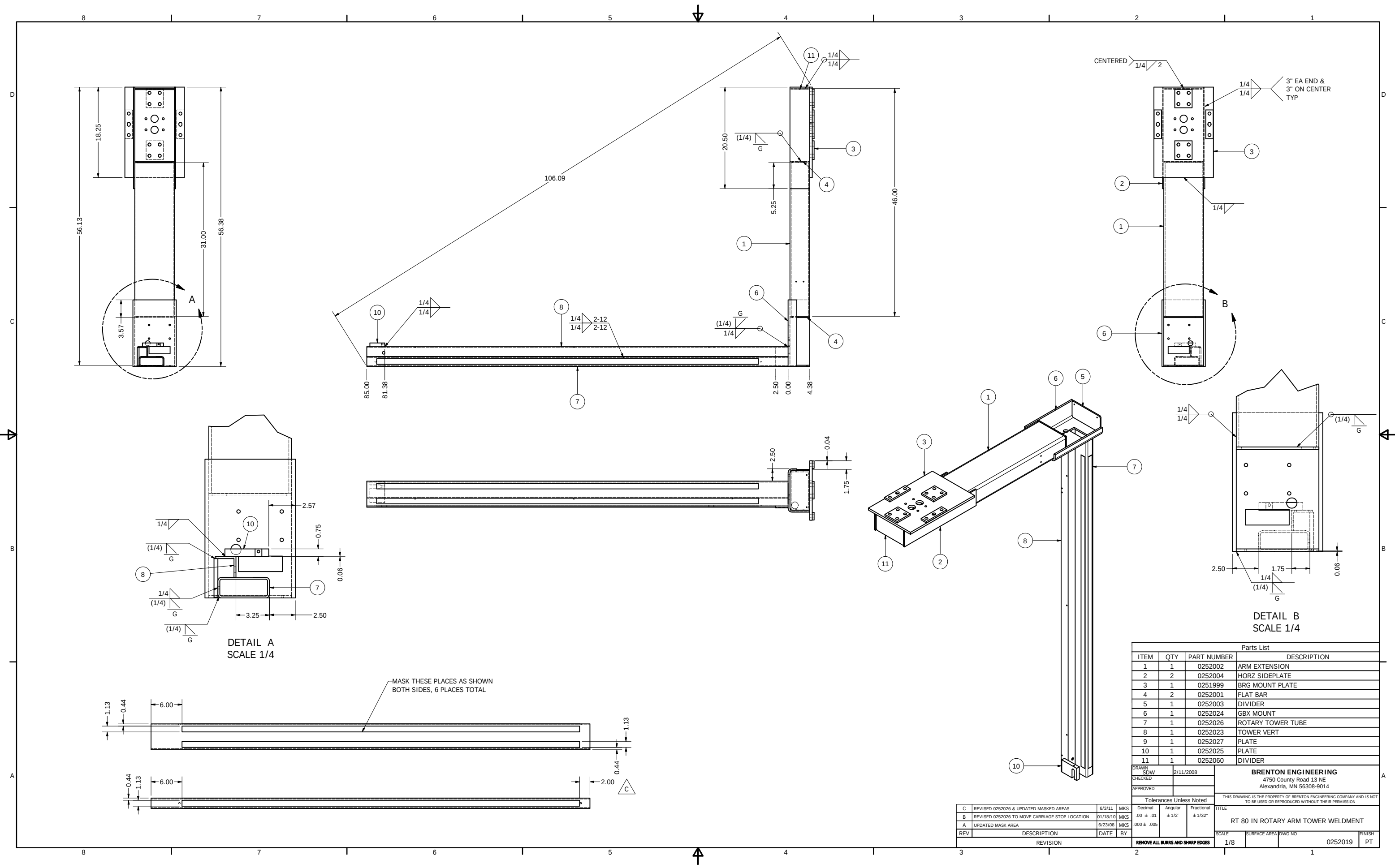
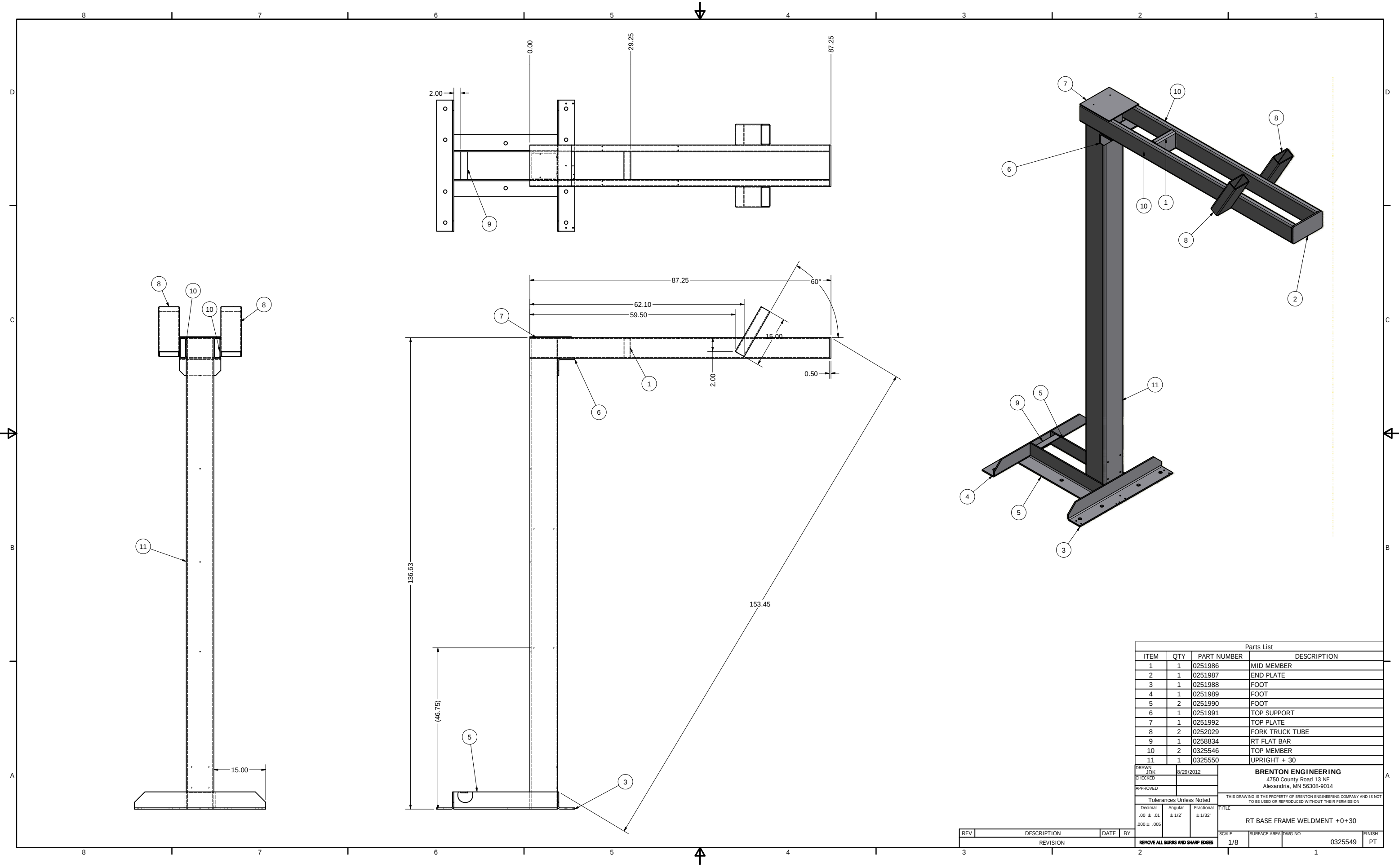




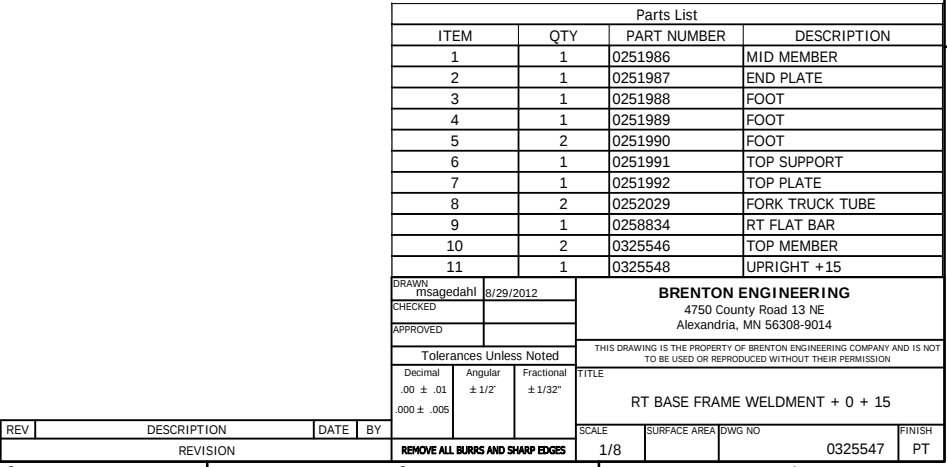
| Parts List |     |             |                   |
|------------|-----|-------------|-------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION       |
| 1          | 1   | 0252002     | ARM EXTENSION     |
| 2          | 2   | 0252004     | HORZ SIDEPLATE    |
| 3          | 1   | 0251999     | BRG MOUNT PLATE   |
| 4          | 2   | 0252001     | FLAT BAR          |
| 5          | 1   | 0252003     | DIVIDER           |
| 6          | 1   | 0252024     | GBX MOUNT         |
| 7          | 1   | 0252026     | ROTARY TOWER TUBE |
| 8          | 1   | 0252023     | TOWER VERT        |
| 9          | 1   | 0252027     | PLATE             |
| 10         | 1   | 0252025     | PLATE             |
| 11         | 1   | 0252060     | DIVIDER           |

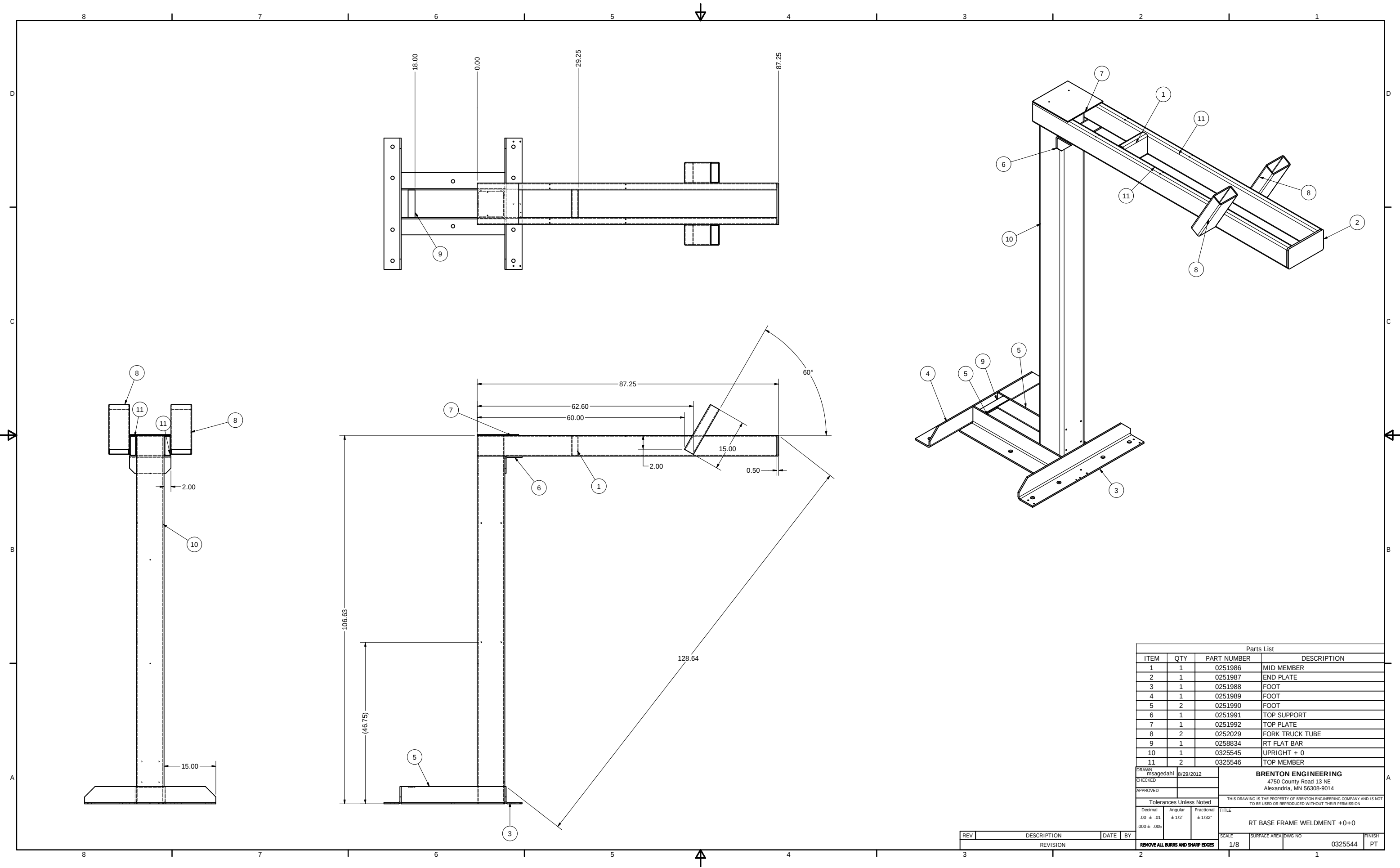
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|-------------------------|------------------------------------------------|----------|-----|----------------------------------|-------------------|-----------------------|--------------------------------------------------------------------------------------------------------------------------|--------------|---------|--------|
| TOLERANCES UNLESS NOTED |                                                |          |     |                                  |                   |                       | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |         |        |
| C                       | REVISED 0252026 & UPDATED MASKED AREAS         | 6/3/11   | MKS | Decimal<br>.00 ± .01             | Angular<br>± 1/2° | Fractional<br>± 1/32" | TITLE                                                                                                                    |              |         |        |
| B                       | REVISED 0252026 TO MOVE CARRIAGE STOP LOCATION | 01/18/10 | MKS | .000 ± .005                      |                   |                       | RT 80 IN ROTARY ARM TOWER WELDMENT                                                                                       |              |         |        |
| A                       | UPDATED MASK AREA                              | 6/23/08  | MKS |                                  |                   |                       |                                                                                                                          |              |         |        |
| REV                     | DESCRIPTION                                    | DATE     | BY  |                                  |                   |                       | SCALE                                                                                                                    | SURFACE AREA | DWG NO  | FINISH |
| REVISION                |                                                |          |     | REMOVE ALL BURRS AND SHARP EDGES |                   |                       | 1/8                                                                                                                      |              | 0252019 | PT     |



| Parts List |     |             |                 |
|------------|-----|-------------|-----------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION     |
| 1          | 1   | 0251986     | MID MEMBER      |
| 2          | 1   | 0251987     | END PLATE       |
| 3          | 1   | 0251988     | FOOT            |
| 4          | 1   | 0251989     | FOOT            |
| 5          | 2   | 0251990     | FOOT            |
| 6          | 1   | 0251991     | TOP SUPPORT     |
| 7          | 1   | 0251992     | TOP PLATE       |
| 8          | 2   | 0252029     | FORK TRUCK TUBE |
| 9          | 1   | 0258834     | RT FLAT BAR     |
| 10         | 2   | 0325546     | TOP MEMBER      |
| 11         | 1   | 0325550     | UPRIGHT + 30    |

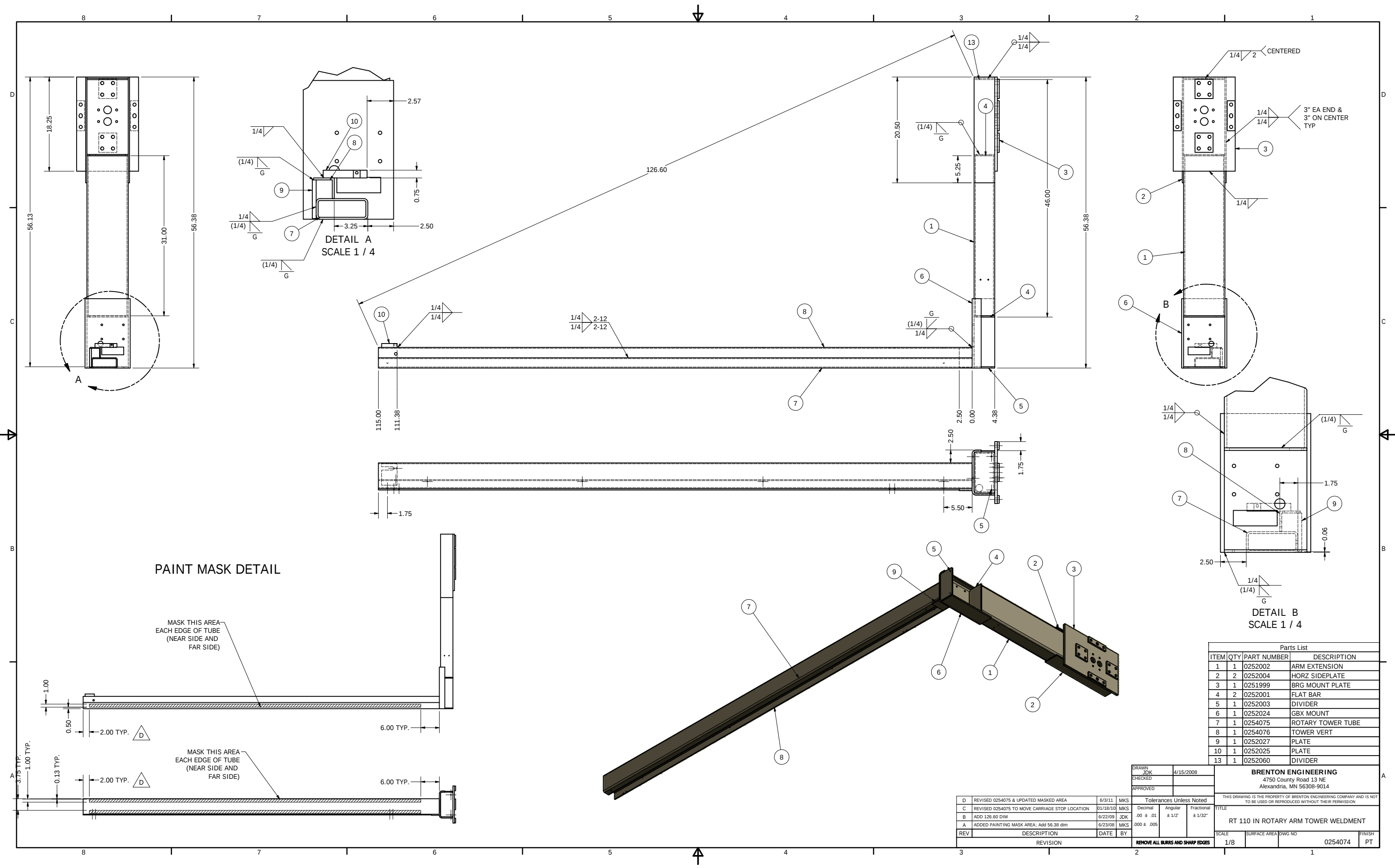
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|-------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------|--------------|
| DRAWN<br>JDK                        | 8/29/2012         | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |              |
| CHECKED                             |                   |                                                                                                                          |              |
| APPROVED                            |                   |                                                                                                                          |              |
| Tolerances Unless Noted             |                   | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |
| Decimal<br>.00 ± .01<br>.000 ± .005 | Angular<br>± 1/2° | Fractional<br>± 1/32"                                                                                                    | TITLE        |
| RT BASE FRAME WELDMENT +0+30        |                   |                                                                                                                          |              |
| SCALE<br>1/8                        | SURFACE AREA      | DWG NO<br>0325549                                                                                                        | FINISH<br>PT |





| Parts List |     |             |                 |
|------------|-----|-------------|-----------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION     |
| 1          | 1   | 0251986     | MID MEMBER      |
| 2          | 1   | 0251987     | END PLATE       |
| 3          | 1   | 0251988     | FOOT            |
| 4          | 1   | 0251989     | FOOT            |
| 5          | 2   | 0251990     | FOOT            |
| 6          | 1   | 0251991     | TOP SUPPORT     |
| 7          | 1   | 0251992     | TOP PLATE       |
| 8          | 2   | 0252029     | FORK TRUCK TUBE |
| 9          | 1   | 0258834     | RT FLAT BAR     |
| 10         | 1   | 0325545     | UPRIGHT + 0     |
| 11         | 2   | 0325546     | TOP MEMBER      |

|                                      |                              |                                                                                                                          |              |
|--------------------------------------|------------------------------|--------------------------------------------------------------------------------------------------------------------------|--------------|
| DRAWN<br>msagedahl<br>8/29/2012      |                              | BRENTON ENGINEERING<br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                               |              |
| CHECKED                              |                              |                                                                                                                          |              |
| APPROVED                             |                              |                                                                                                                          |              |
| Tolerances Unless Noted              |                              | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |
| Decimal<br>.00 ± .01<br>.000 ± .005  | Angular<br>± 1/2°<br>± 1/32° |                                                                                                                          |              |
| TITLE<br>RT BASE FRAME WELDMENT +0+0 |                              |                                                                                                                          |              |
| SCALE<br>1/8                         |                              | SURFACE AREA<br>DWG NO                                                                                                   | FINISH<br>PT |
| REMOVE ALL BURRS AND SHARP EDGES     |                              | 0325544                                                                                                                  |              |



