	754485	-	2	STCK S-CARRIAGE LATCH - LOCKING DIRECTION	
36	753651	-	1	EM TECHTOP CB3-AL-TF-S6C-4-B-D-1	
35	753211	A	1	GEAR. 18 TEETH 4140, CROWN	
34	753210	A	1	GEAR. 18 TEETH 8620, NO CROWN	
33	753019	-	4	MCMASTER 93505A195 Aluminum, 1/2" Hex Size, 3/4" Long, 1/4"-20 Thread Size	
32	752728	-	2	LATCH HANDLE WITH ADJUSTABLE GRIP	
31	752432	-	2	BRG TRITAN 7612DLG 0.75" BORE, 1.75" OD, 0.625" W, EXTENDED INNER RING W/ 2 SET SCREWS	
30	755555	-	1	STCK ORION S-CARRIAGE W/INSTA THREAD TECHNOLOGY, 13 X 2"	
29	738946	-	1	STCK CUSTOM LH THREADING DIAGRAM	
28	738945	-	2	HDW PIN CLEVIS 1/2 DIA X 1.75" LG ZP	
27	733457	-	2	HDW FASTENAL 0169542 HXNT 1.25-07NC	
26	729364	-	1	SPRK 40B19 0.75B	
25	727249	-	2	CPLG COLLARS & CPLS CCI-100-1-S1.00 SINGLE SPLIT COLLAR	
24	722960	-	1	SPRK UST 40B9F, 0.63 FIXED BORE W/STANDARD KEYWAY & 2 SS	
23	715823	-	8	COND PANDUIT TM258-C	
22	433629	NO	1	FLX HVF TENSION SCREW	
21	432323	NO	B	HVF SPOOL, PLASTIC	
20	432322	YZ	A	HVF BOTTOM SPOOL WASHER	
19	420919	NO	C	FLX CONV ROLLER, RUBBER #2 30" - SHORT	
18	414546	-	1	SPRK ASSY DOUBLE 40B8 40B24	
17	413744	YZ	D	HVF PROX SENSOR CAM	
16	402878	NO	2	IDLE ROLLER SHAFT - 31 5/16" LG	
15	0374665	NO	-	SLIDE STRIP	
14	0374468	PT	A	TOP MANDREL ADJ	
13	0363689	NO	-	SHAFT RETAINER	
12	0363678	LEN	-	DANCER CRADLE BRKT	
11	0359568	PT	-	HINGE MOUNT BLOCK	
10	0351205	PT	-	ANALOG PROX BRACKET	
9	0351199	PT	-	HINGE CAPTURE PLATE	
8	0351197	LEN	-	HINGE BLOCK	
7	0350357	LEN	B	ADJ MANDREL	
6	017687	-	2	FLX CONV INTERROLL 1.775.R79.000 31.25" ROLLER AL 30	
5	016819	-	1	BRG IPTCI UCFA 204-12 (0.75" BORE) TAP BASE 3/4" BORE	
4	016188	-	1	VGS FASTENAL 0166826 EXTENSION SPRING #75 0.75 OD, 0.062 Wire, 4.5 Overall	
3	014247	-	2	VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG	
2	011192	-	3	BRG IPTCI UCP 204-12 0.75 BORE	
1	010047	-	1	SPRG (CI) 0.75 ODx0.08 WIREx4.50L	
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN					BRENTON, A PROMACH PRODUCTION BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014
CHECKED					
APPROVED					
Tolerances Unless Noted					
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE		
			S-CARRIAGE BASE 30LH		
REVISION		SURFACE AREA		DWG NO	
A				1102764	
FINISH					

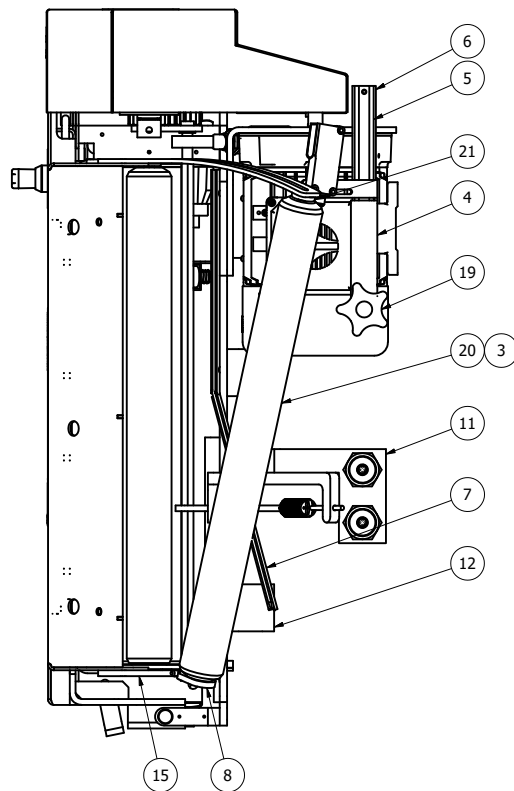
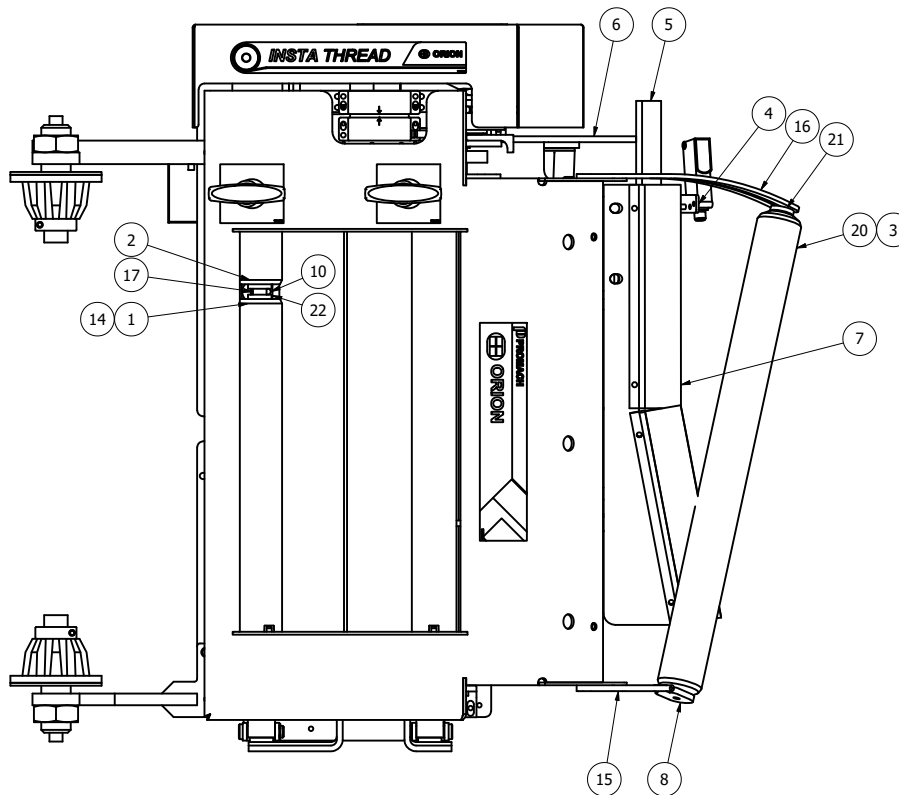
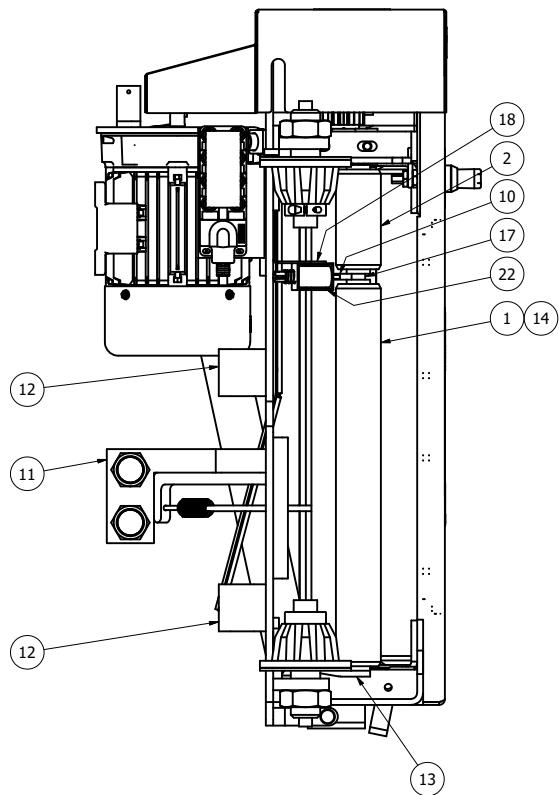
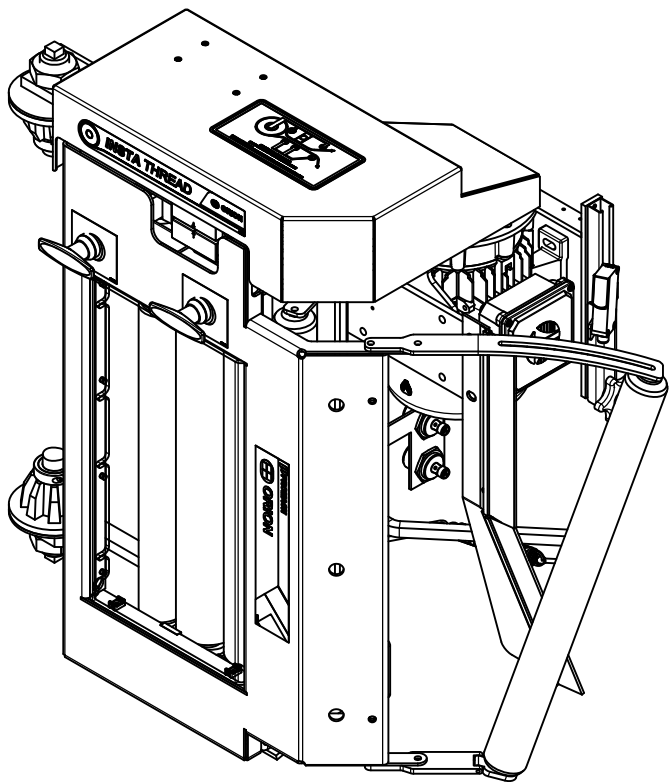