PAINT MASK DETAIL

MASK THIS AREA  
EACH EDGE OF TUBE  
(NEAR SIDE AND  
FAR SIDE)

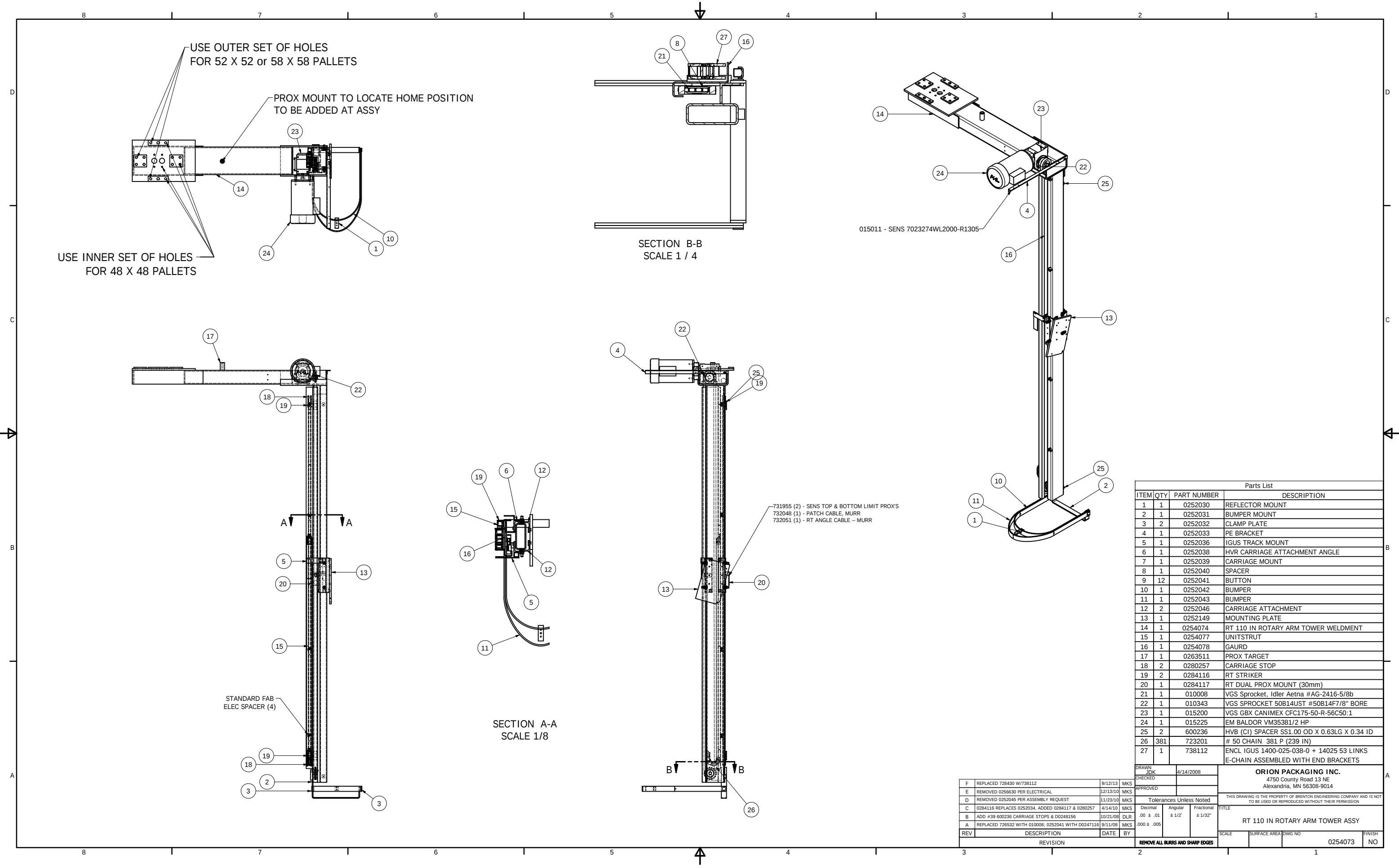
MASK THIS AREA  
EACH EDGE OF TUBE  
(NEAR SIDE AND  
FAR SIDE)

DETAIL B  
SCALE 1 / 4

| Parts List |     |             |                   |
|------------|-----|-------------|-------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION       |
| 1          | 1   | 0252002     | ARM EXTENSION     |
| 2          | 2   | 0252004     | HORZ SIDEPLATE    |
| 3          | 1   | 0251999     | BRG MOUNT PLATE   |
| 4          | 2   | 0252001     | FLAT BAR          |
| 5          | 1   | 0252003     | DIVIDER           |
| 6          | 1   | 0252024     | GBX MOUNT         |
| 7          | 1   | 0254075     | ROTARY TOWER TUBE |
| 8          | 1   | 0254076     | TOWER VERT        |
| 9          | 1   | 0252027     | PLATE             |
| 10         | 1   | 0252025     | PLATE             |
| 13         | 1   | 0252060     | DIVIDER           |

|                         |           |                                                                                                                          |                                     |
|-------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| DRAWN<br>JDK            | 4/15/2008 | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |                                     |
| CHECKED                 |           |                                                                                                                          |                                     |
| APPROVED                |           |                                                                                                                          |                                     |
| Tolerances Unless Noted |           | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                                     |
| Decimal                 | Angular   | Fractional                                                                                                               | TITLE                               |
| .00 ± .01               | ± 1/2°    | ± 1/32"                                                                                                                  | RT 110 IN ROTARY ARM TOWER WELDMENT |
| 0.00 ± .005             |           |                                                                                                                          | SCALE                               |
| 1/8                     |           |                                                                                                                          | SURFACE AREA                        |
|                         |           |                                                                                                                          | DWG NO                              |
|                         |           |                                                                                                                          | 0254074                             |
|                         |           |                                                                                                                          | FINISH                              |
|                         |           |                                                                                                                          | PT                                  |

| REV | DESCRIPTION                                    | DATE     | BY  |
|-----|------------------------------------------------|----------|-----|
| D   | REVISED 0254075 & UPDATED MASKED AREA          | 6/3/11   | MKS |
| C   | REVISED 0254075 TO MOVE CARRIAGE STOP LOCATION | 01/18/10 | MKS |
| B   | ADD 126.60 DIM                                 | 6/22/09  | JDK |
| A   | ADDED PAINTING MASK AREA; Add 56.38 dim        | 6/23/08  | MKS |



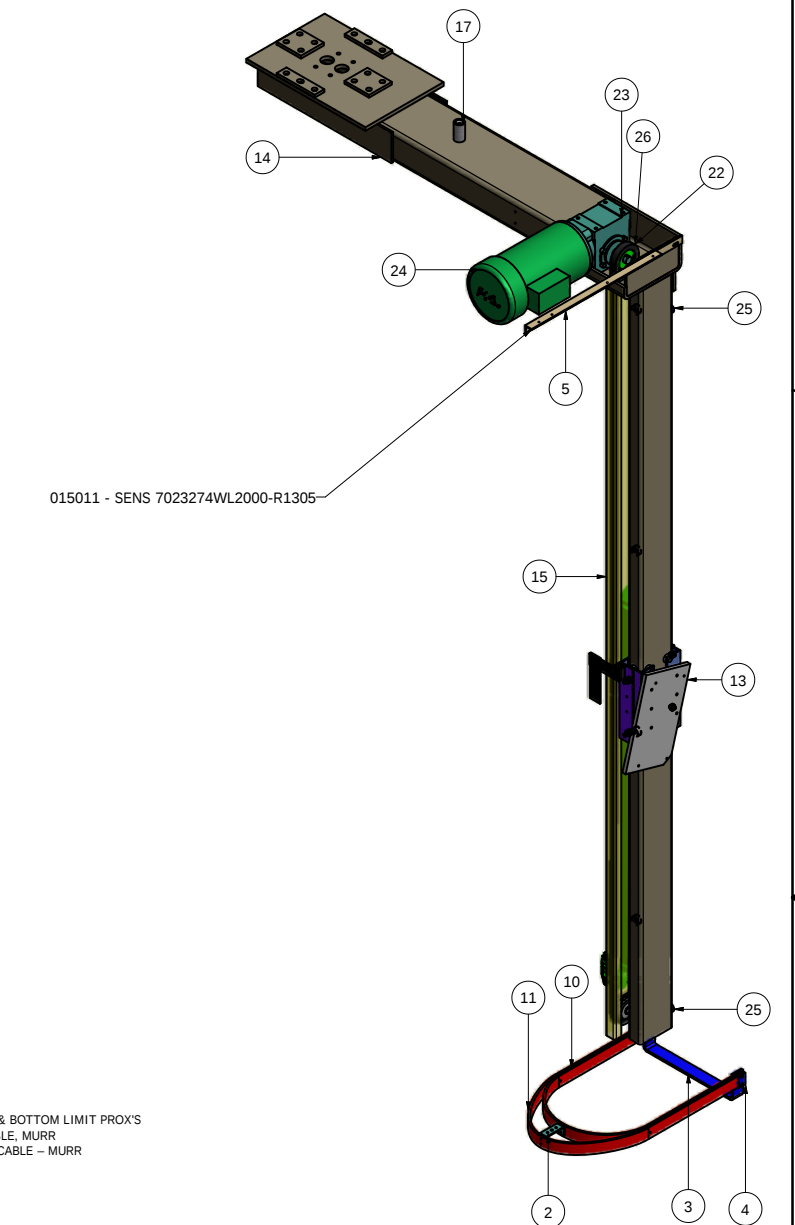
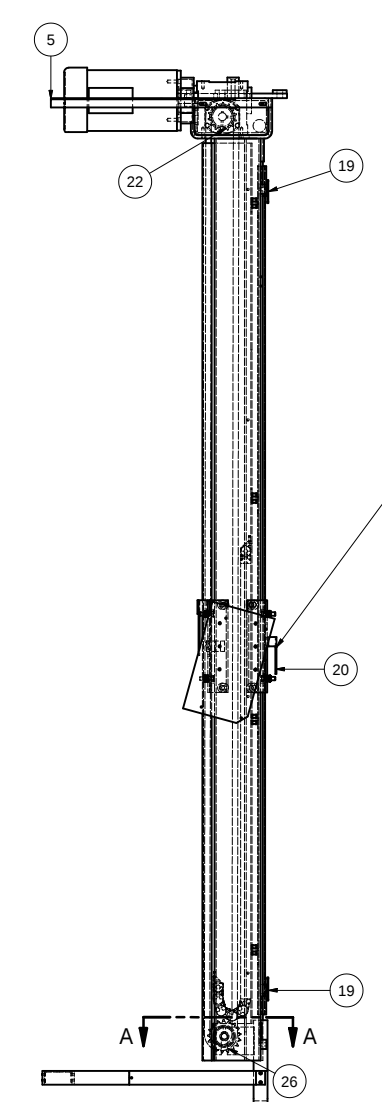
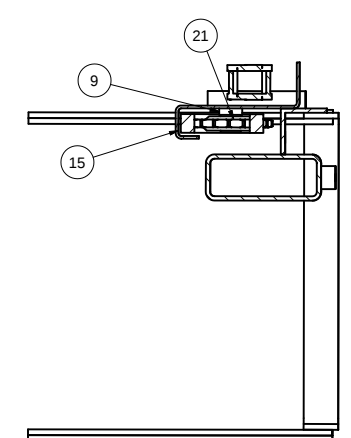
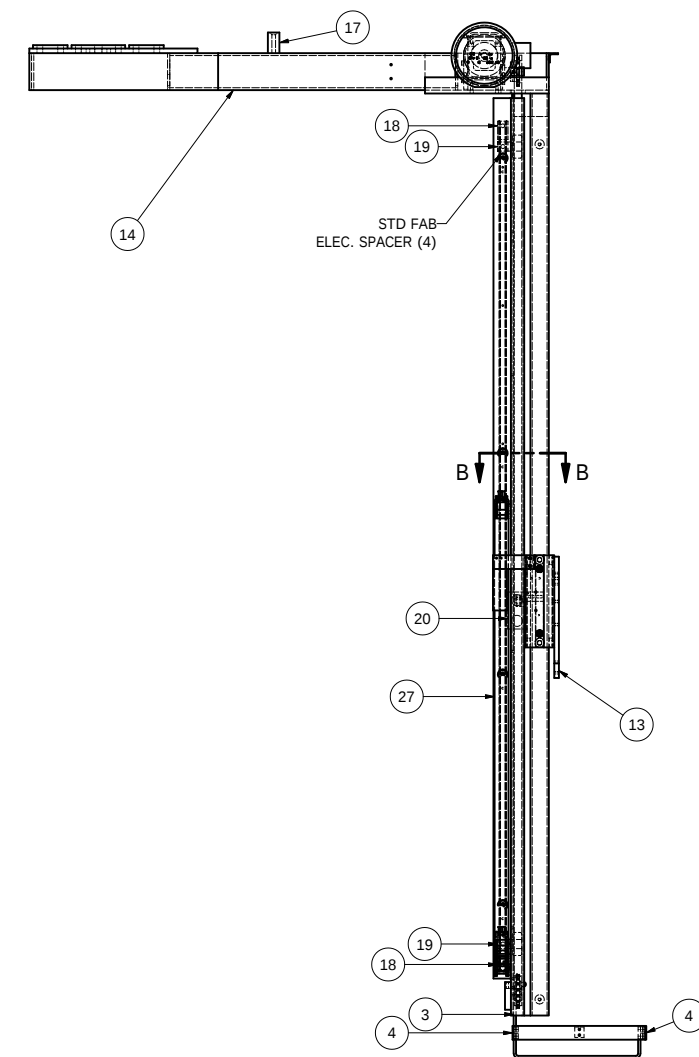
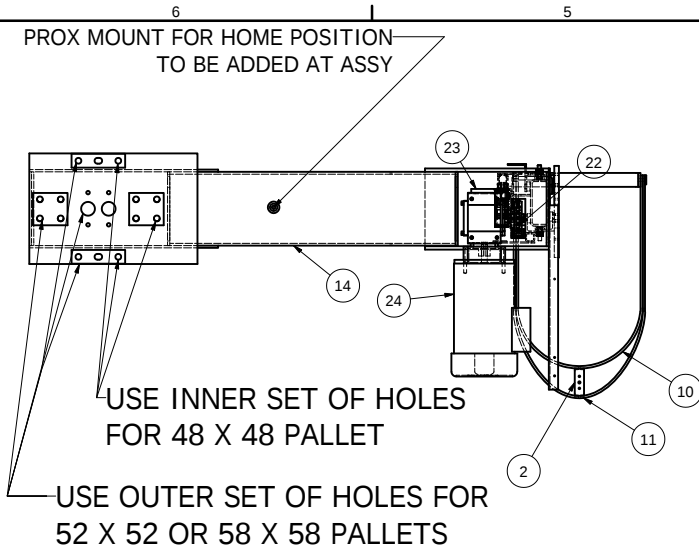
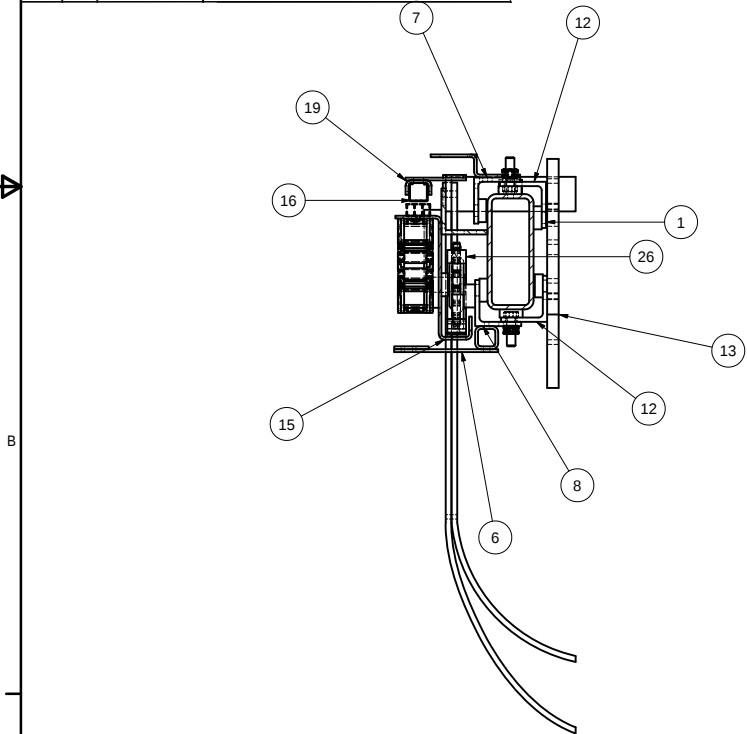
| Parts List |     |             |                                                                               |
|------------|-----|-------------|-------------------------------------------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                                                   |
| 1          | 1   | 0252030     | REFLECTOR MOUNT                                                               |
| 2          | 1   | 0252031     | BUMPER MOUNT                                                                  |
| 3          | 2   | 0252032     | CLAMP PLATE                                                                   |
| 4          | 1   | 0252033     | PE BRACKET                                                                    |
| 5          | 1   | 0252036     | IGUS TRACK MOUNT                                                              |
| 6          | 1   | 0252038     | HVR CARRIAGE ATTACHMENT ANGLE                                                 |
| 7          | 1   | 0252039     | CARRIAGE MOUNT                                                                |
| 8          | 1   | 0252040     | SPACER                                                                        |
| 9          | 12  | 0252041     | BUTTON                                                                        |
| 10         | 1   | 0252042     | BUMPER                                                                        |
| 11         | 1   | 0252043     | BUMPER                                                                        |
| 12         | 2   | 0252046     | CARRIAGE ATTACHMENT                                                           |
| 13         | 1   | 0252149     | MOUNTING PLATE                                                                |
| 14         | 1   | 0254074     | RT 110 IN ROTARY ARM TOWER WELDMENT                                           |
| 15         | 1   | 0254077     | UNITSTRUT                                                                     |
| 16         | 1   | 0254078     | GAURD                                                                         |
| 17         | 1   | 0263511     | PROX TARGET                                                                   |
| 18         | 2   | 0280257     | CARRIAGE STOP                                                                 |
| 19         | 2   | 0284116     | RT STRIKER                                                                    |
| 20         | 1   | 0284117     | RT DUAL PROX MOUNT (30mm)                                                     |
| 21         | 1   | 010008      | VGS Sprocket, Idler Aetna #AG-2416-5/8b                                       |
| 22         | 1   | 010343      | VGS SPROCKET 50B14UST #50B14F7/8" BORE                                        |
| 23         | 1   | 015200      | VGS GBX CANIMEX CFC175-50-R-56C50:1                                           |
| 24         | 1   | 015225      | EM BALDOR VM35381/2 HP                                                        |
| 25         | 2   | 600236      | HVB (CI) SPACER SS1.00 OD X 0.63LG X 0.34 ID                                  |
| 26         | 381 | 723201      | # 50 CHAIN 381 P (239 IN)                                                     |
| 27         | 1   | 738112      | ENCL IGUS 1400-025-038-0 + 14025 53 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS |

|     |                                                    |          |     |
|-----|----------------------------------------------------|----------|-----|
| REV | DESCRIPTION                                        | DATE     | BY  |
| F   | REPLACED 728430 W/738112                           | 9/12/13  | MKS |
| E   | REMOVED 0256630 PER ELECTRICAL                     | 12/13/10 | MKS |
| D   | REMOVED 0252045 PER ASSEMBLY REQUEST               | 11/23/10 | MKS |
| C   | 0284116 REPLACES 0252034, ADDED 0284117 & 0290257  | 4/14/10  | MKS |
| B   | ADD #39 600236 CARRIAGE STOPS & D0248156           | 10/21/08 | DLR |
| A   | REPLACED 726532 WITH 010008, 0252041 WITH D0247116 | 9/11/08  | MKS |