3	1089185	NO	-	1	CAN #40 CHAIN BREAK - 55 P + 1 CONNECTOR + 1 OFFSET	
2	013397			1	#40 CAN BREAK 43P + 1 CONN LINK	
1	011452		-	1	SPRK UST 40B17-0.75, 0.75 BORE, FINISH: BLACK OXIDE	
ITEM	PART #	FIN	REV	QTY	DESCRIPTION	
DRAWN	wiang	8/25/2020		BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014		
CHECKED						
APPROVED						
Tolerances Unless Noted				THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"		TITLE PRESTRETCH KIT S-CARRIAGE: 150% (HD)		
REVISION		SURFACE AREA		DWG NO		FINISH
REMOVE ALL BURRS AND SHARP EDGES				1099253		



SOME COMPONENTS HIDDEN
FOR CLARITY IN THIS VIEW

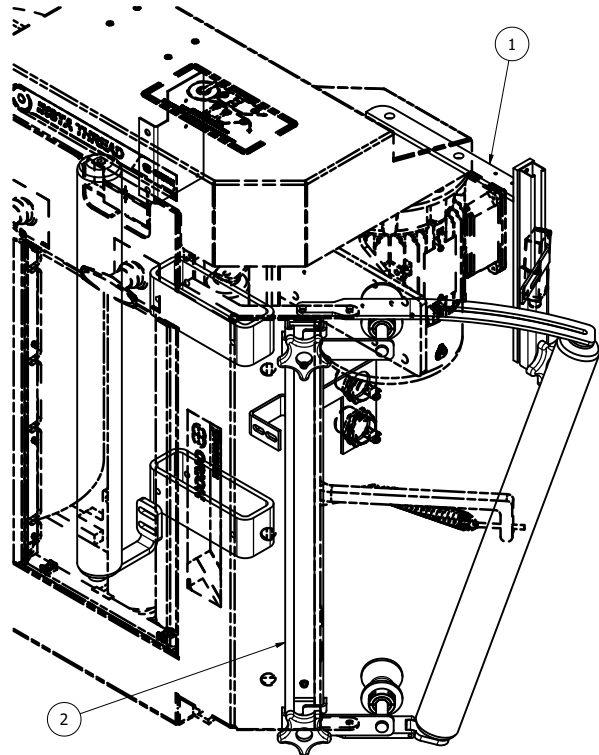
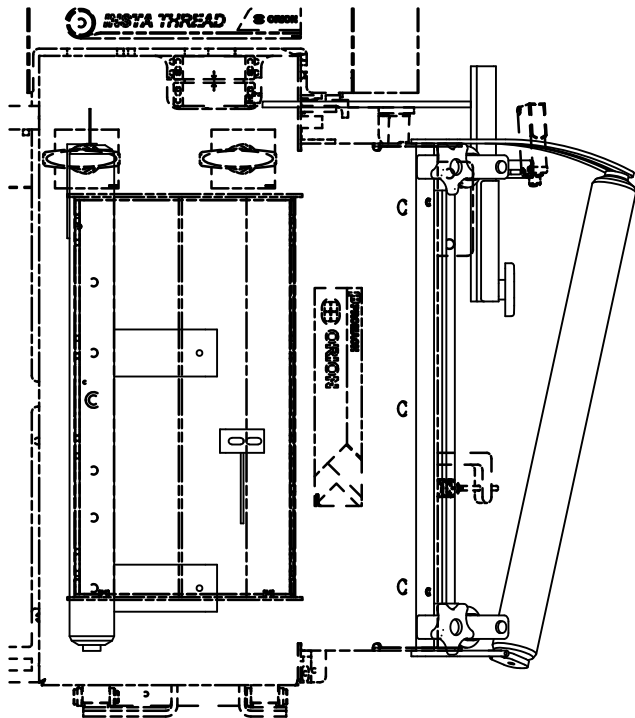
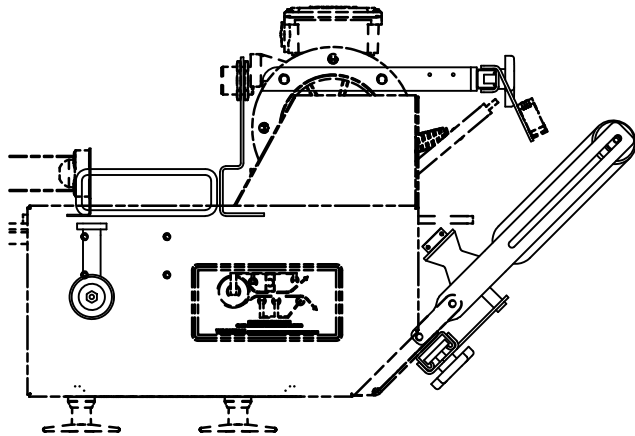
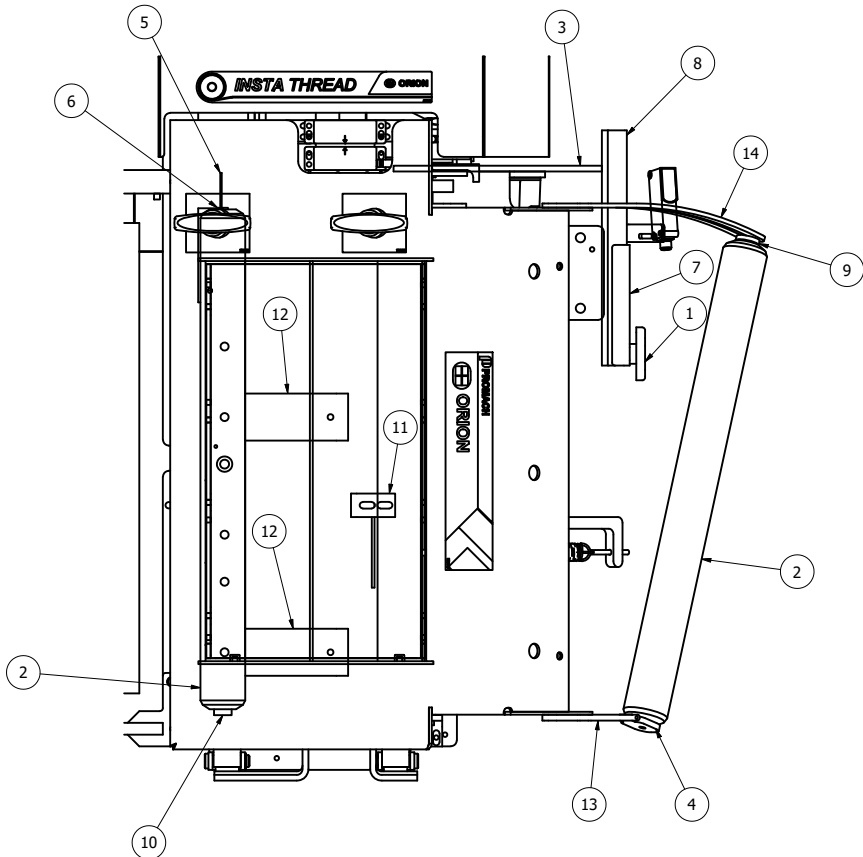
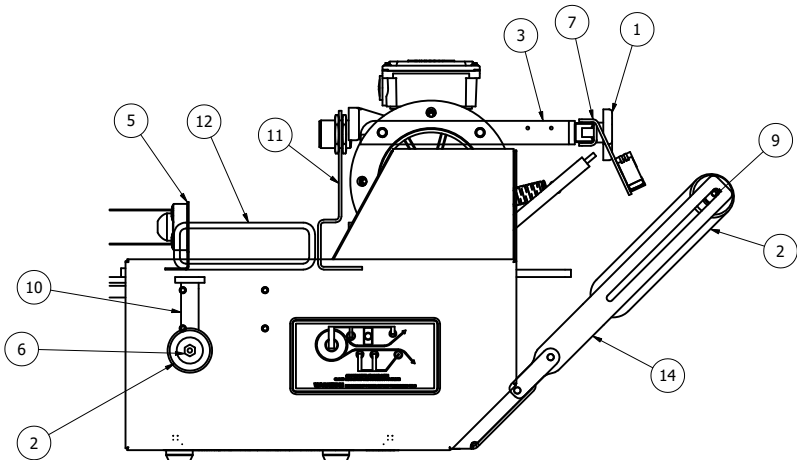
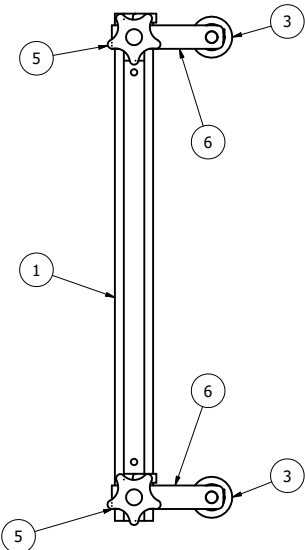
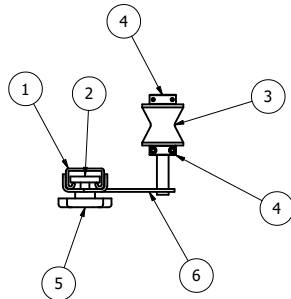


22	743094			1	ACT ADAFRUIT 413 LARGE PUSH-PULL SOLENOID
21	600016			1	STFB ADJ SCREW WASHER 1.00 SS
20	015153			1	VGS CONV Roller, #1.775-R79-21.25 Interroll AL 20
19	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
18	1102760	PT	-	1	SOLENOID MNT BRACKET
17	1102759	NO	-	1	SPACER ROUND 0.25 0.58 0.515 SS
16	1099257	PT	-	1	20" ULW TOP BRACKET (LP)
15	1099255	PT	-	1	ULW BTM HINGE BRACKET (LP)
14	1099249	NO	A	1	IDLE ROLLER SHAFT
13	1099248	PT	A	1	IDLE ROLLER BRACKET
12	1084046	PT	A	2	CARRIAGE SPACER BRACKET
11	1084036	NO	-	1	DUAL PROX MOUNT (30mm)
10	0390350	NO	-	1	PUNCHING PIN
9	0350978	PT	-	1	ELEC BLOCK MOUNT
8	0334850	YZ	A	1	ROLLER MOUNT. R/ JOINT
7	0258400			1	BRUSH ASSEMBLY-FLEX ULWF INSTA-CUT
6	0258101	YZ	H	1	CARRIAGE PRX MOUNT
5	452729	NO	A	1	VGS HVF Photo High Channel
4	450743	YZ	B	1	VGF HVF SUPPORT CHANNEL
3	423966		A	1	IDLER ROLLER SHAFT
2	421884	NO		1	IDLE ROLLER - 1.9 DIA X 4 5/8
1	421883	NO		1	IDLE ROLLER - 1.9 DIA X 16 5/8
ITEM	PART #	FIN	REV	QTY	DESCRIPTION