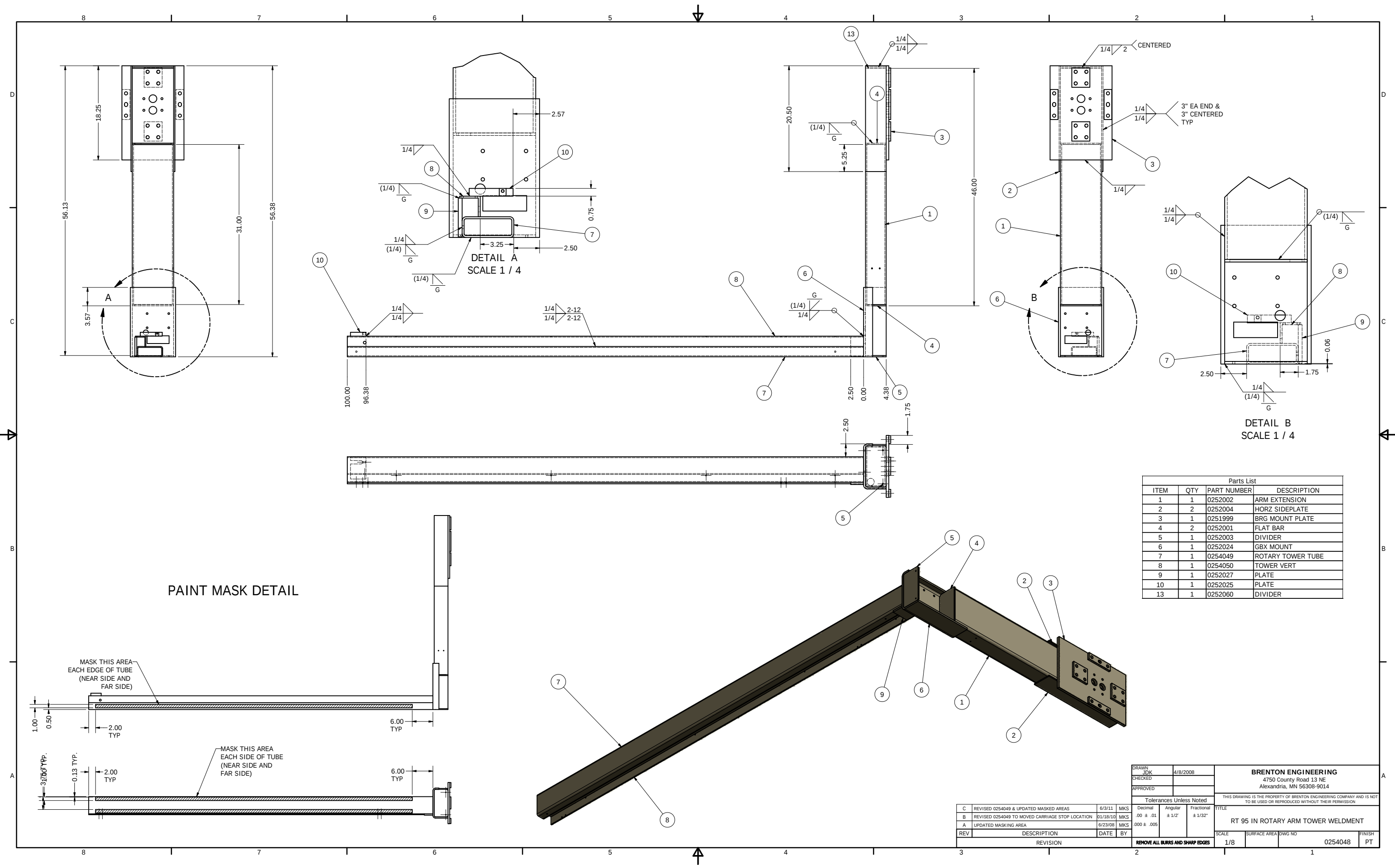
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|----------------------------------|---------|------------|
| DRAWN                            | JDK     | 4/14/2008  |
| CHECKED                          |         |            |
| APPROVED                         |         |            |
| Tolerances Unless Noted          |         |            |
| Decimal                          | Angular | Fractional |
| .00 ± .01                        | ± 1/2°  | ± 1/32"    |
| .000 ± .005                      |         |            |
| REMOVE ALL BURRS AND SHARP EDGES |         |            |

|                                                                                                                          |              |         |        |
|--------------------------------------------------------------------------------------------------------------------------|--------------|---------|--------|
| ORION PACKAGING INC.<br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                              |              |         |        |
| THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |         |        |
| TITLE<br>RT 110 IN ROTARY ARM TOWER ASSY                                                                                 |              |         |        |
| SCALE                                                                                                                    | SURFACE AREA | DWG NO  | FINISH |
|                                                                                                                          |              | 0254073 | NO     |

| Parts List |     |            |                                                                               |
|------------|-----|------------|-------------------------------------------------------------------------------|
| ITEM       | QTY | PART NUMBE | DESCRIPTION                                                                   |
| 1          | 12  | D0247116   | HVR SLIDE BUTTON - CARRIAGE                                                   |
| 2          | 1   | 0252030    | REFLECTOR MOUNT                                                               |
| 3          | 1   | 0252031    | BUMPER MOUNT                                                                  |
| 4          | 2   | 0252032    | CLAMP PLATE                                                                   |
| 5          | 1   | 0252033    | PE BRACKET                                                                    |
| 6          | 1   | 0252036    | IGUS TRACK MOUNT                                                              |
| 7          | 1   | 0252038    | HVR CARRIAGE ATTACHMENT ANGLE                                                 |
| 8          | 1   | 0252039    | CARRIAGE MOUNT                                                                |
| 9          | 1   | 0252040    | SPACER                                                                        |
| 10         | 1   | 0252042    | BUMPER                                                                        |
| 11         | 1   | 0252043    | BUMPER                                                                        |
| 12         | 2   | 0252046    | CARRIAGE ATTACHMENT                                                           |
| 13         | 1   | 0252149    | MOUNTING PLATE                                                                |
| 14         | 1   | 0254048    | RT 95 IN ROTARY ARM TOWER WELDMENT                                            |
| 15         | 1   | 0254051    | GAURD                                                                         |
| 16         | 1   | 0254052    | UNITSTRUT                                                                     |
| 17         | 1   | 0263511    | PROX TARGET                                                                   |
| 18         | 2   | 0280257    | CARRIAGE STOP                                                                 |
| 19         | 2   | 0284116    | RT STRIKER                                                                    |
| 20         | 1   | 0284117    | RT DUAL PROX MOUNT (30mm)                                                     |
| 21         | 1   | 010008     | VGS Sprocket, Idler Aetna #AG-2416-5/8b                                       |
| 22         | 1   | 010343     | VGS SPROCKET 50B14UST #50B14F7/8" BORE                                        |
| 23         | 1   | 015200     | VGS GBX CANIMEX CFC175-50-R-56C50:1, Right, 56C                               |
| 24         | 1   | 015225     | VGS EM BALDOR VM35381/2 HP, 208-230/460 VAC, 3ph, 1725rpm, 56c                |
| 25         | 2   | 600236     | HVB (CART ITEM, DO NOT ORDER)                                                 |
| 26         | 335 | 723201     | SPACER SS1.00 OD X 0.63LG X 0.34 ID                                           |
| 27         | 1   | 738111     | CAN RENOLD 50HSC - 100FT                                                      |
| 28         | 1   |            | ENCL IGUS 1400-025-038-0 + 14025 42 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS |



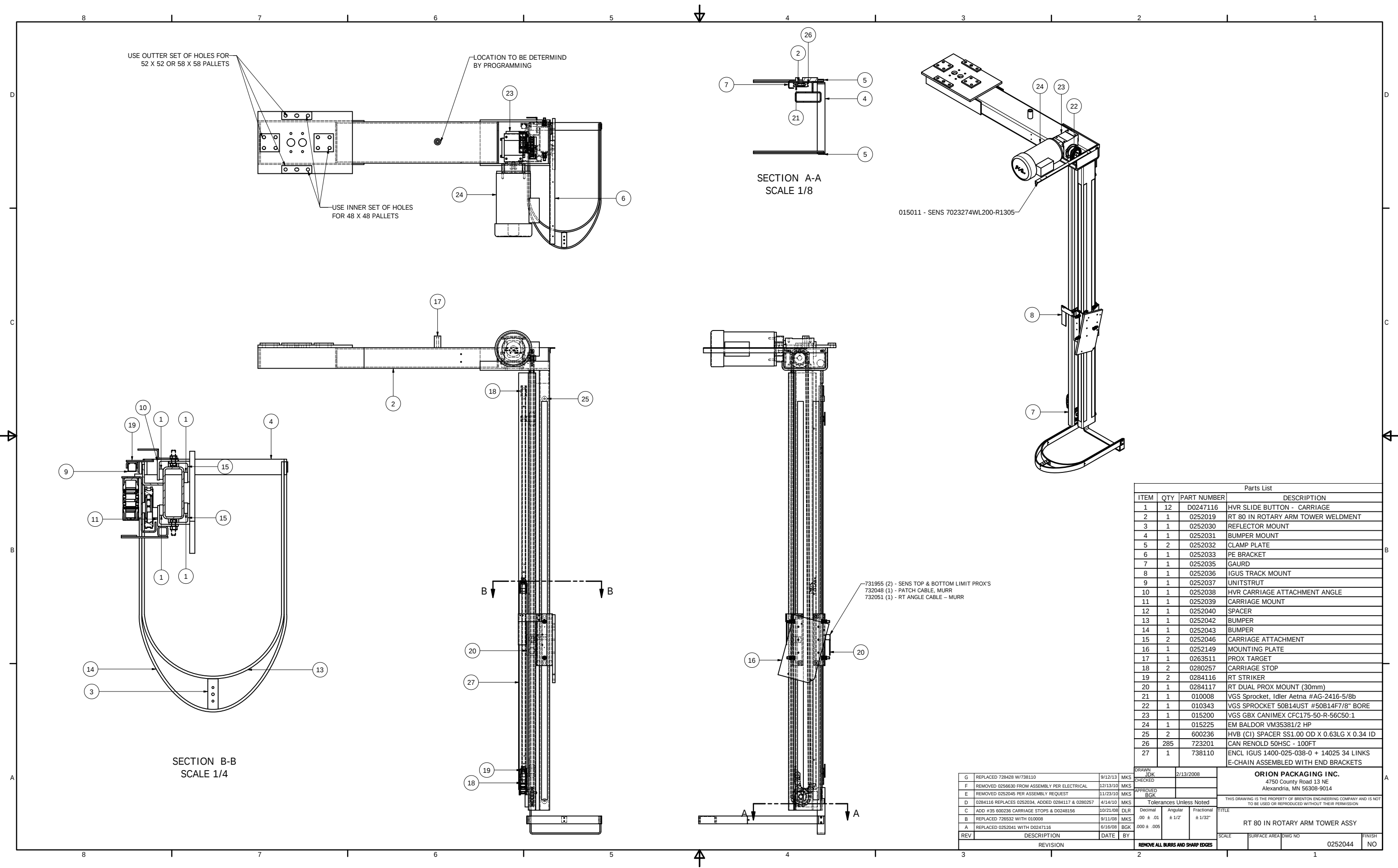
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|-----|--|-----------------------------------------------------|----------|-----|----------|-----|----------|--------------------------------------------------------------------------------------------------------------------------|--|
| G   |  | REPLACED 0252041 W/D0247116                         | 2/18/14  | MKS | DRAWN    | JDK | 4/8/2008 | ORION PACKAGING INC.<br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                              |  |
| F   |  | REPLACED 728429 W/738111                            | 9/12/13  | MKS | CHECKED  |     |          |                                                                                                                          |  |
| E   |  | REMOVED 0256630 PER ELECTRICAL REQUEST              | 12/13/10 | MKS | APPROVED |     |          | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |  |
| D   |  | REMOVED 0252045 PER ASSEMBLY REQUEST                | 11/23/10 | MKS |          |     |          |                                                                                                                          |  |
| C   |  | 0284116 REPLACES 0252034, ADDED 0284117 & 0280257   | 4/14/10  | MKS |          |     |          | Tolerances Unless Noted                                                                                                  |  |
| B   |  | ADD #39 600236 CARRIAGE STOPS & D0248156            | 10/21/08 | DLR |          |     |          |                                                                                                                          |  |
| A   |  | REPLACED 725532 WITH D10008 & 0252041 WITH D0247116 | 9/11/08  | MKS |          |     |          | TITLE                                                                                                                    |  |
| REV |  | DESCRIPTION                                         | DATE     | BY  |          |     |          |                                                                                                                          |  |
|     |  | REVISION                                            |          |     |          |     |          | SCALE                                                                                                                    |  |
|     |  |                                                     |          |     |          |     |          |                                                                                                                          |  |
|     |  |                                                     |          |     |          |     |          | SURFACE AREA                                                                                                             |  |
|     |  |                                                     |          |     |          |     |          |                                                                                                                          |  |
|     |  |                                                     |          |     |          |     |          | DWG NO                                                                                                                   |  |
|     |  |                                                     |          |     |          |     |          |                                                                                                                          |  |
|     |  |                                                     |          |     |          |     |          | FINISH                                                                                                                   |  |
|     |  |                                                     |          |     |          |     |          |                                                                                                                          |  |
|     |  |                                                     |          |     |          |     |          | NO                                                                                                                       |  |
|     |  |                                                     |          |     |          |     |          |                                                                                                                          |  |



| Parts List |     |             |                   |
|------------|-----|-------------|-------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION       |
| 1          | 1   | 0252002     | ARM EXTENSION     |
| 2          | 2   | 0252004     | HORZ SIDEPLATE    |
| 3          | 1   | 0251999     | BRG MOUNT PLATE   |
| 4          | 2   | 0252001     | FLAT BAR          |
| 5          | 1   | 0252003     | DIVIDER           |
| 6          | 1   | 0252024     | GBX MOUNT         |
| 7          | 1   | 0254049     | ROTARY TOWER TUBE |
| 8          | 1   | 0254050     | TOWER VERT        |
| 9          | 1   | 0252027     | PLATE             |
| 10         | 1   | 0252025     | PLATE             |
| 13         | 1   | 0252060     | DIVIDER           |

| Tolerances Unless Noted |                                                 | Decimal     | Angular | Fractional |
|-------------------------|-------------------------------------------------|-------------|---------|------------|
|                         |                                                 | .00 ± .01   | ± 1/2°  | ± 1/32"    |
|                         |                                                 | .000 ± .005 |         |            |
| REV                     | DESCRIPTION                                     | DATE        | BY      |            |
| C                       | REVISED 0254049 & UPDATED MASKED AREAS          | 6/3/11      | MKS     |            |
| B                       | REVISED 0254049 TO MOVED CARRIAGE STOP LOCATION | 01/18/10    | MKS     |            |
| A                       | UPDATED MASKING AREA                            | 6/23/08     | MKS     |            |