DRAWN	kschmitz	9/9/2020	BRENTON, A PROMACH PRODUCT BRAND		
CHECKED			4750 County Road 13 NE		
APPROVED			Alexandria, MN 56308-9014		
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE PARTS KIT S-CARRIAGE: LP IC 20LH		
REVISION			SURFACE AREA	DWG NO	FINISH
REMOVE ALL BURRS AND SHARP EDGES				1102785	

1099298 PARTS KIT

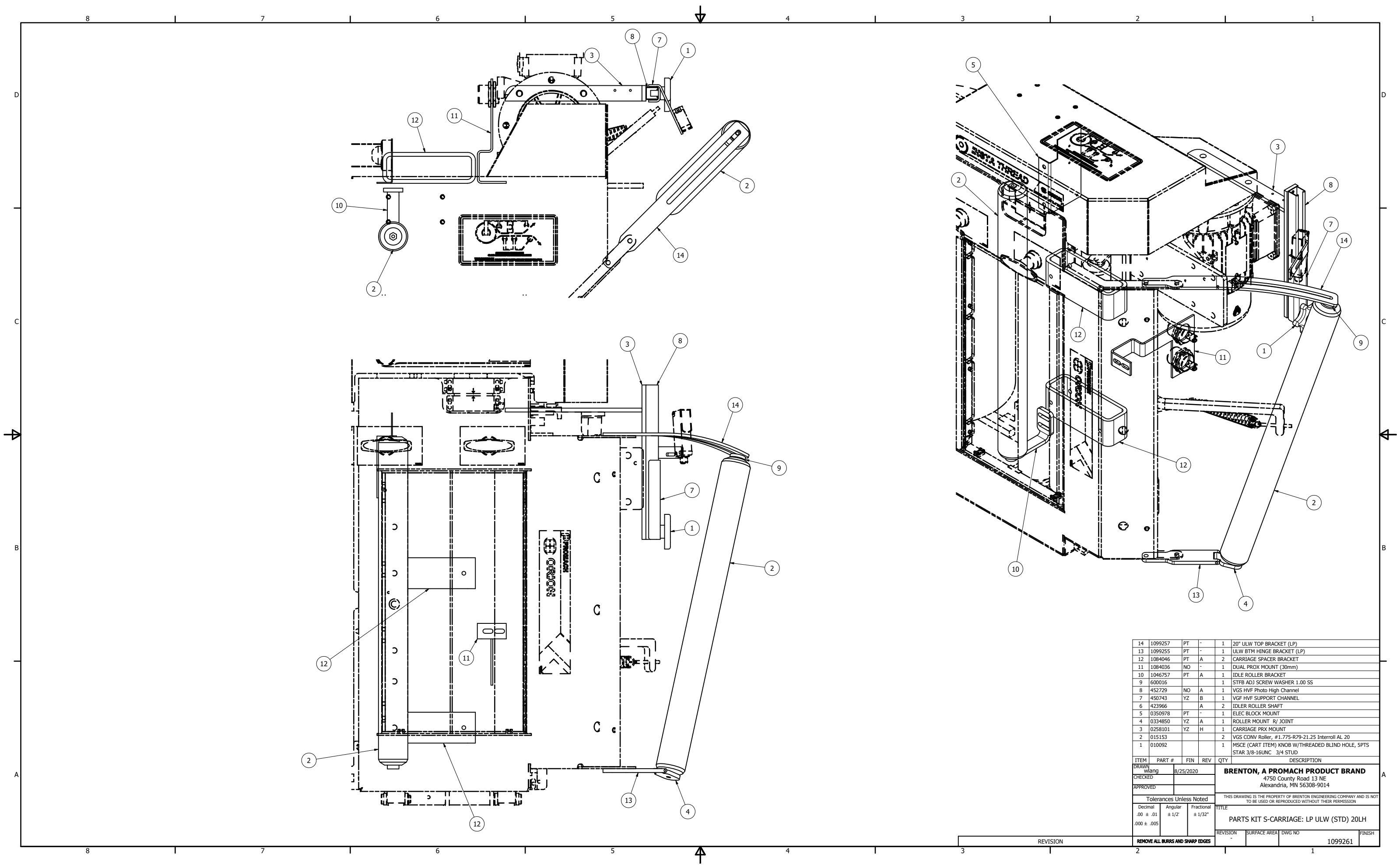
1099261 PARTS KIT



6	1099256	YZ	-	2	ROPING ROLLER BRACKET
5	010092			2	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
4	094795			4	CPLG COLLARS & CPLS CCI-50-2-S0.50 SHAFT COLLAR
3	0303880	NO	A	2	ROPING ROLLER
2	D0247113	YZ		2	HVA CHANNEL GUIDE
1	0351161	NO		1	ROLLER CHANNEL
ITEM	PART #	FIN	REV	QTY	DESCRIPTION