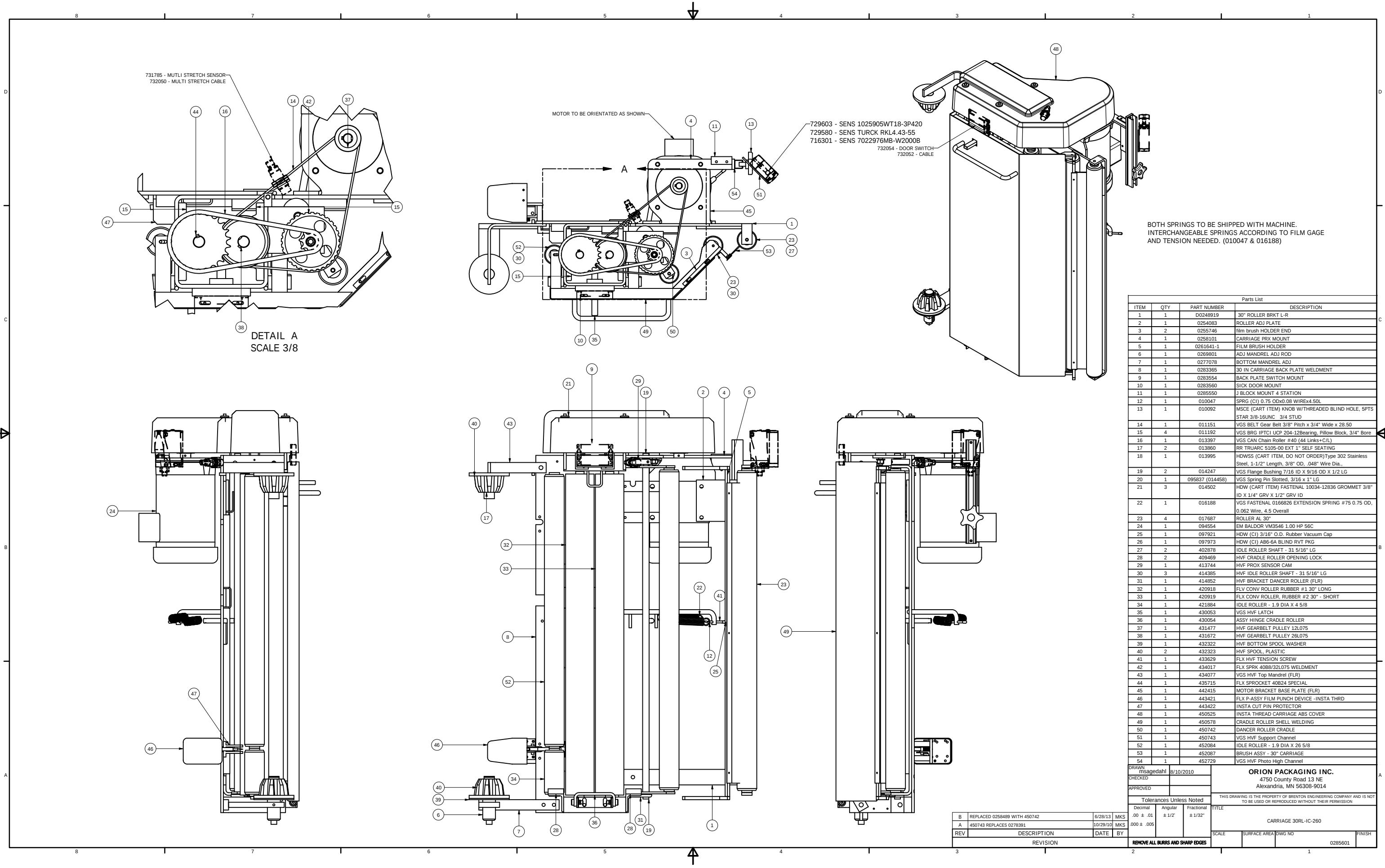
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|--------------|----------|--------------------------------------------------------------------------------------------------------------------------|--------------|
| DRAWN<br>JDK | 4/8/2008 | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |              |
| CHECKED      |          |                                                                                                                          |              |
| APPROVED     |          | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |
| TITLE        |          | RT 95 IN ROTARY ARM TOWER WELDMENT                                                                                       |              |
| SCALE        |          | SURFACE AREA                                                                                                             | DWG NO       |
| 1/8          |          | 0254048                                                                                                                  | FINISH<br>PT |



| Parts List |     |             |                                                                               |
|------------|-----|-------------|-------------------------------------------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                                                   |
| 1          | 12  | D0247116    | HVR SLIDE BUTTON - CARRIAGE                                                   |
| 2          | 1   | 0252019     | RT 80 IN ROTARY ARM TOWER WELDMNT                                             |
| 3          | 1   | 0252030     | REFLECTOR MOUNT                                                               |
| 4          | 1   | 0252031     | BUMPER MOUNT                                                                  |
| 5          | 2   | 0252032     | CLAMP PLATE                                                                   |
| 6          | 1   | 0252033     | PE BRACKET                                                                    |
| 7          | 1   | 0252035     | GAURD                                                                         |
| 8          | 1   | 0252036     | IGUS TRACK MOUNT                                                              |
| 9          | 1   | 0252037     | UNITSTRUT                                                                     |
| 10         | 1   | 0252038     | HVR CARRIAGE ATTACHMENT ANGLE                                                 |
| 11         | 1   | 0252039     | CARRIAGE MOUNT                                                                |
| 12         | 1   | 0252040     | SPACER                                                                        |
| 13         | 1   | 0252042     | BUMPER                                                                        |
| 14         | 1   | 0252043     | BUMPER                                                                        |
| 15         | 2   | 0252046     | CARRIAGE ATTACHMENT                                                           |
| 16         | 1   | 0252149     | MOUNTING PLATE                                                                |
| 17         | 1   | 0263511     | PROX TARGET                                                                   |
| 18         | 2   | 0280257     | CARRIAGE STOP                                                                 |
| 19         | 2   | 0284116     | RT STRIKER                                                                    |
| 20         | 1   | 0284117     | RT DUAL PROX MOUNT (30mm)                                                     |
| 21         | 1   | 010008      | VGS Sprocket, Idler Aetna #AG-2416-5/8b                                       |
| 22         | 1   | 010343      | VGS SPROCKET 50B14UST #50B14F7/8" BORE                                        |
| 23         | 1   | 015200      | VGS GBX CANIMEX CFC175-50-R-56C50:1                                           |
| 24         | 1   | 015225      | EM BALDOR VM35381/2 HP                                                        |
| 25         | 2   | 600236      | HVB (CI) SPACER SS1.00 OD X 0.63LG X 0.34 ID                                  |
| 26         | 285 | 723201      | CAN RENOLD 50HSC - 100FT                                                      |
| 27         | 1   | 738110      | ENCL IGUS 1400-025-038-0 + 14025 34 LINKS E-CHAIN ASSEMBLED WITH END BRACKETS |

|                                  |             |         |            |
|----------------------------------|-------------|---------|------------|
| DRAWN                            |             | JDK     | 2/13/2008  |
| CHECKED                          |             |         |            |
| APPROVED                         |             | BGK     |            |
| Tolerances Unless Noted          |             |         |            |
| Decimal                          |             | Angular | Fractional |
| .00 ± .01                        |             | ± 1/2°  | ± 1/32"    |
| .000 ± .005                      |             |         |            |
| REV                              | DESCRIPTION | DATE    | BY         |
| REVISION                         |             |         |            |
| REMOVE ALL BURRS AND SHARP EDGES |             |         |            |

|                                                                                                                          |              |         |        |
|--------------------------------------------------------------------------------------------------------------------------|--------------|---------|--------|
| ORION PACKAGING INC.                                                                                                     |              |         |        |
| 4750 County Road 13 NE                                                                                                   |              |         |        |
| Alexandria, MN 56308-9014                                                                                                |              |         |        |
| THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |         |        |
| TITLE                                                                                                                    |              |         |        |
| RT 80 IN ROTARY ARM TOWER ASSY                                                                                           |              |         |        |
| SCALE                                                                                                                    | SURFACE AREA | DWG NO  | FINISH |
|                                                                                                                          |              | 0252044 | NO     |

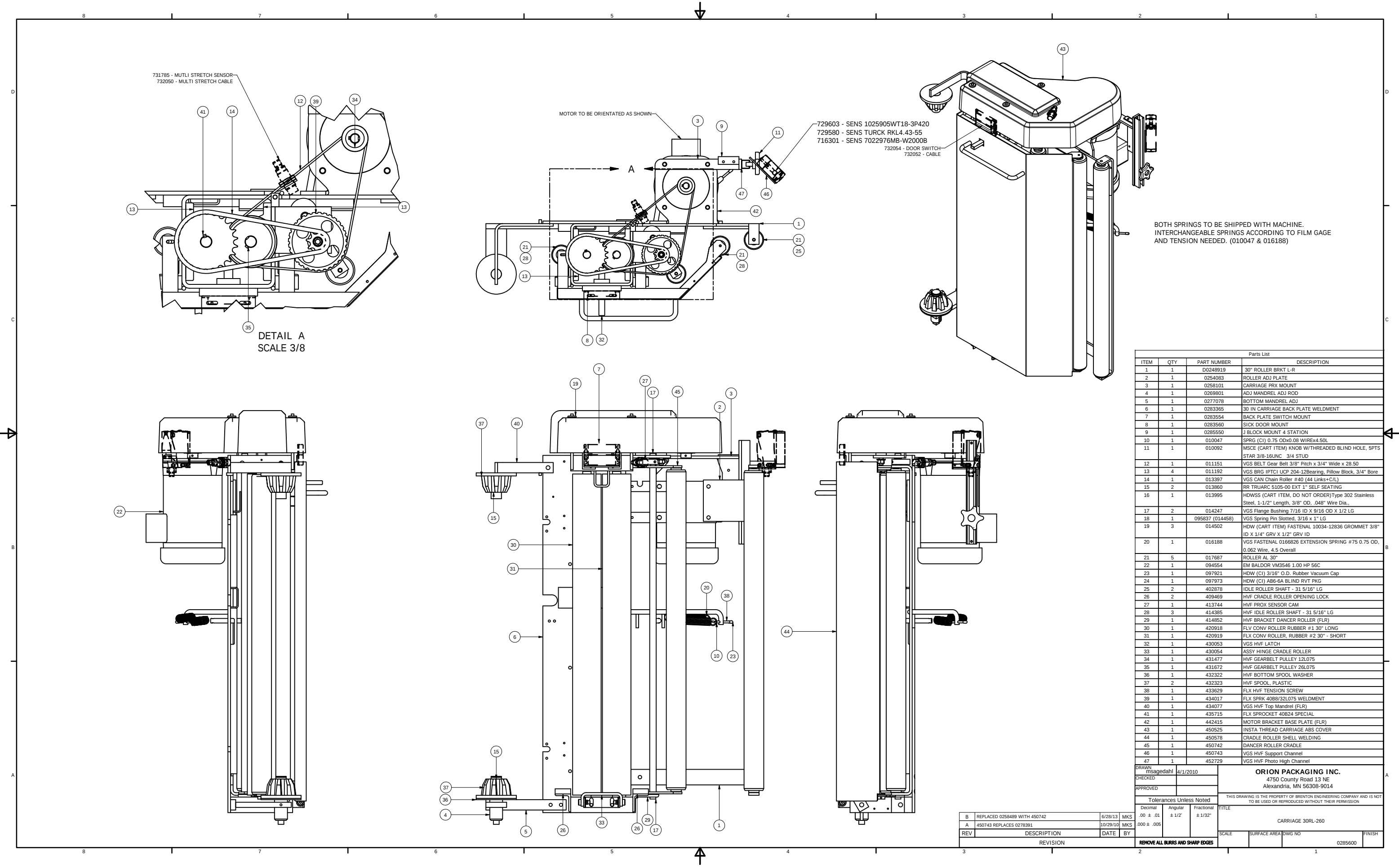


BOTH SPRINGS TO BE SHIPPED WITH MACHINE.  
INTERCHANGEABLE SPRINGS ACCORDING TO FILM GAGE  
AND TENSION NEEDED. (010047 & 016188)

| Parts List |     |                 |                                                                                                   |  |
|------------|-----|-----------------|---------------------------------------------------------------------------------------------------|--|
| ITEM       | QTY | PART NUMBER     | DESCRIPTION                                                                                       |  |
| 1          | 1   | D0248919        | 30" ROLLER BRKT L-R                                                                               |  |
| 2          | 1   | 0254083         | ROLLER ADJ PLATE                                                                                  |  |
| 3          | 2   | 0255746         | film brush HOLDER END                                                                             |  |
| 4          | 1   | 0258101         | CARRIAGE PRX MOUNT                                                                                |  |
| 5          | 1   | 0261641-1       | FILM BRUSH HOLDER                                                                                 |  |
| 6          | 1   | 0269801         | ADJ MANDREL ADJ ROD                                                                               |  |
| 7          | 1   | 0277078         | BOTTOM MANDREL ADJ                                                                                |  |
| 8          | 1   | 0283365         | 30 IN CARRIAGE BACK PLATE WELDMENT                                                                |  |
| 9          | 1   | 0283554         | BACK PLATE SWITCH MOUNT                                                                           |  |
| 10         | 1   | 0283560         | SICK DOOR MOUNT                                                                                   |  |
| 11         | 1   | 0285550         | J BLOCK MOUNT 4 STATION                                                                           |  |
| 12         | 1   | 010047          | SPRG (CI) 0.75 ODx0.08 WIREx4.50L                                                                 |  |
| 13         | 1   | 010092          | MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD                         |  |
| 14         | 1   | 011151          | VGS BELT Gear Belt 3/8" Pitch x 3/4" Wide x 28.50                                                 |  |
| 15         | 4   | 011192          | VGS BRG IPTCI UCP 204-12Bearing, Pillow Block, 3/4" Bore                                          |  |
| 16         | 1   | 013397          | VGS CAN Chain Roller #40 (44 Links+C/L)                                                           |  |
| 17         | 2   | 013860          | RR TRIARC 5105-00 EXT 1" SELF SEATING                                                             |  |
| 18         | 1   | 013995          | HDWSS (CART ITEM, DO NOT ORDER)Type 302 Stainless Steel, 1-1/2" Length, 3/8" OD, .048" Wire Dia., |  |
| 19         | 2   | 014247          | VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG                                                     |  |
| 20         | 1   | 095837 (014458) | VGS Spring Pin Slotted, 3/16 x 1" LG                                                              |  |
| 21         | 3   | 014502          | HDW (CART ITEM) FASTENAL 10034-12836 GROMMET 3/8" ID X 1/4" GRV X 1/2" GRV ID                     |  |
| 22         | 1   | 016188          | VGS FASTENAL 0166826 EXTENSION SPRING #75 0.75 OD, 0.062 Wire, 4.5 Overall                        |  |
| 23         | 4   | 017687          | ROLLER AL 30"                                                                                     |  |
| 24         | 1   | 094554          | EM BALDOR VM3546 1.00 HP 56C                                                                      |  |
| 25         | 1   | 097921          | HDW (CI) 3/16" O.D. Rubber Vacuum Cap                                                             |  |
| 26         | 1   | 097973          | HDW (CI) AB6-6A BLIND RVT PKG                                                                     |  |
| 27         | 2   | 402878          | IDLE ROLLER SHAFT - 31 5/16" LG                                                                   |  |
| 28         | 2   | 409469          | HVF CRADLE ROLLER OPENING LOCK                                                                    |  |
| 29         | 1   | 413744          | HVF PROX SENSOR CAM                                                                               |  |
| 30         | 3   | 414385          | HVF IDLE ROLLER SHAFT - 31 5/16" LG                                                               |  |
| 31         | 1   | 414852          | HVF BRACKET DANCER ROLLER (FLR)                                                                   |  |
| 32         | 1   | 420918          | FLV CONV ROLLER RUBBER #1 30" LONG                                                                |  |
| 33         | 1   | 420919          | FLX CONV ROLLER, RUBBER #2 30" - SHORT                                                            |  |
| 34         | 1   | 421884          | IDLE ROLLER - 1.9 DIA X 4 5/8                                                                     |  |
| 35         | 1   | 430053          | VGS HVF LATCH                                                                                     |  |
| 36         | 1   | 430054          | ASSY HINGE CRADLE ROLLER                                                                          |  |
| 37         | 1   | 431477          | HVF GEARBELT PULLEY 12L075                                                                        |  |
| 38         | 1   | 431672          | HVF GEARBELT PULLEY 26L075                                                                        |  |
| 39         | 1   | 432322          | HVF BOTTOM SPOOL WASHER                                                                           |  |
| 40         | 2   | 432323          | HVF SPOOL, PLASTIC                                                                                |  |
| 41         | 1   | 433629          | FLX HVF TENSION SCREW                                                                             |  |
| 42         | 1   | 434017          | FLX SPRK 4088/32L075 WELDMENT                                                                     |  |
| 43         | 1   | 434077          | VGS HVF Top Mandrel (FLR)                                                                         |  |
| 44         | 1   | 435715          | FLX SPROCKET 40824 SPECIAL                                                                        |  |
| 45         | 1   | 442415          | MOTOR BRACKET BASE PLATE (FLR)                                                                    |  |
| 46         | 1   | 443421          | FLX P-ASSY FILM PUNCH DEVICE -INSTA THRD                                                          |  |
| 47         | 1   | 443422          | INSTA CUT PIN PROTECTOR                                                                           |  |
| 48         | 1   | 450525          | INSTA THREAD CARRIAGE ABS COVER                                                                   |  |
| 49         | 1   | 450578          | CRADLE ROLLER SHELL WELDING                                                                       |  |
| 50         | 1   | 450742          | DANCER ROLLER CRADLE                                                                              |  |
| 51         | 1   | 450743          | VGS HVF Support Channel                                                                           |  |
| 52         | 1   | 452084          | IDLE ROLLER - 1.9 DIA X 26 5/8                                                                    |  |
| 53         | 1   | 452087          | BRUSH ASSY - 30" CARRIAGE                                                                         |  |
| 54         | 1   | 452729          | VGS HVF Photo High Channel                                                                        |  |

|                                  |           |            |                                                                                                                          |                            |
|----------------------------------|-----------|------------|--------------------------------------------------------------------------------------------------------------------------|----------------------------|
| DRAWN                            | msagedahl |            | <b>ORION PACKAGING INC.</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                       |                            |
| CHECKED                          | 8/10/2010 |            |                                                                                                                          |                            |
| APPROVED                         |           |            |                                                                                                                          |                            |
| Tolerances Unless Noted          |           |            | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                            |
| Decimal                          | Angular   | Fractional | TITLE                                                                                                                    |                            |
| .00 ± .01                        | ± 1/2°    | ± 1/32"    | CARRIAGE 30RL-1C-260                                                                                                     |                            |
| .000 ± .005                      |           |            | SCALE                                                                                                                    | SURFACE AREA DWG NO FINISH |
| REMOVE ALL BURRS AND SHARP EDGES |           |            | 0285601                                                                                                                  |                            |

|          |                              |          |     |
|----------|------------------------------|----------|-----|
| B        | REPLACED 0258489 WITH 450742 | 6/28/13  | MKS |
| A        | 450743 REPLACES 0278391      | 10/29/10 | MKS |
| REV      | DESCRIPTION                  | DATE     | BY  |
| REVISION |                              |          |     |

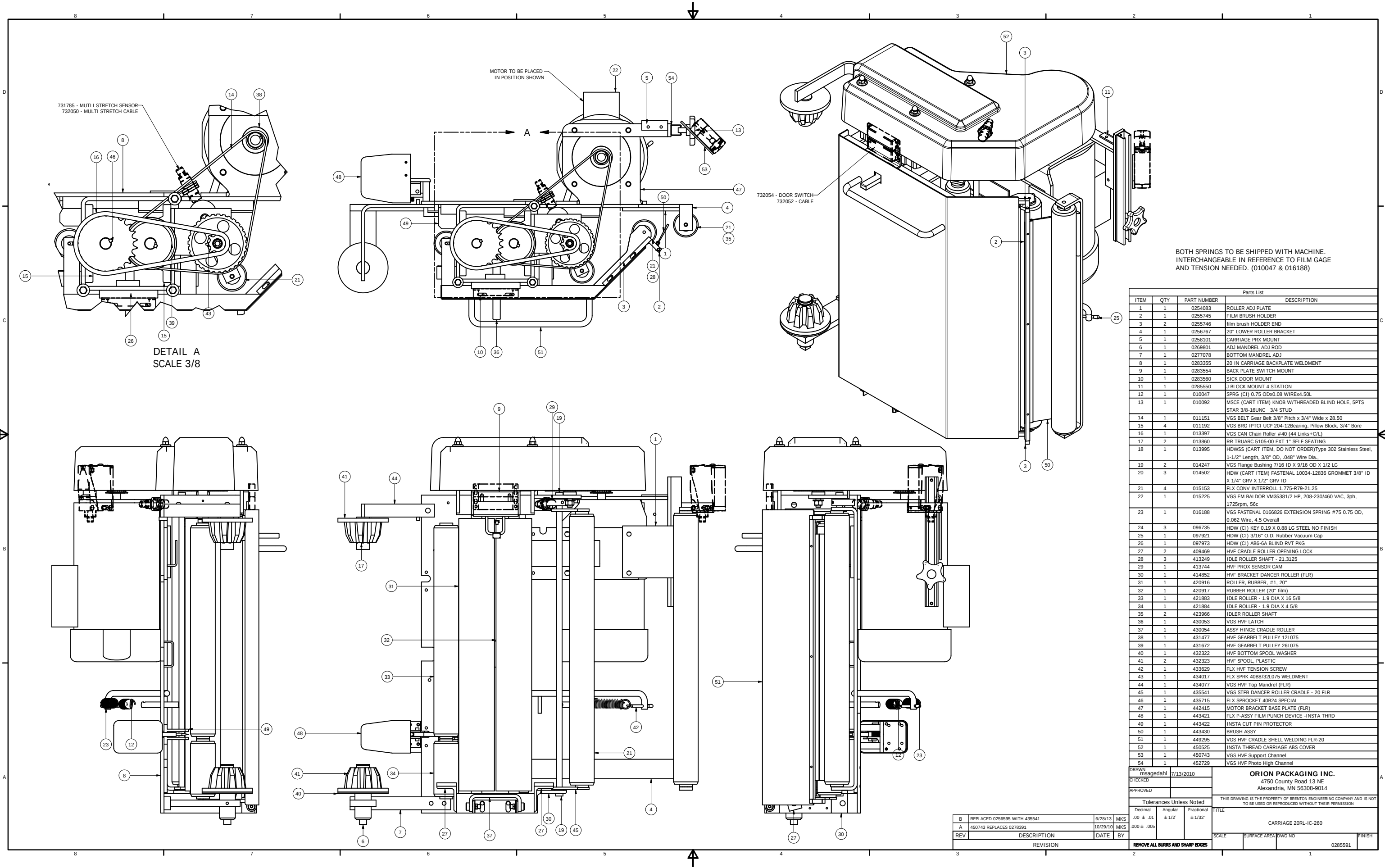


| Parts List |     |                 |                                                                                                  |
|------------|-----|-----------------|--------------------------------------------------------------------------------------------------|
| ITEM       | QTY | PART NUMBER     | DESCRIPTION                                                                                      |
| 1          | 1   | D0248919        | 30" ROLLER BRKT L-R                                                                              |
| 2          | 1   | 0254083         | ROLLER ADJ PLATE                                                                                 |
| 3          | 1   | 0258101         | CARRIAGE PRX MOUNT                                                                               |
| 4          | 1   | 0269801         | ADJ MANDREL ADJ ROD                                                                              |
| 5          | 1   | 0277078         | BOTTOM MANDREL ADJ                                                                               |
| 6          | 1   | 0283365         | 30 IN CARRIAGE BACK PLATE WELDMENT                                                               |
| 7          | 1   | 0283554         | BACK PLATE SWITCH MOUNT                                                                          |
| 8          | 1   | 0283560         | SICK DOOR MOUNT                                                                                  |
| 9          | 1   | 0285550         | J BLOCK MOUNT 4 STATION                                                                          |
| 10         | 1   | 010047          | SPRG (CI) 0.75 ODx0.08 WIREx4.50L                                                                |
| 11         | 1   | 010092          | MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD                        |
| 12         | 1   | 011151          | VGS BELT Gear Belt 3/8" Pitch x 3/4" Wide x 28.50                                                |
| 13         | 4   | 011192          | VGS BRG IPTCI UCP 204-12Bearing, Pillow Block, 3/4" Bore                                         |
| 14         | 1   | 013397          | VGS CAN Chain Roller #40 (44 Links+C/L)                                                          |
| 15         | 2   | 013860          | RR TRUARC 5105-00 EXT 1" SELF SEATING                                                            |
| 16         | 1   | 013995          | HDWSS (CART ITEM, DO NOT ORDER)Type 302 Stainless Steel, 1-1/2" Length, 3/8" OD, .048" Wire Dia. |
| 17         | 2   | 014247          | VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG                                                    |
| 18         | 1   | 095637 (014458) | VGS Spring Pin Slotted, 3/16 x 1" LG                                                             |
| 19         | 3   | 014502          | HDW (CART ITEM) FASTENAL 10034-12836 GROMMET 3/8" ID X 1/4" GRV X 1/2" GRV ID                    |
| 20         | 1   | 016188          | VGS FASTENAL 0166626 EXTENSION SPRING #75 0.75 OD, 0.062 Wire, 4.5 Overall                       |
| 21         | 5   | 017687          | ROLLER AL 30"                                                                                    |
| 22         | 1   | 094554          | EM BALDOR VM3546 1.00 HP 56C                                                                     |
| 23         | 1   | 097921          | HDW (CI) 3/16" O.D. Rubber Vacuum Cap                                                            |
| 24         | 1   | 097973          | HDW (CI) AB6-6A BLIND RVT PKG                                                                    |
| 25         | 2   | 402878          | IDLE ROLLER SHAFT - 31 5/16" LG                                                                  |
| 26         | 2   | 409469          | HVF CRADLE ROLLER OPENING LOCK                                                                   |
| 27         | 1   | 413744          | HVF PROX SENSOR CAM                                                                              |
| 28         | 3   | 414385          | HVF IDLE ROLLER SHAFT - 31 5/16" LG                                                              |
| 29         | 1   | 414852          | HVF BRACKET DANCER ROLLER (FLR)                                                                  |
| 30         | 1   | 420918          | FLV CONV ROLLER RUBBER #1 30" LONG                                                               |
| 31         | 1   | 420919          | FLX CONV ROLLER, RUBBER #2 30" - SHORT                                                           |
| 32         | 1   | 430053          | VGS HVF LATCH                                                                                    |
| 33         | 1   | 430054          | ASSY HINGE CRADLE ROLLER                                                                         |
| 34         | 1   | 431477          | HVF GEARBELT PULLEY 12L075                                                                       |
| 35         | 1   | 431672          | HVF GEARBELT PULLEY 26L075                                                                       |
| 36         | 1   | 432322          | HVF BOTTOM SPOOL WASHER                                                                          |
| 37         | 2   | 432323          | HVF SPOOL, PLASTIC                                                                               |
| 38         | 1   | 433629          | FLX HVF TENSION SCREW                                                                            |
| 39         | 1   | 434017          | FLX SPRK 4088/32L075 WELDMENT                                                                    |
| 40         | 1   | 434077          | VGS HVF Top Mandrel (FLR)                                                                        |
| 41         | 1   | 435715          | FLX SPROCKET 40B24 SPECIAL                                                                       |
| 42         | 1   | 442415          | MOTOR BRACKET BASE PLATE (FLR)                                                                   |
| 43         | 1   | 450525          | INSTA THREAD CARRIAGE ABS COVER                                                                  |
| 44         | 1   | 450578          | CRADLE ROLLER SHELL WELDING                                                                      |
| 45         | 1   | 450742          | DANCER ROLLER CRADLE                                                                             |
| 46         | 1   | 450743          | VGS HVF Support Channel                                                                          |
| 47         | 1   | 452729          | VGS HVF Photo High Channel                                                                       |

|                                                                                                                          |              |            |
|--------------------------------------------------------------------------------------------------------------------------|--------------|------------|
| DRAWN                                                                                                                    | msagedahl    | 4/1/2010   |
| CHECKED                                                                                                                  |              |            |
| APPROVED                                                                                                                 |              |            |
| Tolerances Unless Noted                                                                                                  |              |            |
| Decimal                                                                                                                  | Angular      | Fractional |
| .00 ± .01                                                                                                                | ± 1/2°       | ± 1/32"    |
| .000 ± .005                                                                                                              |              |            |
| THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |            |
| TITLE                                                                                                                    |              |            |
| CARRIAGE 30RL-260                                                                                                        |              |            |
| SCALE                                                                                                                    | SURFACE AREA | DWG NO     |
|                                                                                                                          |              | 0285600    |
| FINISH                                                                                                                   |              |            |

| REV | DESCRIPTION                  | DATE     | BY  |
|-----|------------------------------|----------|-----|
| B   | REPLACED 0258489 WITH 450742 | 6/28/13  | MKS |
| A   | 450743 REPLACES 0278391      | 10/29/10 | MKS |

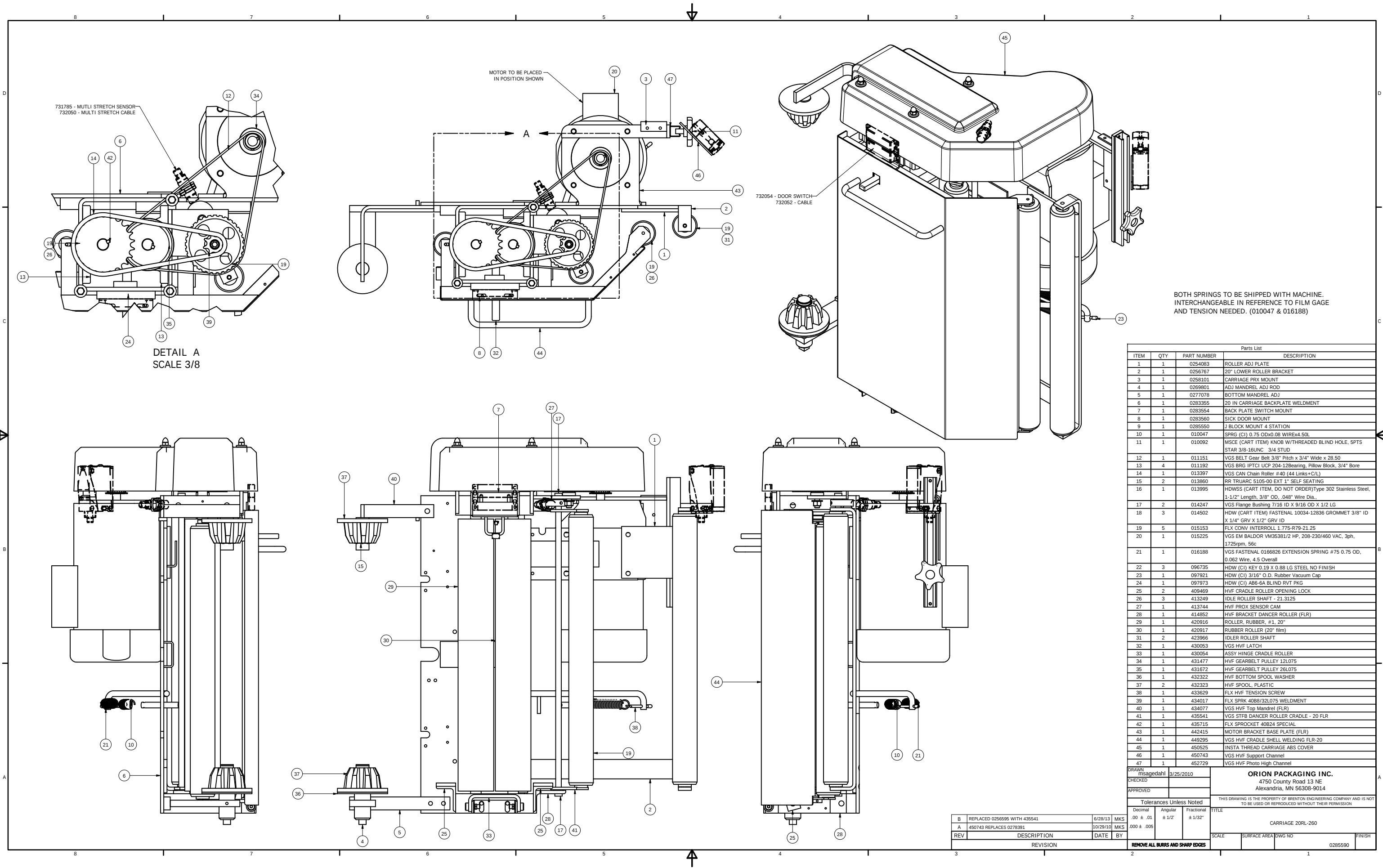
REMOVE ALL BURRS AND SHARP EDGES



| Parts List |     |             |                                                                                                  |  |
|------------|-----|-------------|--------------------------------------------------------------------------------------------------|--|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                                                                      |  |
| 1          | 1   | 0254083     | ROLLER ADJ PLATE                                                                                 |  |
| 2          | 1   | 0255745     | FILM BRUSH HOLDER                                                                                |  |
| 3          | 2   | 0255746     | film brush HOLDER END                                                                            |  |
| 4          | 1   | 0256767     | 20" LOWER ROLLER BRACKET                                                                         |  |
| 5          | 1   | 0258101     | CARRIAGE PRX MOUNT                                                                               |  |
| 6          | 1   | 0269801     | ADJ MANDREL ADJ ROD                                                                              |  |
| 7          | 1   | 0277078     | BOTTOM MANDREL ADJ                                                                               |  |
| 8          | 1   | 0283355     | 20 IN CARRIAGE BACKPLATE WELDMENT                                                                |  |
| 9          | 1   | 0283554     | BACK PLATE SWITCH MOUNT                                                                          |  |
| 10         | 1   | 0283560     | SICK DOOR MOUNT                                                                                  |  |
| 11         | 1   | 0285550     | J BLOCK MOUNT 4 STATION                                                                          |  |
| 12         | 1   | 010047      | SPRG (CI) 0.75 ODx0.08 WIREx4.50L                                                                |  |
| 13         | 1   | 010092      | MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC 3/4 STUD                        |  |
| 14         | 1   | 011151      | VGS BELT Gear Belt 3/8" Pitch x 3/4" Wide x 28.50                                                |  |
| 15         | 4   | 011192      | VGS BRG IPTCI UCP 204-12Bearing, Pillow Block, 3/4" Bore                                         |  |
| 16         | 1   | 013397      | VGS CAN Chain Roller #40 (44 Links+C/L)                                                          |  |
| 17         | 2   | 013860      | RR TRUARC 5105-00 EXT 1" SELF SEATING                                                            |  |
| 18         | 1   | 013995      | HDWSS (CART ITEM, DO NOT ORDER)Type 302 Stainless Steel, 1-1/2" Length, 3/8" OD, .048" Wire Dia. |  |
| 19         | 2   | 014247      | VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG                                                    |  |
| 20         | 3   | 014502      | HDW (CART ITEM) FASTENAL 10034-12836 GROMMET 3/8" ID X 1/4" GRV X 1/2" GRV ID                    |  |
| 21         | 4   | 015153      | FLX CONV INTERROLL 1.775-R79-21.25                                                               |  |
| 22         | 1   | 015225      | VGS EM BALDOR VM35381/2 HP, 208-230/460 VAC, 3ph, 1725rpm, 56c                                   |  |
| 23         | 1   | 016188      | VGS FASTENAL 0166826 EXTENSION SPRING #75 0.75 OD, 0.062 Wire, 4.5 Overall                       |  |
| 24         | 3   | 096735      | HDW (CI) KEY 0.19 X 0.88 LG STEEL NO FINISH                                                      |  |
| 25         | 1   | 097921      | HDW (CI) 3/16" O.D. Rubber Vacuum Cap                                                            |  |
| 26         | 1   | 097973      | HDW (CI) A86-6A BLIND RVT PKG                                                                    |  |
| 27         | 2   | 409469      | HVF CRADLE ROLLER OPENING LOCK                                                                   |  |
| 28         | 3   | 413249      | IDLE ROLLER SHAFT - 21.3125                                                                      |  |
| 29         | 1   | 413744      | HVF PROX SENSOR CAM                                                                              |  |
| 30         | 1   | 414852      | HVF BRACKET DANCER ROLLER (FLR)                                                                  |  |
| 31         | 1   | 420916      | ROLLER, RUBBER, #1, 20"                                                                          |  |
| 32         | 1   | 420917      | RUBBER ROLLER (20" film)                                                                         |  |
| 33         | 1   | 421883      | IDLE ROLLER - 1.9 DIA X 16 5/8                                                                   |  |
| 34         | 1   | 421884      | IDLE ROLLER - 1.9 DIA X 4 5/8                                                                    |  |
| 35         | 2   | 423966      | IDLER ROLLER SHAFT                                                                               |  |
| 36         | 1   | 430053      | VGS HVF LATCH                                                                                    |  |
| 37         | 1   | 430054      | ASSY HINGE CRADLE ROLLER                                                                         |  |
| 38         | 1   | 431477      | HVF GEARBELT PULLEY 12L075                                                                       |  |
| 39         | 1   | 431672      | HVF GEARBELT PULLEY 26L075                                                                       |  |
| 40         | 1   | 432322      | HVF BOTTOM SPOOL WASHER                                                                          |  |
| 41         | 2   | 432323      | HVF SPOOL, PLASTIC                                                                               |  |
| 42         | 1   | 433629      | FLX HVF TENSION SCREW                                                                            |  |
| 43         | 1   | 434017      | FLX SPRK 40B8/32L075 WELDMENT                                                                    |  |
| 44         | 1   | 434077      | VGS HVF Top Mandrel (FLR)                                                                        |  |
| 45         | 1   | 435541      | VGS STFB DANCER ROLLER CRADLE - 20 FLR                                                           |  |
| 46         | 1   | 435715      | FLX SPROCKET 40B24 SPECIAL                                                                       |  |
| 47         | 1   | 442415      | MOTOR BRACKET BASE PLATE (FLR)                                                                   |  |
| 48         | 1   | 443421      | FLX P-ASSY FILM PUNCH DEVICE -INSTA THRD                                                         |  |
| 49         | 1   | 443422      | INSTA CUT PIN PROTECTOR                                                                          |  |
| 50         | 1   | 443430      | BRUSH ASSY                                                                                       |  |
| 51         | 1   | 449295      | VGS HVF CRADLE SHELL WELDING FLR-20                                                              |  |
| 52         | 1   | 450525      | INSTA THREAD CARRIAGE ABS COVER                                                                  |  |
| 53         | 1   | 450743      | VGS HVF Support Channel                                                                          |  |
| 54         | 1   | 452729      | VGS HVF Photo High Channel                                                                       |  |