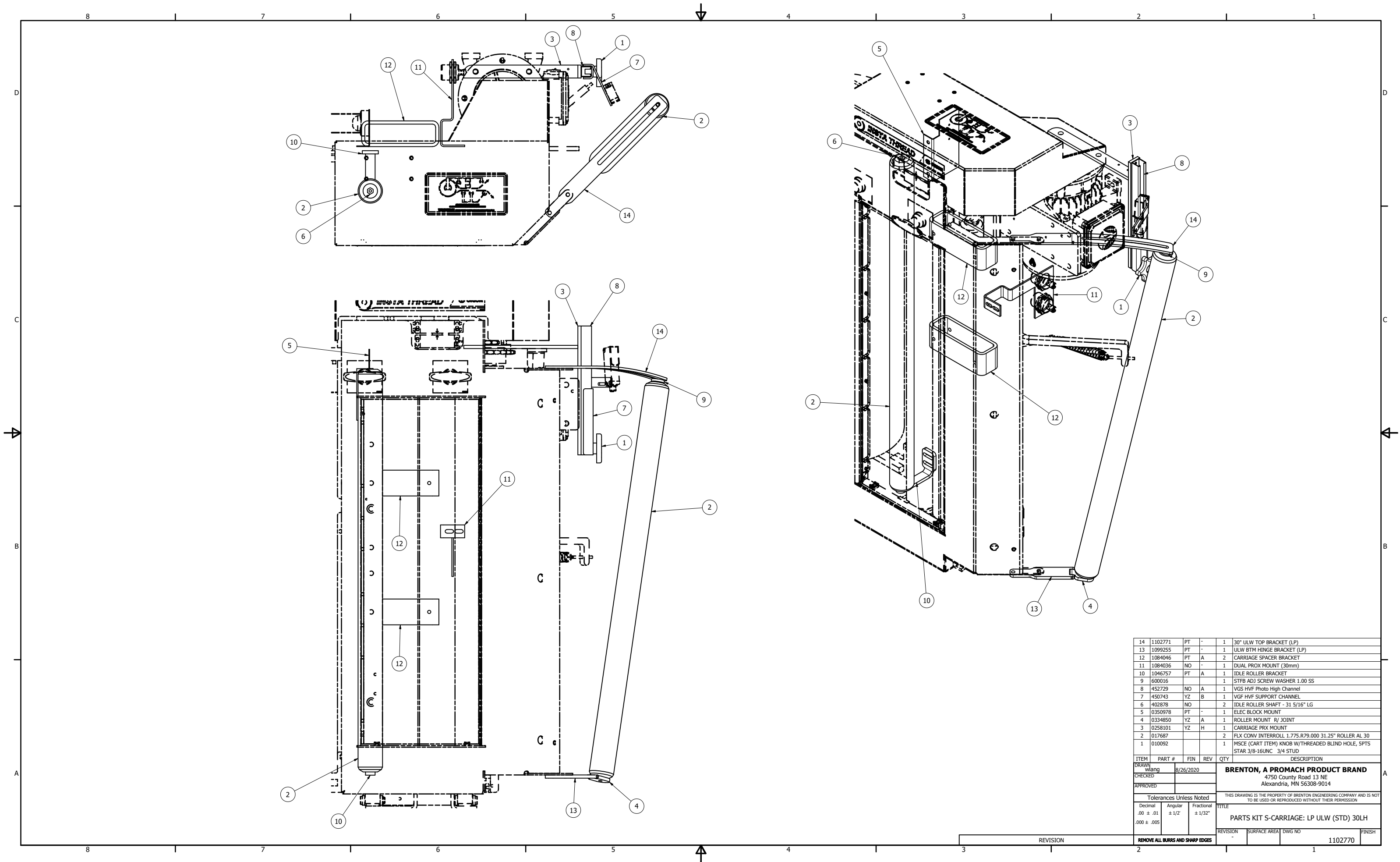
14	1099257	PT	-	1	20" ULW TOP BRACKET (LP)
13	1099255	PT	-	1	ULW BTM HINGE BRACKET (LP)
12	1084046	PT	A	2	CARRIAGE SPACER BRACKET
11	1084036	NO	-	1	DUAL PROX MOUNT (30mm)
10	1046757	PT	A	1	IDLE ROLLER BRACKET
9	600016			1	STFB ADJ SCREW WASHER 1.00 SS
8	452729	NO	A	1	VGS HVF Photo High Channel
7	450743	YZ	B	1	VGF HVF SUPPORT CHANNEL
6	423966		A	2	IDLER ROLLER SHAFT
5	0350978	PT	-	1	ELEC BLOCK MOUNT
4	0334850	YZ	A	1	ROLLER MOUNT R/ JOINT
3	0258101	YZ	H	1	CARRIAGE PRX MOUNT
2	015153			2	VGS CONV Roller, #1.775-R79-21.25 Interroll AL 20
1	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
ITEM	PART #	FIN	REV	QTY	DESCRIPTION

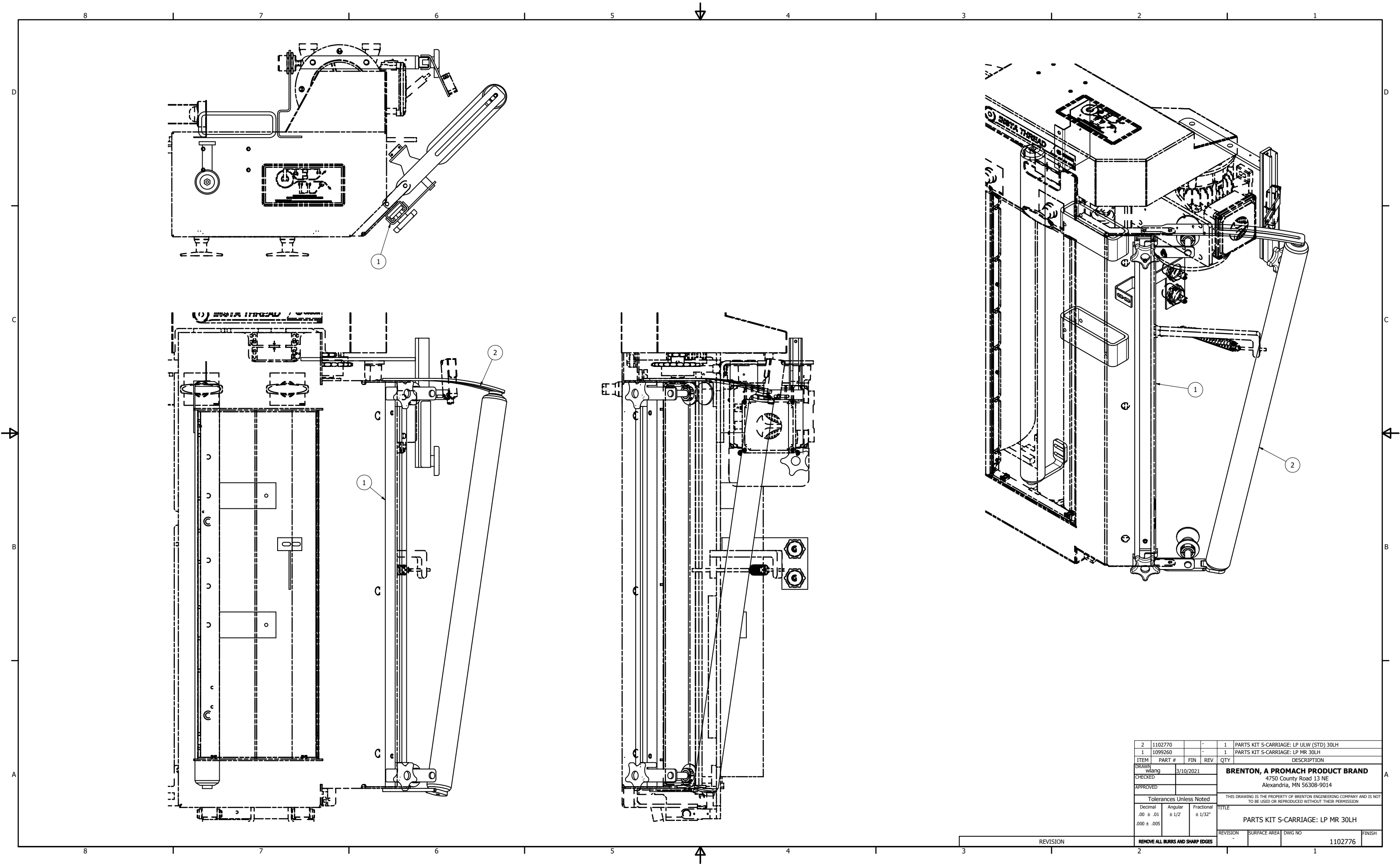
2	1099298		-	1	PARTS KIT S-CARRIAGE: FLEX MR/SW ROLLERS 20LH
1	1099261		-	1	PARTS KIT S-CARRIAGE: LP ULW (STD) 20LH
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN	Wiang		8/26/2020		
CHECKED					
APPROVED					
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION		
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE PARTS KIT S-CARRIAGE: LP MR 20LH		
REVISION	SURFACE AREA	DWG NO	1099258	FINISH	
REMOVE ALL BURRS AND SHARP EDGES					