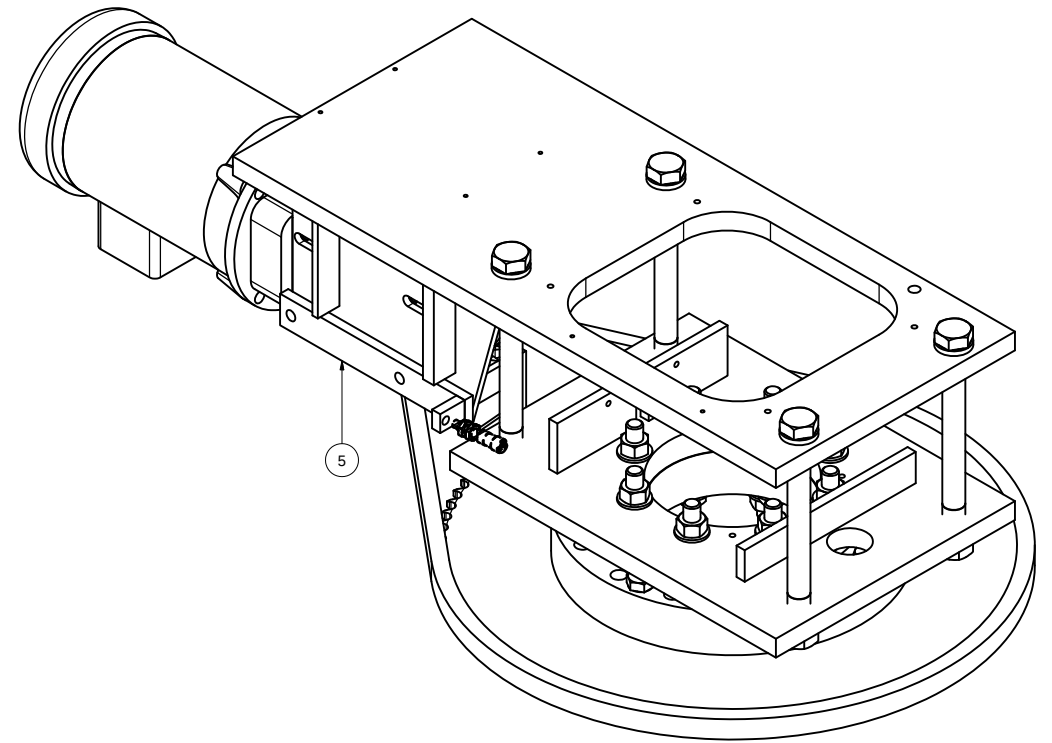
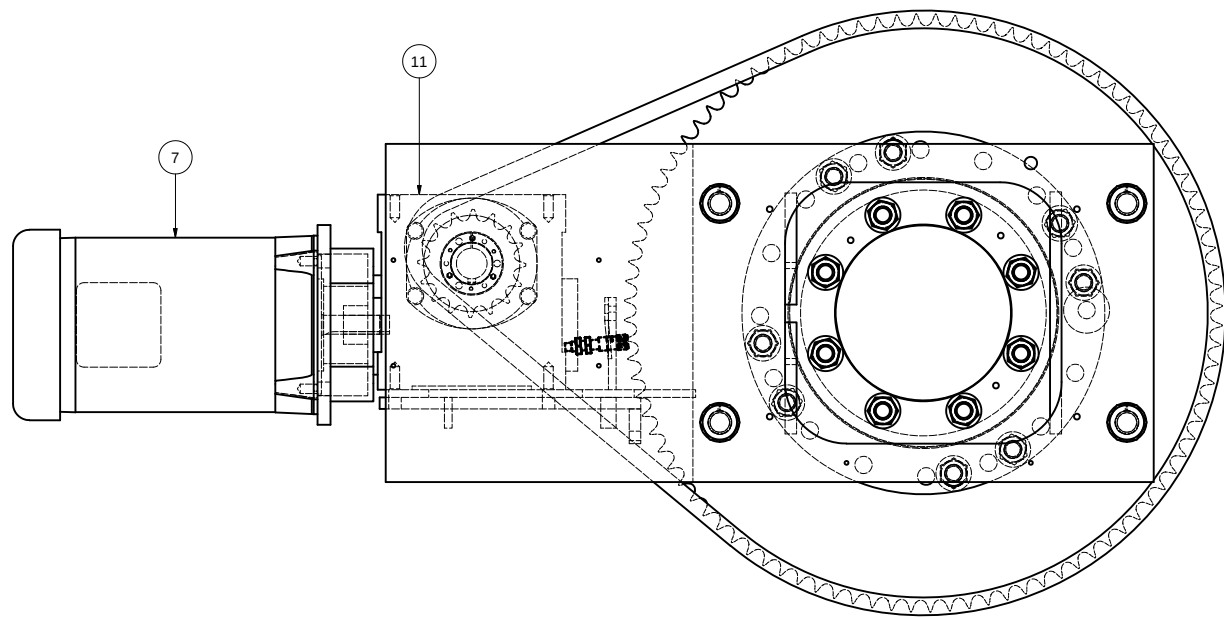
|                                  |           |            |                                                                                                                          |                            |
|----------------------------------|-----------|------------|--------------------------------------------------------------------------------------------------------------------------|----------------------------|
| DRAWN                            | msagedahl | 7/13/2010  | <b>ORION PACKAGING INC.</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                       |                            |
| CHECKED                          |           |            |                                                                                                                          |                            |
| APPROVED                         |           |            |                                                                                                                          |                            |
| Tolerances Unless Noted          |           |            | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                            |
| Decimal                          | Angular   | Fractional | TITLE                                                                                                                    |                            |
| .00 ± .01                        | ± 1/2°    | ± 1/32"    | CARRIAGE 20RL-1C-260                                                                                                     |                            |
| .000 ± .005                      |           |            | SCALE                                                                                                                    | SURFACE AREA DWG NO FINISH |
| REVISION                         |           |            | 0285591                                                                                                                  |                            |
| REMOVE ALL BURRS AND SHARP EDGES |           |            |                                                                                                                          |                            |

|     |                              |          |     |
|-----|------------------------------|----------|-----|
| B   | REPLACED 0256695 WITH 435541 | 6/28/13  | MKS |
| A   | 450743 REPLACES 0278391      | 10/29/10 | MKS |
| REV | DESCRIPTION                  | DATE     | BY  |
|     |                              |          |     |



| Parts List |     |             |                                                                                                  |  |
|------------|-----|-------------|--------------------------------------------------------------------------------------------------|--|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                                                                      |  |
| 1          | 1   | 0254083     | ROLLER ADJ PLATE                                                                                 |  |
| 2          | 1   | 0256767     | 20" LOWER ROLLER BRACKET                                                                         |  |
| 3          | 1   | 0258101     | CARRIAGE PRX MOUNT                                                                               |  |
| 4          | 1   | 0269801     | ADJ MANDREL ADJ ROD                                                                              |  |
| 5          | 1   | 0277078     | BOTTOM MANDREL ADJ                                                                               |  |
| 6          | 1   | 0283355     | 20 IN CARRIAGE BACKPLATE WELDMENT                                                                |  |
| 7          | 1   | 0283554     | BACK PLATE SWITCH MOUNT                                                                          |  |
| 8          | 1   | 0283560     | SICK DOOR MOUNT                                                                                  |  |
| 9          | 1   | 0285550     | J BLOCK MOUNT 4 STATION                                                                          |  |
| 10         | 1   | 010047      | SPRG (CI) 0.75 ODx0.08 WIREx4.50L                                                                |  |
| 11         | 1   | 010092      | MSCE (CART ITEM) KNOB W/THREADED BLIND HOLE, 5PTS STAR 3/8-16UNC. 3/4 STUD                       |  |
| 12         | 1   | 011151      | VGS BELT Gear Belt 3/8" Pitch x 3/4" Wide x 28.50                                                |  |
| 13         | 4   | 011192      | VGS BRG IPTCI UCP 204-12Bearing, Pillow Block, 3/4" Bore                                         |  |
| 14         | 1   | 013397      | VGS CAN Chain Roller #40 (44 Links+C/L)                                                          |  |
| 15         | 2   | 013860      | RR TRUARC 5105-00 EXT 1" SELF SEATING                                                            |  |
| 16         | 1   | 013995      | HDWSS (CART ITEM, DO NOT ORDER)Type 302 Stainless Steel, 1-1/2" Length, 3/8" OD, .048" Wire Dia. |  |
| 17         | 2   | 014247      | VGS Flange Bushing 7/16 ID X 9/16 OD X 1/2 LG                                                    |  |
| 18         | 3   | 014502      | HDW (CART ITEM) FASTENAL 10034-12836 GROMMET 3/8" ID X 1/4" GRV X 1/2" GRV ID                    |  |
| 19         | 5   | 015153      | FLX CONV INTERROLL 1.775-R79-21.25                                                               |  |
| 20         | 1   | 015225      | VGS EM BALDOR VM35381/2 HP, 208-230/460 VAC, 3ph, 1725rpm, 56c                                   |  |
| 21         | 1   | 016188      | VGS FASTENAL 0166826 EXTENSION SPRING #75 0.75 OD, 0.062 Wire, 4.5 Overall                       |  |
| 22         | 3   | 096735      | HDW (CI) KEY 0.19 X 0.88 LG STEEL NO FINISH                                                      |  |
| 23         | 1   | 097921      | HDW (CI) 3/16" O.D. Rubber Vacuum Cap                                                            |  |
| 24         | 1   | 097973      | HDW (CI) AB6-6A BLIND RVT PKG                                                                    |  |
| 25         | 2   | 409469      | HVF CRADLE ROLLER OPENING LOCK                                                                   |  |
| 26         | 3   | 413249      | IDLE ROLLER SHAFT - 21.3125                                                                      |  |
| 27         | 1   | 413744      | HVF PROX SENSOR CAM                                                                              |  |
| 28         | 1   | 414852      | HVF BRACKET DANCER ROLLER (FLR)                                                                  |  |
| 29         | 1   | 420916      | ROLLER, RUBBER, #1, 20"                                                                          |  |
| 30         | 1   | 420917      | RUBBER ROLLER (20" film)                                                                         |  |
| 31         | 2   | 423966      | IDLER ROLLER SHAFT                                                                               |  |
| 32         | 1   | 430053      | VGS HVF LATCH                                                                                    |  |
| 33         | 1   | 430054      | ASSY HINGE CRADLE ROLLER                                                                         |  |
| 34         | 1   | 431477      | HVF GEARBELT PULLEY 12L075                                                                       |  |
| 35         | 1   | 431672      | HVF GEARBELT PULLEY 26L075                                                                       |  |
| 36         | 1   | 432322      | HVF BOTTOM SPOOL WASHER                                                                          |  |
| 37         | 2   | 432323      | HVF SPOOL, PLASTIC                                                                               |  |
| 38         | 1   | 433629      | FLX HVF TENSION SCREW                                                                            |  |
| 39         | 1   | 434017      | FLX SPRK 40B8/32L075 WELDMENT                                                                    |  |
| 40         | 1   | 434077      | VGS HVF Top Mandrel (FLR)                                                                        |  |
| 41         | 1   | 435541      | VGS STFB DANCER ROLLER CRADLE - 20 FLR                                                           |  |
| 42         | 1   | 435715      | FLX SPROCKET 40B24 SPECIAL                                                                       |  |
| 43         | 1   | 442415      | MOTOR BRACKET BASE PLATE (FLR)                                                                   |  |
| 44         | 1   | 449295      | VGS HVF CRADLE SHELL WELDING FLR-20                                                              |  |
| 45         | 1   | 450525      | INSTA THREAD CARRIAGE ABS COVER                                                                  |  |
| 46         | 1   | 450743      | VGS HVF Support Channel                                                                          |  |
| 47         | 1   | 452729      | VGS HVF Photo High Channel                                                                       |  |

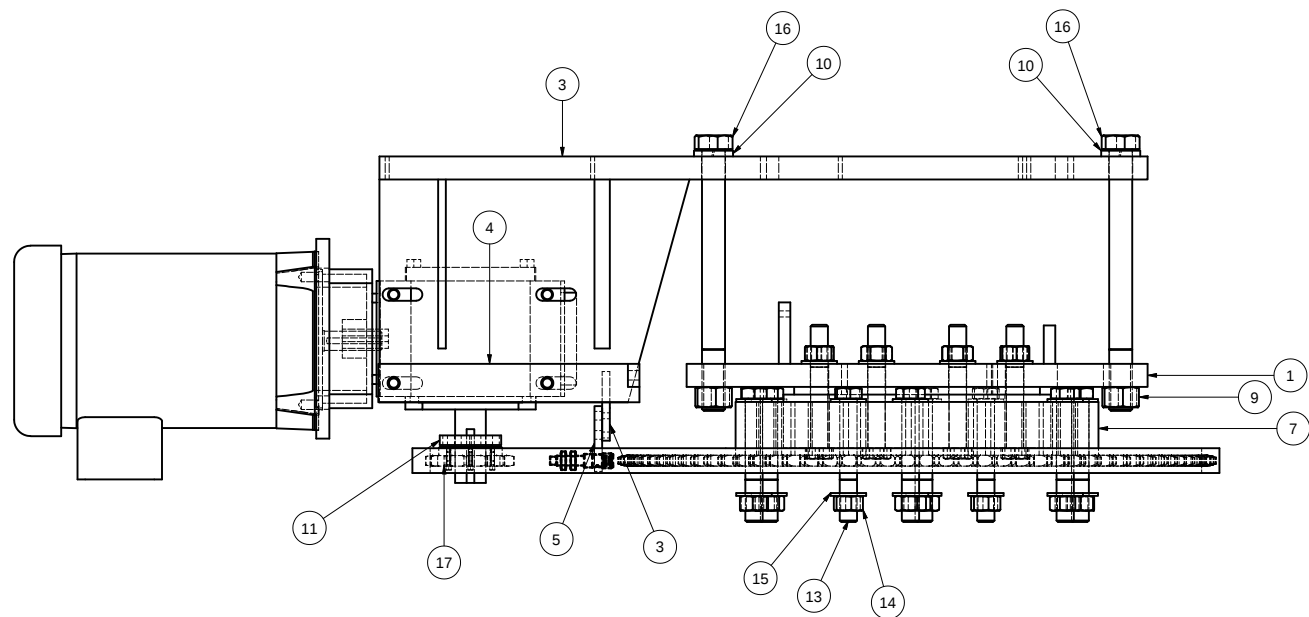
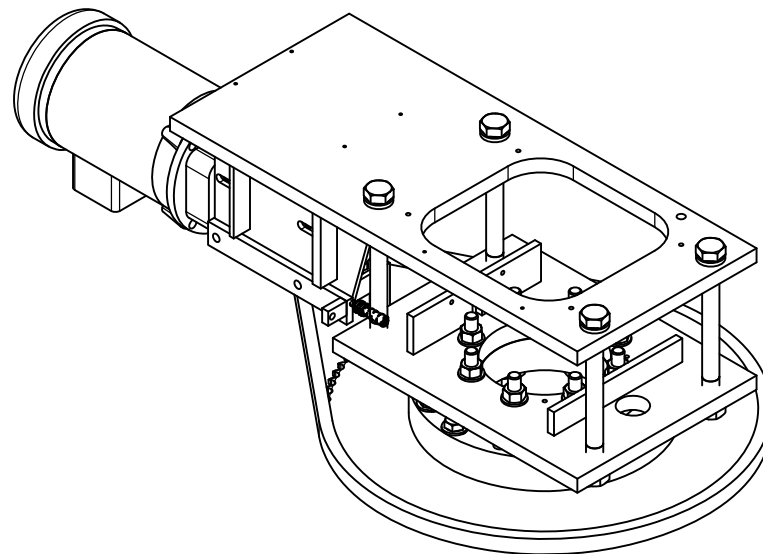
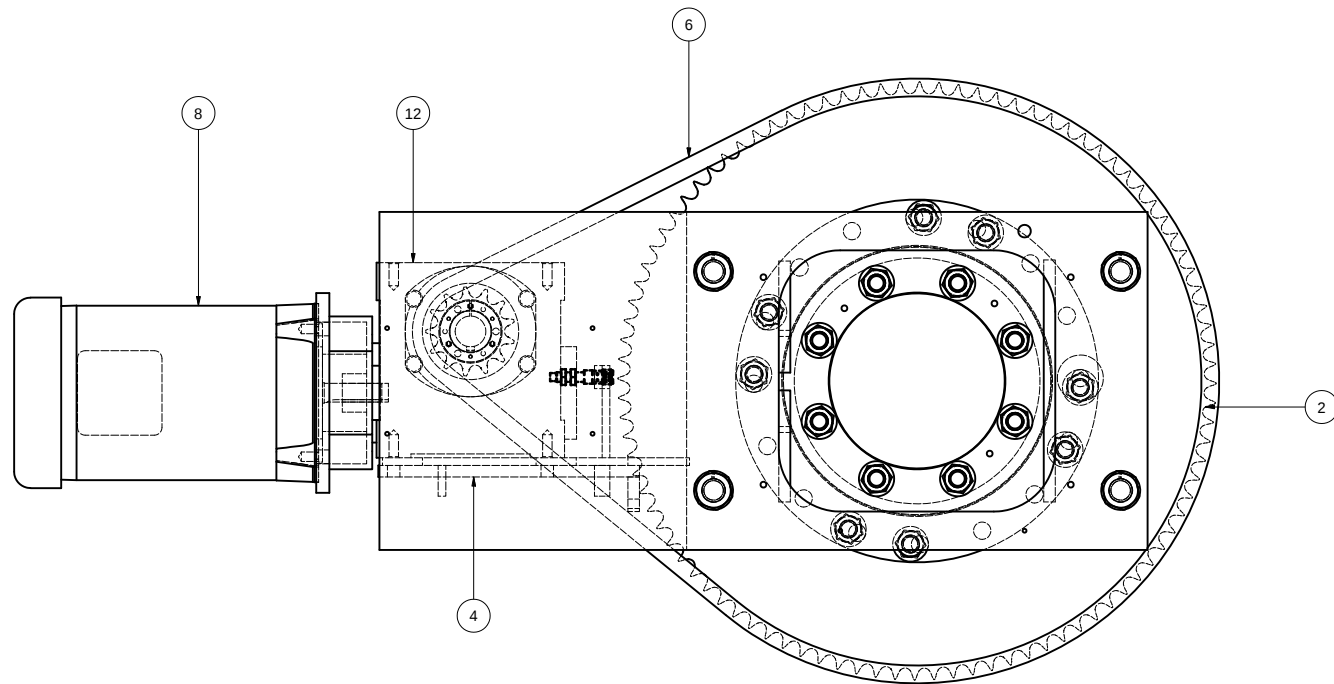
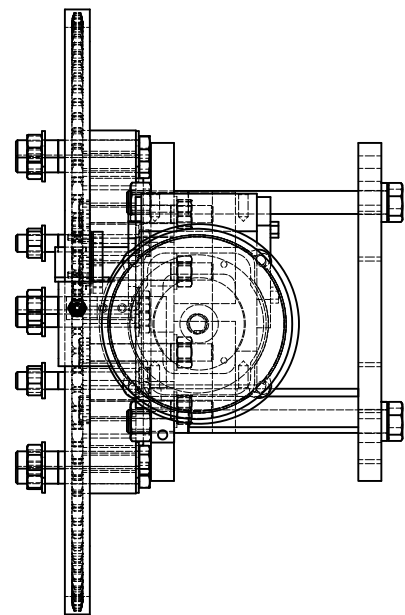
|                                  |             |                                                                                                                          |                                  |
|----------------------------------|-------------|--------------------------------------------------------------------------------------------------------------------------|----------------------------------|
| DRAWN<br>msagedahl               | 3/25/2010   | <b>ORION PACKAGING INC.</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                       |                                  |
| CHECKED                          |             |                                                                                                                          |                                  |
| APPROVED                         |             |                                                                                                                          |                                  |
| Tolerances Unless Noted          |             | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                                  |
| Decimal                          | Angular     | Fractional                                                                                                               | TITLE                            |
| .00 ± .01                        | ± 1/2°      | ± 1/32"                                                                                                                  | CARRIAGE 20RL-260                |
| .000 ± .005                      |             |                                                                                                                          | SCALE SURFACE AREA DWG NO FINISH |
| REV                              | DESCRIPTION | DATE                                                                                                                     | BY                               |
| REVISION                         |             |                                                                                                                          |                                  |
| REMOVE ALL BURRS AND SHARP EDGES |             |                                                                                                                          |                                  |



1. USE GRADE 8 BOLTS WITH HARDENED WASHERS TO MOUNT THE RING BEARING TO USE THE MAIN FRAME, AND THE ROTARY ARM TO THE RING BEARING.
2. DO NOT USE LOCK WASHERS WITH THESE BOLTS AND HARD WASHERS.
3. APPLY BLUE LOCTITE #243 GENEROUSLY TO THE BOLT THREADS AND TORQUE BOLTS TO: ***140 FT/LBS FOR 9/16" GRADE 8 BOLTS.*** THE LOCTITE WILL ACT AS A LUBRICANT TO THE FASTENERS SO THAT THEY CAN BE TORQUED MORE EVENLY.
4. BOLTS SHOULD BE TIGHTENED IN A STAR PATTERN.
5. MARK FASTENERS WITH A PAINT MARKER TO INDICATE THAT THEY HAVE BEEN PROPERLY TORQUED.
6. ONCE A BOLT HAS BEEN TORQUED, IT CAN NOT BE REUSED. IF THE RING BEARING ASSEMBLY IS DIS-ASSEMBLED, ALL THE BOLTS MUST BE REPLACED WITH NEW ONES.

\*\*\* NEVER REUSE THE BOLTS USED TO MOUNT THE RING BEARING \*\*\*

|          |             |      |    |                                  |              |         |        |
|----------|-------------|------|----|----------------------------------|--------------|---------|--------|
| REV      | DESCRIPTION | DATE | BY | SCALE                            | SURFACE AREA | DWG NO  | FINISH |
| REVISION |             |      |    | REMOVE ALL BURRS AND SHARP EDGES | 1/4          | 0336362 |        |



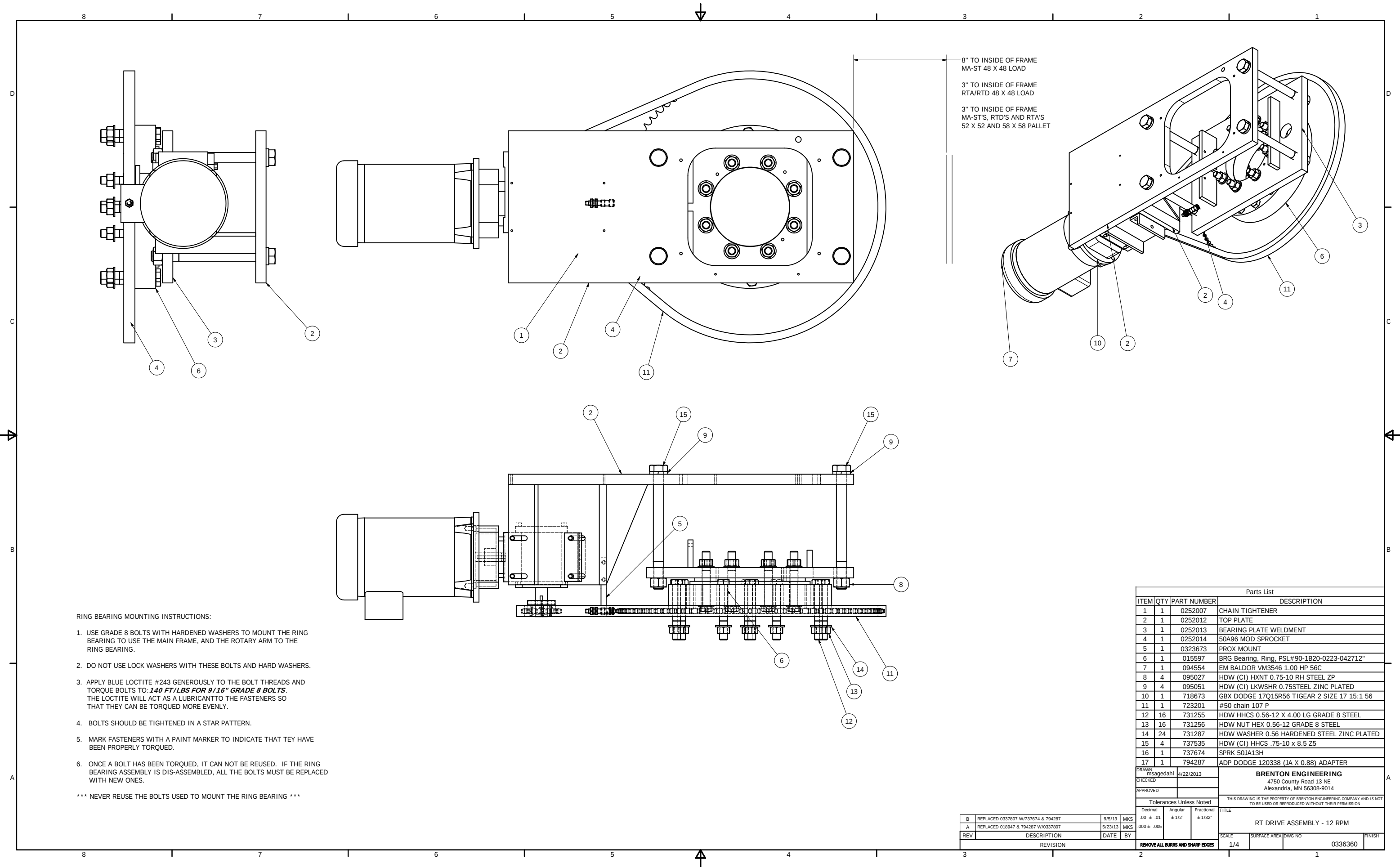
RING BEARING MOUNTING INSTRUCTIONS:

1. USE GRADE 8 BOLTS WITH HARDENED WASHERS TO MOUNT THE RING BEARING TO USE THE MAIN FRAME, AND THE ROTARY ARM TO THE RING BEARING.
2. DO NOT USE LOCK WASHERS WITH THESE BOLTS AND HARD WASHERS.
3. APPLY BLUE LOCTITE #243 GENEROUSLY TO THE BOLT THREADS AND TORQUE BOLTS TO **140 FT/LBS FOR 9/16" GRADE 8 BOLTS**. THE LOCTITE WILL ACT AS A LUBRICANT TO THE FASTENERS SO THAT THEY CAN BE TORQUED MORE EVENLY.
4. BOLTS SHOULD BE TIGHTENED IN A STAR PATTERN.
5. MARK FASTENERS WITH A PAINT MARKER TO INDICATE THAT THEY HAVE BEEN PROPERLY TORQUED.
6. ONCE A BOLT HAS BEEN TORQUED, IT CAN NOT BE REUSED. IF THE RING BEARING ASSEMBLY IS DIS-ASSEMBLED, ALL THE BOLTS MUST BE REPLACED WITH NEW ONES.

\*\*\* NEVER REUSE THE BOLTS USED TO MOUNT THE RING BEARING \*\*\*

| Parts List                       |         |             |                                                                                                                          |                     |
|----------------------------------|---------|-------------|--------------------------------------------------------------------------------------------------------------------------|---------------------|
| ITEM                             | QTY     | PART NUMBER | DESCRIPTION                                                                                                              |                     |
| 1                                | 1       | 0252013     | BEARING PLATE WELDMENT                                                                                                   |                     |
| 2                                | 1       | 0252014     | 50A96 MOD SPROCKET                                                                                                       |                     |
| 3                                | 1       | 0264660     | TOP PLATE                                                                                                                |                     |
| 4                                | 1       | 0264663     | Chain Take-up                                                                                                            |                     |
| 5                                | 1       | 0264665     | SENSOR MOUNT                                                                                                             |                     |
| 6                                | 1       | 0317166     | #50 CHAIN BREAK (109 P + 1CONN)                                                                                          |                     |
| 7                                | 1       | 015597      | BRG Bearing, Ring, PSL#90-1B20-0223-042712"                                                                              |                     |
| 8                                | 1       | 094554      | EM BALDOR VM3546 1.00 HP 56C                                                                                             |                     |
| 9                                | 4       | 095027      | HDW (CI) HXNT 0.75-10 RH STEEL ZP                                                                                        |                     |
| 10                               | 4       | 095051      | HDW (CI) LKWSHR 0.75STEEL ZINC PLATED                                                                                    |                     |
| 11                               | 1       | 703155      | ADP DODGE 120340 (JA X 1.00) ADAPTER (M035-38)                                                                           |                     |
| 12                               | 1       | 722749      | GBX DODGE 20Q15R56 TIGEAR 2 SIZE 20 15:1 56C                                                                             |                     |
| 13                               | 16      | 731255      | HDW HHCS 0.56-12 X 4.00 LG GRADE 8 STEEL                                                                                 |                     |
| 14                               | 16      | 731256      | HDW NUT HEX 0.56-12 GRADE 8 STEEL                                                                                        |                     |
| 15                               | 24      | 731287      | HDW WASHER 0.56 HARDENED STEEL ZINC PLATED                                                                               |                     |
| 16                               | 4       | 737535      | HDW (CI) HHCS .75-10 x 8.5 Z5                                                                                            |                     |
| 17                               | 1       | 737674      | SPRK 50JA13H                                                                                                             |                     |
| DRAWN                            |         | 4/22/2013   | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |                     |
| CHECKED                          |         |             |                                                                                                                          |                     |
| APPROVED                         |         |             |                                                                                                                          |                     |
| Tolerances Unless Noted          |         |             | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                     |
| Decimal                          | Angular | Fractional  | TITLE                                                                                                                    |                     |
| .00 ± .01                        | ± 1/2°  | ± 1/32"     | RT DRIVE ASSEMBLY - 12 RPM                                                                                               |                     |
| .000 ± .005                      |         |             | SCALE                                                                                                                    | SURFACE AREA DWG NO |
| REMOVE ALL BURRS AND SHARP EDGES |         |             | 1/4                                                                                                                      | 0336361             |

| REV | DESCRIPTION | DATE | BY |
|-----|-------------|------|----|
|     | REVISION    |      |    |



8" TO INSIDE OF FRAME  
MA-ST 48 X 48 LOAD

3" TO INSIDE OF FRAME  
RTA/RTD 48 X 48 LOAD

3" TO INSIDE OF FRAME  
MA-ST'S, RTD'S AND RTA'S  
52 X 52 AND 58 X 58 PALLET

RING BEARING MOUNTING INSTRUCTIONS:

1. USE GRADE 8 BOLTS WITH HARDENED WASHERS TO MOUNT THE RING BEARING TO USE THE MAIN FRAME, AND THE ROTARY ARM TO THE RING BEARING.
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3. APPLY BLUE LOCTITE #243 GENEROUSLY TO THE BOLT THREADS AND TORQUE BOLTS TO: **140 FT/LBS FOR 9/16" GRADE 8 BOLTS**. THE LOCTITE WILL ACT AS A LUBRICANT TO THE FASTENERS SO THAT THEY CAN BE TORQUED MORE EVENLY.
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\*\*\* NEVER REUSE THE BOLTS USED TO MOUNT THE RING BEARING \*\*\*

| Parts List |     |             |                                             |
|------------|-----|-------------|---------------------------------------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION                                 |
| 1          | 1   | 0252007     | CHAIN TIGHTENER                             |
| 2          | 1   | 0252012     | TOP PLATE                                   |
| 3          | 1   | 0252013     | BEARING PLATE WELDMENT                      |
| 4          | 1   | 0252014     | 50A96 MOD SPROCKET                          |
| 5          | 1   | 0323673     | PROX MOUNT                                  |
| 6          | 1   | 015597      | BRG Bearing, Ring, PSL#90-1B20-0223-042712" |
| 7          | 1   | 094554      | EM BALDOR VM3546 1.00 HP 56C                |
| 8          | 4   | 095027      | HDW (CI) HXNT 0.75-10 RH STEEL ZP           |
| 9          | 4   | 095051      | HDW (CI) LKWSHR 0.75STEEL ZINC PLATED       |
| 10         | 1   | 718673      | GBX DODGE 17Q15R56 TIGEAR 2 SIZE 17 15:1 56 |
| 11         | 1   | 723201      | #50 chain 107 P                             |
| 12         | 16  | 731255      | HDW HHCS 0.56-12 X 4.00 LG GRADE 8 STEEL    |
| 13         | 16  | 731256      | HDW NUT HEX 0.56-12 GRADE 8 STEEL           |
| 14         | 24  | 731287      | HDW WASHER 0.56 HARDENED STEEL ZINC PLATED  |
| 15         | 4   | 737535      | HDW (CI) HHCS .75-10 x 8.5 Z5               |
| 16         | 1   | 737674      | SPRK 50JA13H                                |
| 17         | 1   | 794287      | ADP DODGE 120338 (1A X 0.88) ADAPTER        |

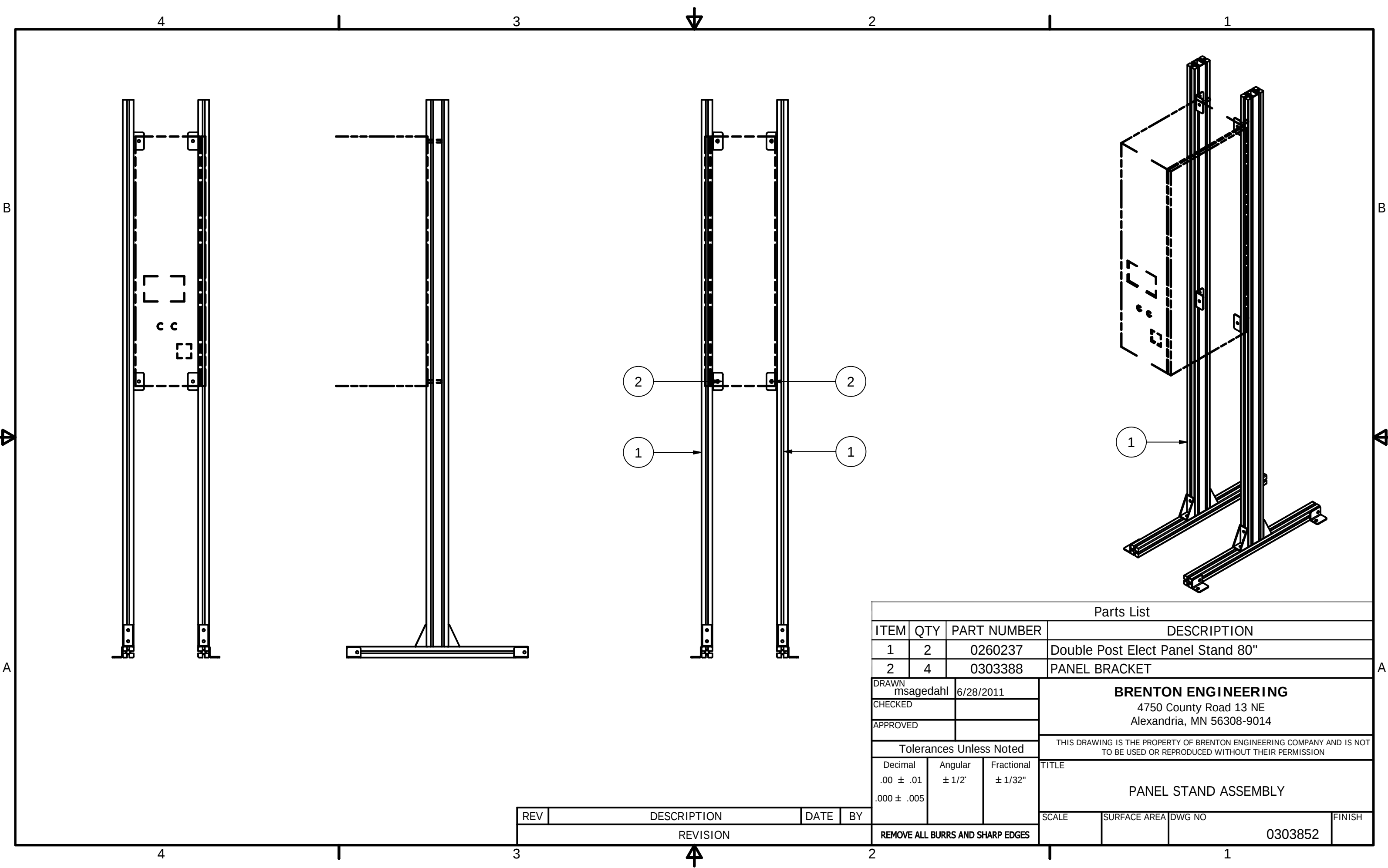
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|---------------------|-----------|-----------------------------------------------------------------------------------|
| DRAWN<br>rmsagedahl | 4/22/2013 | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014 |
| CHECKED             |           |                                                                                   |
| APPROVED            |           |                                                                                   |

Tolerances Unless Noted  
Decimal .00 ± .01 Angular ± 1/2° Fractional ± 1/32"  
0.00 ± .005

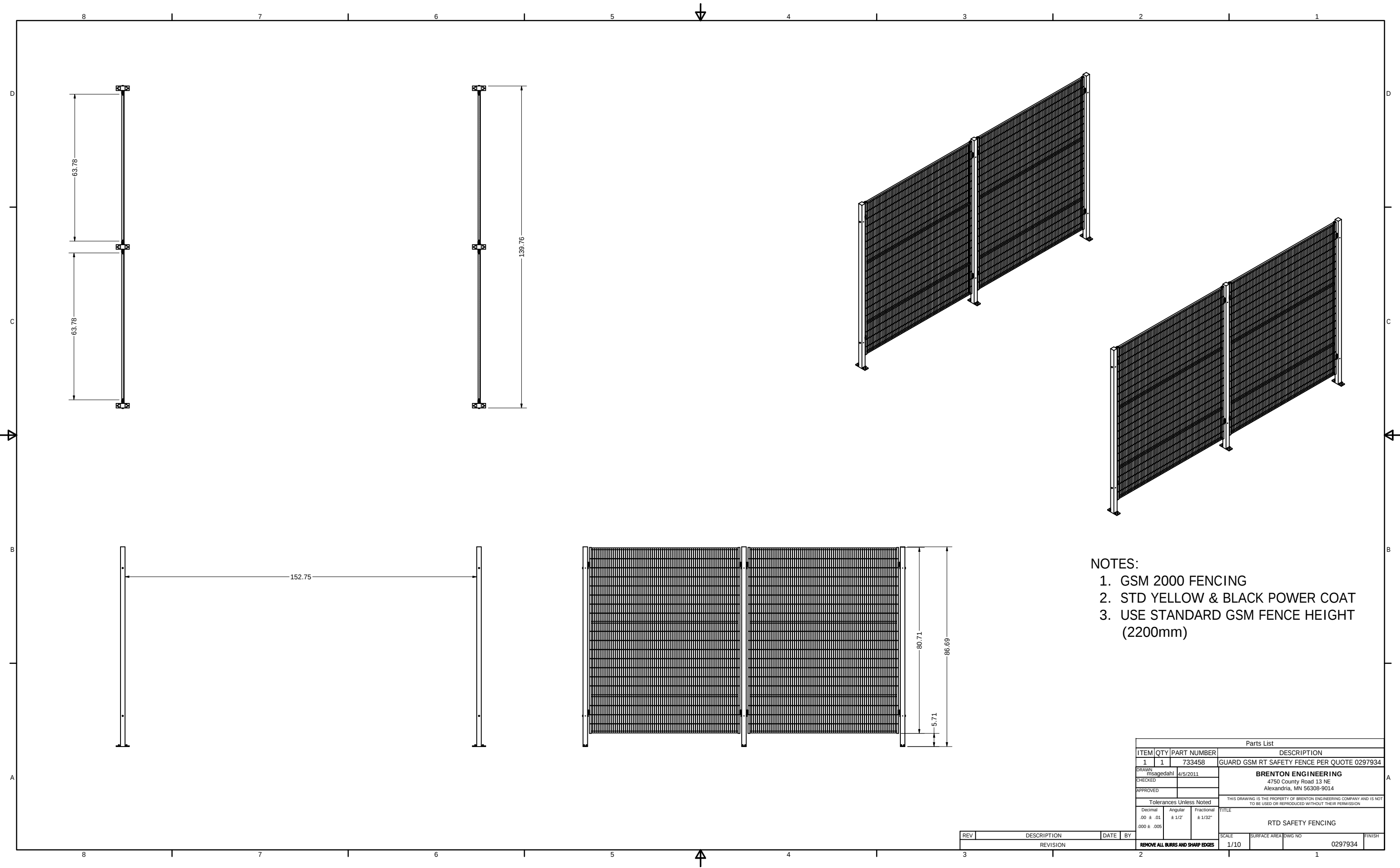
THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION

| REV | DESCRIPTION                        | DATE    | BY  | SCALE | SURFACE AREA | DWG NO  | FINISH |
|-----|------------------------------------|---------|-----|-------|--------------|---------|--------|
| B   | REPLACED 0337807 W/737674 & 794287 | 9/5/13  | MKS | 1/4   |              | 0336360 |        |
| A   | REPLACED 018947 & 794287 W/0337807 | 5/23/13 | MKS |       |              |         |        |