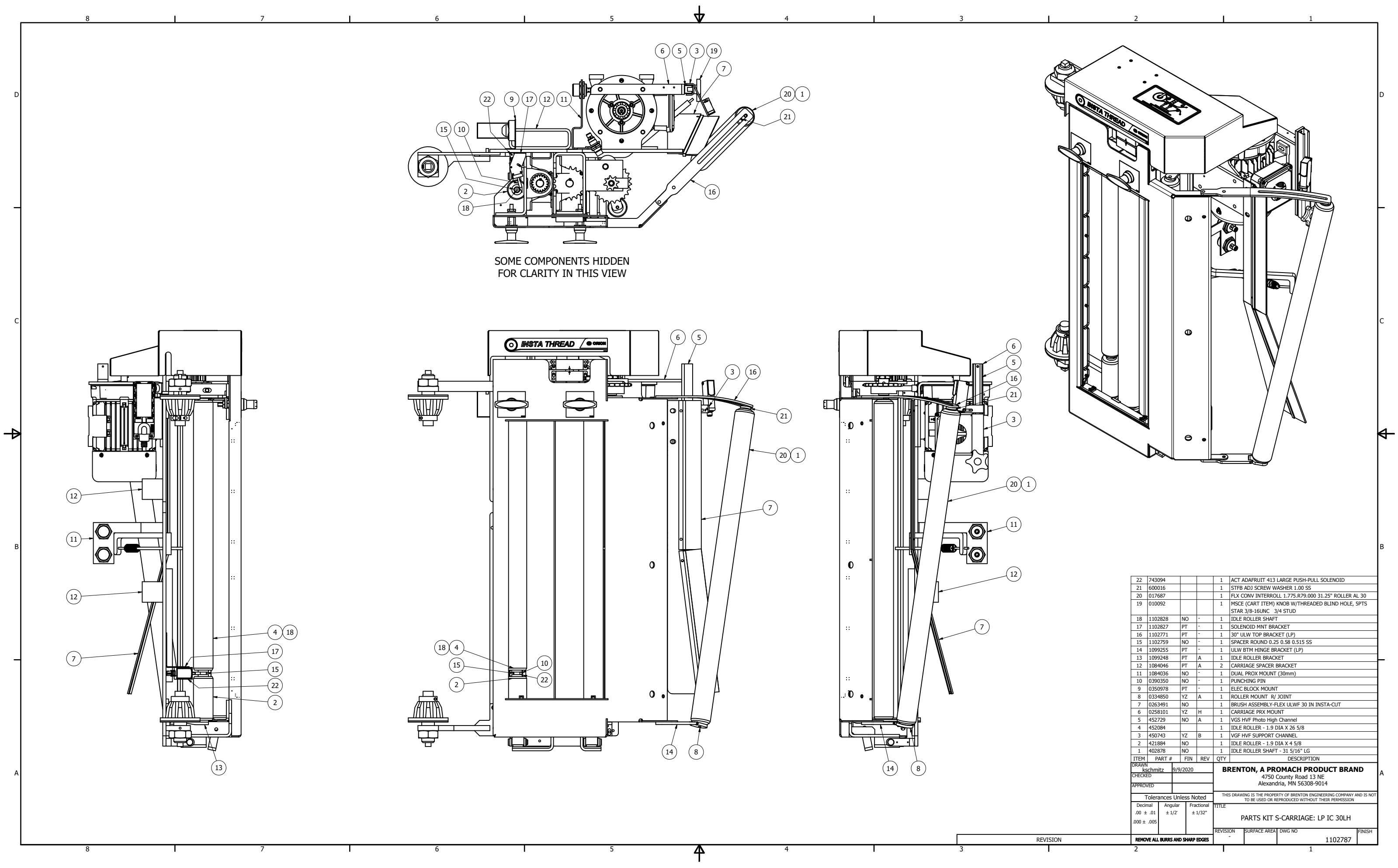


14	1099257	PT	-	1	20" ULW TOP BRACKET (LP)
13	1099255	PT	-	1	ULW BTM HINGE BRACKET (LP)
12	1084046	PT	A	2	CARRIAGE SPACER BRACKET
11	1084036	NO	-	1	DUAL PROX MOUNT (30mm)
10	1046757	PT	A	1	IDLE ROLLER BRACKET
9	600016			1	STFB ADJ SCREW WASHER 1.00 SS
8	452729	NO	A	1	VGS HVF Photo High Channel
7	450743	YZ	B	1	VGF HVF SUPPORT CHANNEL
6	423966		A	2	IDLER ROLLER SHAFT
5	0350978	PT	-	1	ELEC BLOCK MOUNT
4	0334850	YZ	A	1	ROLLER MOUNT R/ JOINT
3	0258101	YZ	H	1	CARRIAGE PRX MOUNT
2	015153			2	VGS CONV ROLLER, #1.775-R79-21.25 Interroll AL 20
1	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD

ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN	Wiang	8/25/2020			BRENTON, A PROMACH PRODUCT BRAND 4750 County Road 13 NE Alexandria, MN 56308-9014
CHECKED					
APPROVED					
Tolerances Unless Noted					THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION
Decimal	Angular	Fractional	TITLE		
.00 ± .01 .000 ± .005	± 1/2°	± 1/32"	PARTS KIT S-CARRIAGE: LP ULW (STD) 20LH		
REMOVE ALL BURRS AND SHARP EDGES					
REVISION		SURFACE AREA		DWG NO	FINISH
				1099261	

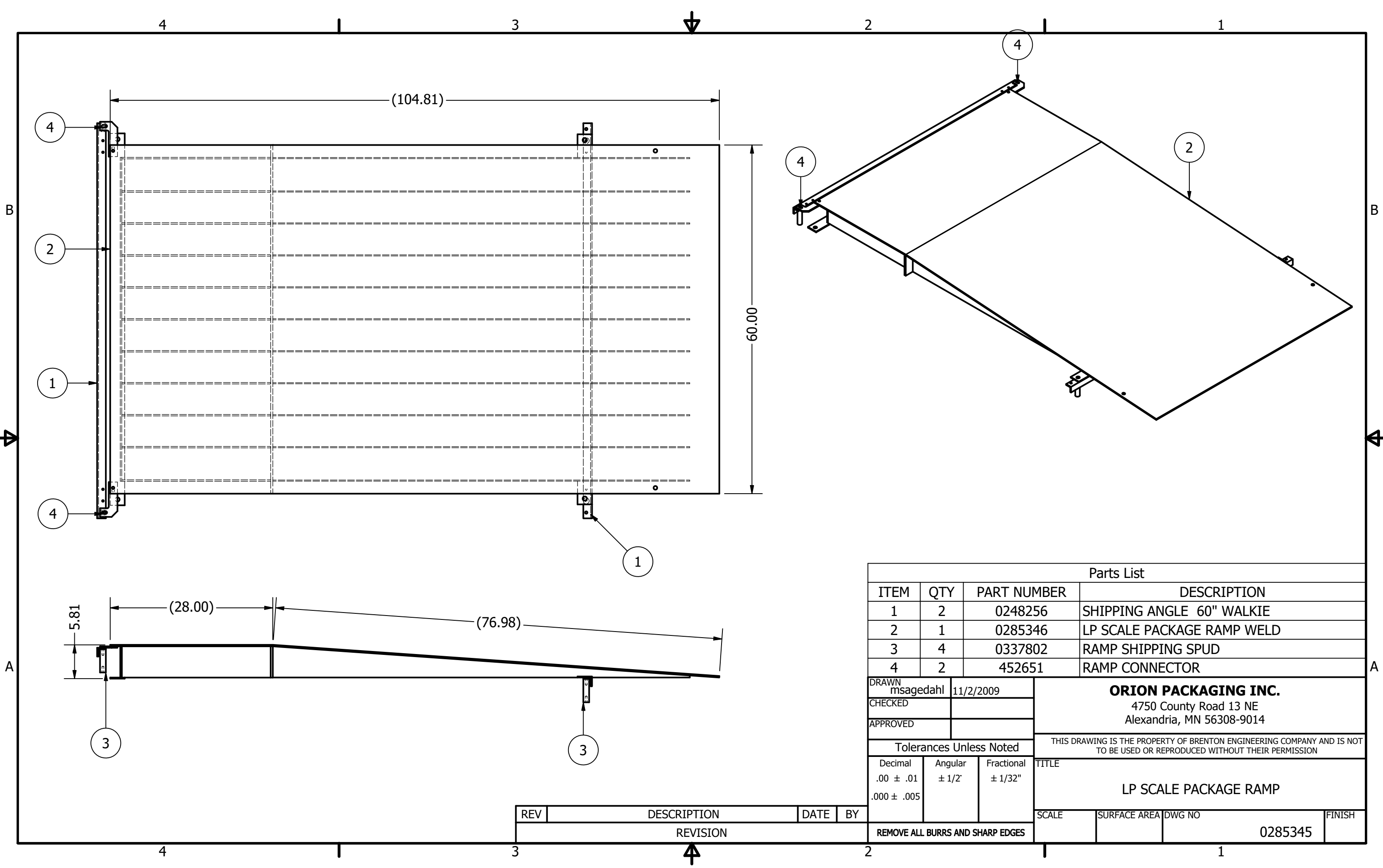




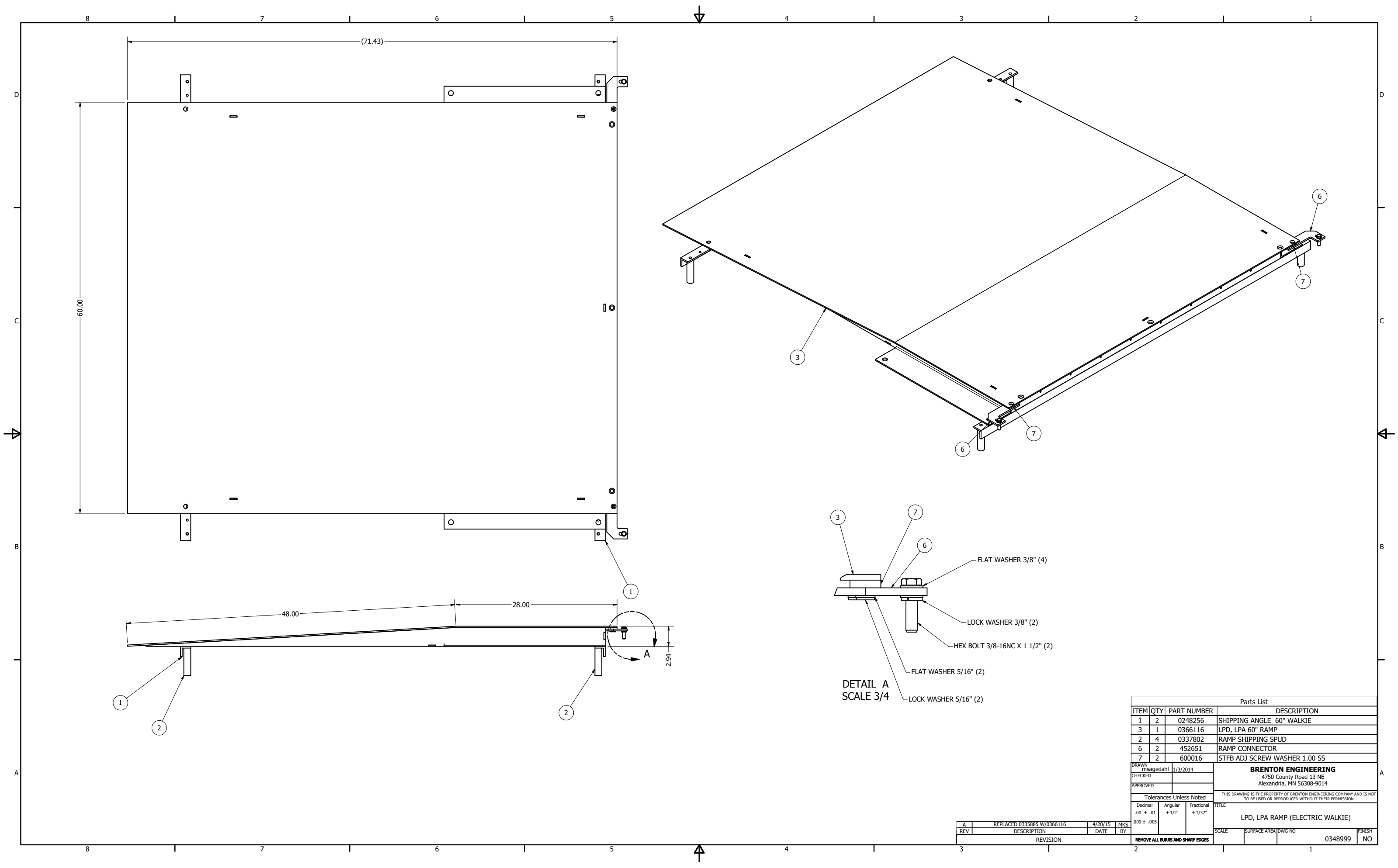


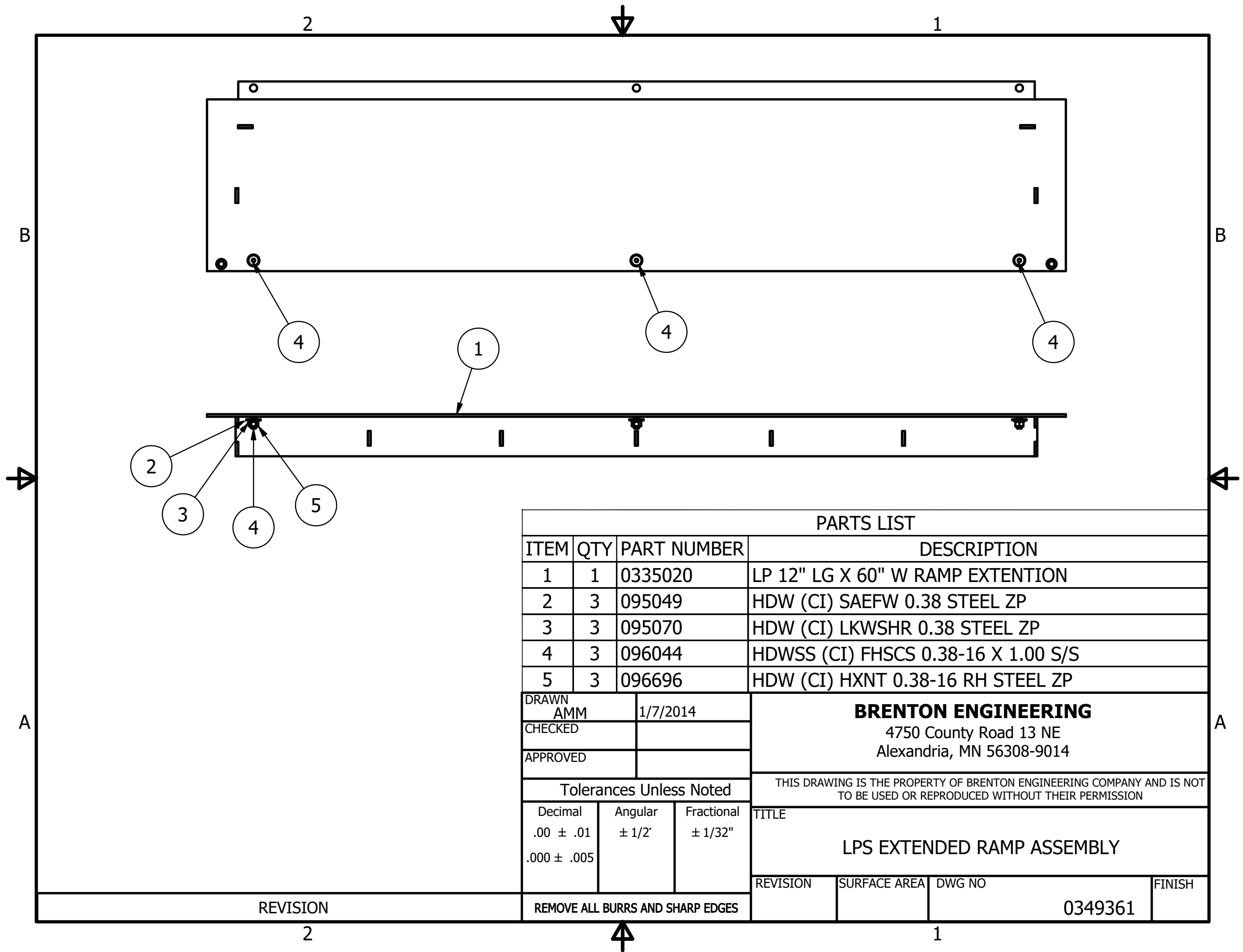
SOME COMPONENTS HIDDEN
FOR CLARITY IN THIS VIEW

22	743094			1	ACT ADAFRUIT 413 LARGE PUSH-PULL SOLENOID
21	600016			1	STFB ADJ SCREW WASHER 1.00 SS
20	017687			1	FLX CONV INTERROLL 1.775.R79.000 31.25" ROLLER AL 30
19	010092			1	MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD
18	1102828	NO	-	1	IDLE ROLLER SHAFT
17	1102827	PT	-	1	SOLENOID MNT BRACKET
16	1102771	PT	-	1	30" ULW TOP BRACKET (LP)
15	1102759	NO	-	1	SPACER ROUND 0.25 0.58 0.515 SS
14	1099255	PT	-	1	ULW BTM HINGE BRACKET (LP)
13	1099248	PT	A	1	IDLE ROLLER BRACKET
12	1084046	PT	A	2	CARRIAGE SPACER BRACKET
11	1084036	NO	-	1	DUAL PROX MOUNT (30mm)
10	0390350	NO	-	1	PUNCHING PIN
9	0350978	PT	-	1	ELEC BLOCK MOUNT
8	0334850	YZ	A	1	ROLLER MOUNT. R/ JOINT
7	0263491	NO	-	1	BRUSH ASSEMBLY-FLEX ULWF 30 IN INSTA-CUT
6	0258101	YZ	H	1	CARRIAGE PRX MOUNT
5	452729	NO	A	1	VGS HVF Photo High Channel
4	452084			1	IDLE ROLLER - 1.9 DIA X 26 5/8
3	450743	YZ	B	1	VGF HVF SUPPORT CHANNEL
2	421884	NO	-	1	IDLE ROLLER - 1.9 DIA X 4 5/8
1	402878	NO	-	1	IDLE ROLLER SHAFT - 31 5/16" LG
ITEM	PART #	FIN	REV	QTY	DESCRIPTION
DRAWN	kschmitz		9/9/2020		
CHECKED					
APPROVED					
Tolerances Unless Noted					THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION
Decimal	Angular	Fractional	TITLE		
.00 ± .01	± 1/2°	± 1/32"	PARTS KIT S-CARRIAGE: LP IC 30LH		
.000 ± .005			REVISION	SURFACE AREA	DWG NO
					1102787
REVISION					FINISH
REMOVE ALL BURRS AND SHARP EDGES					



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	0248256	SHIPPING ANGLE 60" WALKIE
2	1	0285346	LP SCALE PACKAGE RAMP WELD
3	4	0337802	RAMP SHIPPING SPUD
4	2	452651	RAMP CONNECTOR
DRAWN msagedahl		11/2/2009	ORION PACKAGING INC. 4750 County Road 13 NE Alexandria, MN 56308-9014
CHECKED			
APPROVED			
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE LP SCALE PACKAGE RAMP
REV	DESCRIPTION	DATE	BY
REVISION		REMOVE ALL BURRS AND SHARP EDGES	
SCALE	SURFACE AREA	DWG NO	FINISH
		0285345	





PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	0335020	LP 12" LG X 60" W RAMP EXTENTION
2	3	095049	HDW (CI) SAEFW 0.38 STEEL ZP
3	3	095070	HDW (CI) LKWSHR 0.38 STEEL ZP
4	3	096044	HDWSS (CI) FHSCS 0.38-16 X 1.00 S/S
5	3	096696	HDW (CI) HXNT 0.38-16 RH STEEL ZP
DRAWN AMM		1/7/2014	BRENTON ENGINEERING 4750 County Road 13 NE Alexandria, MN 56308-9014
CHECKED			
APPROVED			
Tolerances Unless Noted			THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION
Decimal .00 ± .01 .000 ± .005	Angular ± 1/2°	Fractional ± 1/32"	TITLE LPS EXTENDED RAMP ASSEMBLY
REVISION		SURFACE AREA	DWG NO
REMOVE ALL BURRS AND SHARP EDGES			0349361