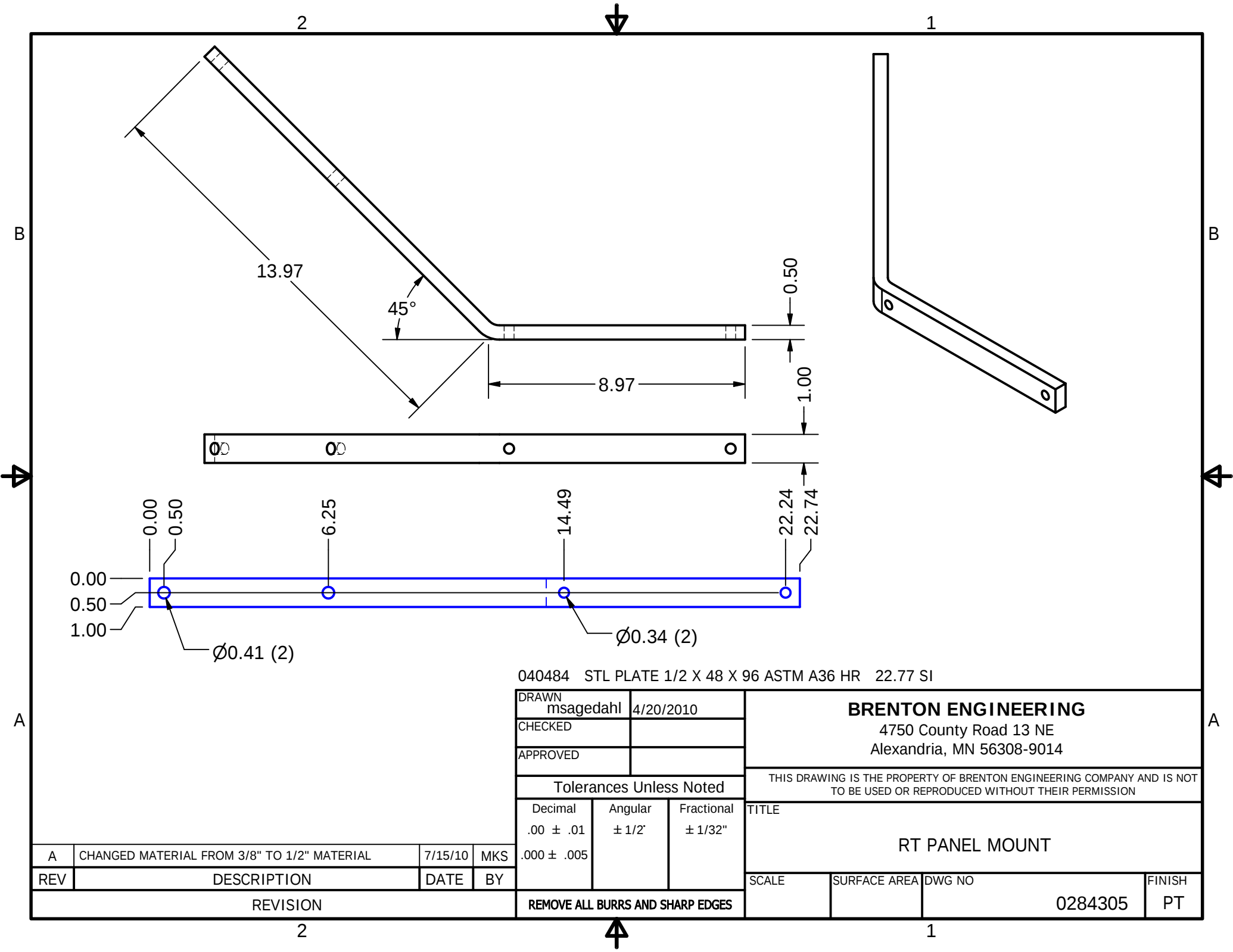
REMOVE ALL BURRS AND SHARP EDGES



| Parts List                          |                   |                                  |                                                                                                                          |
|-------------------------------------|-------------------|----------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| ITEM                                | QTY               | PART NUMBER                      | DESCRIPTION                                                                                                              |
| 1                                   | 2                 | 0260237                          | Double Post Elect Panel Stand 80"                                                                                        |
| 2                                   | 4                 | 0303388                          | PANEL BRACKET                                                                                                            |
| DRAWN<br>msagedahl                  |                   | 6/28/2011                        | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |
| CHECKED                             |                   |                                  |                                                                                                                          |
| APPROVED                            |                   |                                  |                                                                                                                          |
| Tolerances Unless Noted             |                   |                                  | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |
| Decimal<br>.00 ± .01<br>.000 ± .005 | Angular<br>± 1/2° | Fractional<br>± 1/32"            | TITLE<br><br>PANEL STAND ASSEMBLY                                                                                        |
| REV                                 | DESCRIPTION       | DATE                             | BY                                                                                                                       |
| REVISION                            |                   | REMOVE ALL BURRS AND SHARP EDGES |                                                                                                                          |
| SCALE                               |                   | SURFACE AREA                     | DWG NO                                                                                                                   |
|                                     |                   |                                  | 0303852                                                                                                                  |
|                                     |                   | FINISH                           |                                                                                                                          |
|                                     |                   |                                  |                                                                                                                          |

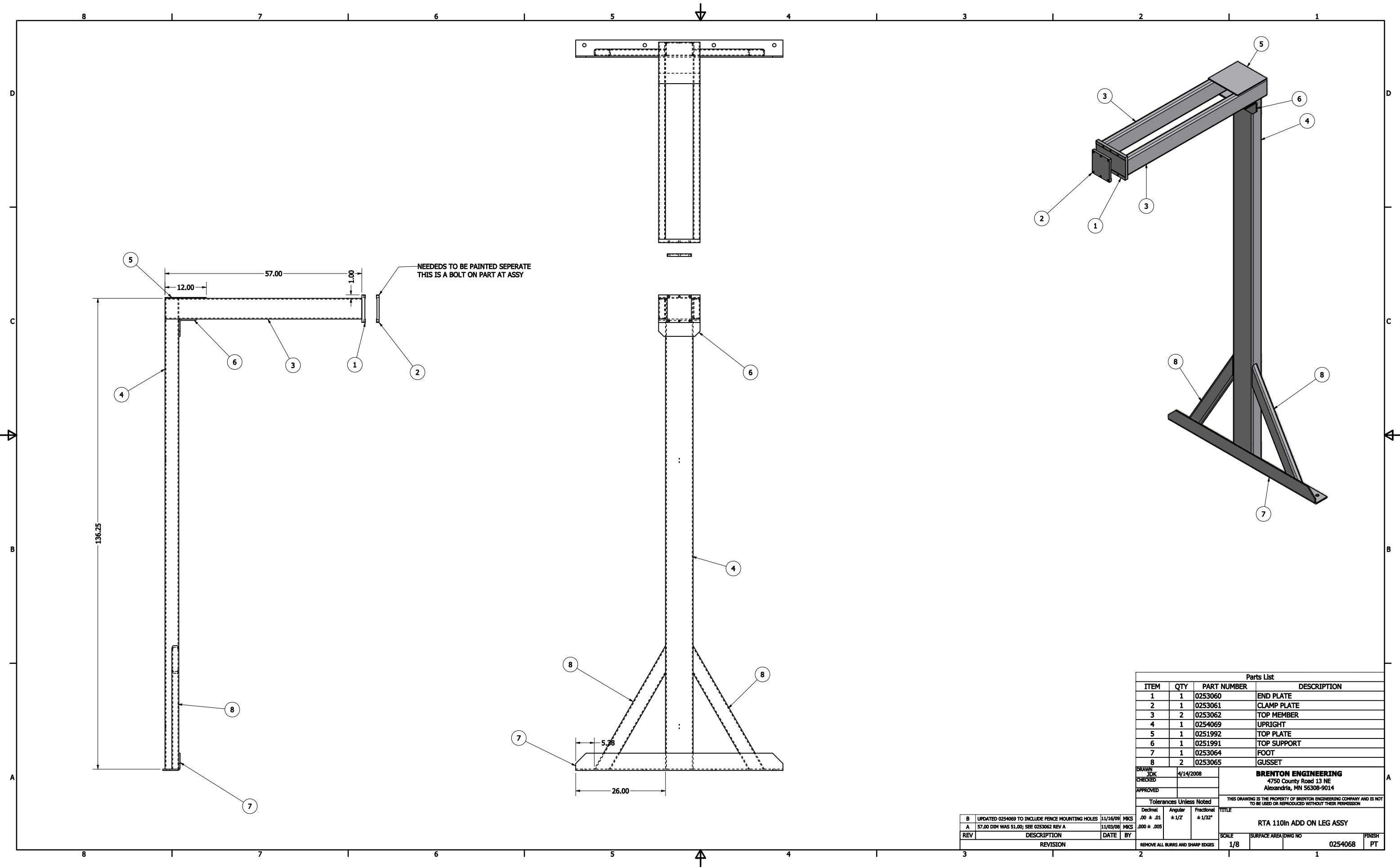


- NOTES:
- 1. GSM 2000 FENCING
  - 2. STD YELLOW & BLACK POWER COAT
  - 3. USE STANDARD GSM FENCE HEIGHT (2200mm)



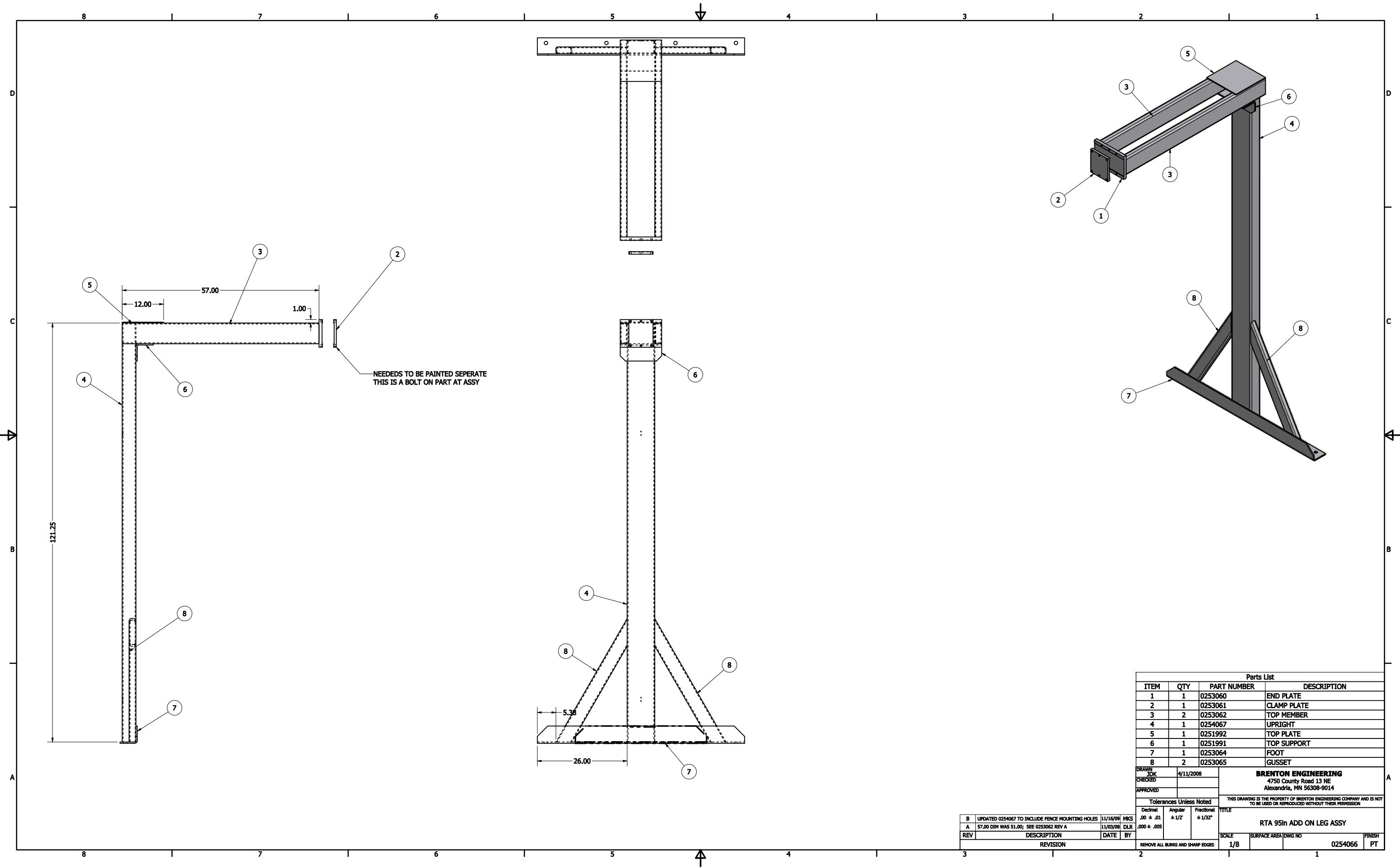
040484 STL PLATE 1/2 X 48 X 96 ASTM A36 HR 22.77 SI

|                                             |  |                       |  |                                                                                                                             |              |                             |                  |
|---------------------------------------------|--|-----------------------|--|-----------------------------------------------------------------------------------------------------------------------------|--------------|-----------------------------|------------------|
| DRAWN<br>msagedahl                          |  | 4/20/2010             |  | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                           |              |                             |                  |
| CHECKED                                     |  |                       |  |                                                                                                                             |              |                             |                  |
| APPROVED                                    |  |                       |  |                                                                                                                             |              |                             |                  |
| Tolerances Unless Noted                     |  |                       |  | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT<br>TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |              |                             |                  |
| Decimal<br><br>.00 ± .01<br><br>.000 ± .005 |  | Angular<br><br>± 1/2' |  | Fractional<br><br>± 1/32"                                                                                                   |              | TITLE<br><br>RT PANEL MOUNT |                  |
|                                             |  |                       |  |                                                                                                                             |              |                             |                  |
| REMOVE ALL BURRS AND SHARP EDGES            |  |                       |  | SCALE                                                                                                                       | SURFACE AREA | DWG NO<br><br>0284305       | FINISH<br><br>PT |



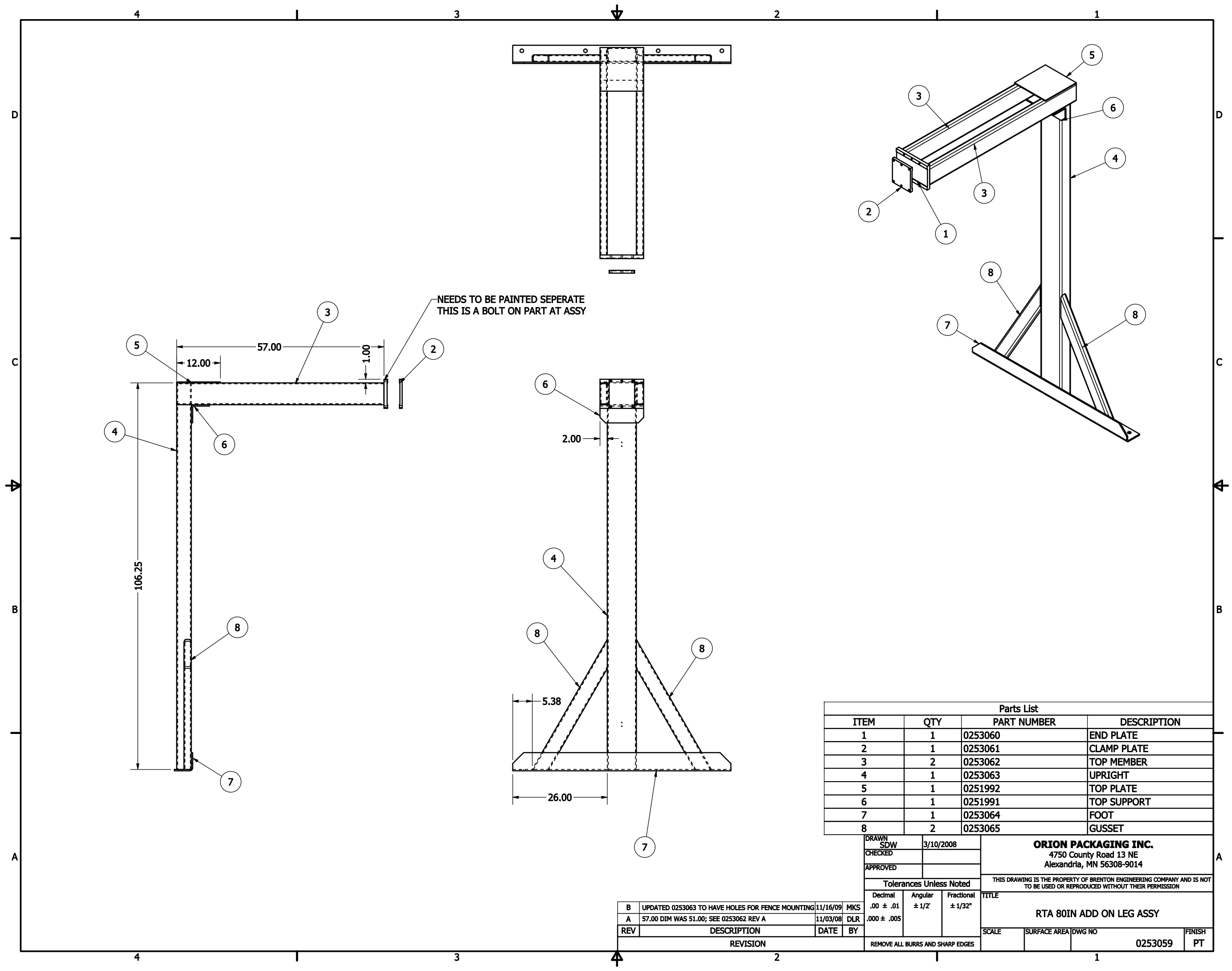
| Parts List |     |             |             |
|------------|-----|-------------|-------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION |
| 1          | 1   | 0253060     | END PLATE   |
| 2          | 1   | 0253061     | CLAMP PLATE |
| 3          | 2   | 0253062     | TOP MEMBER  |
| 4          | 1   | 0254069     | UPRIGHT     |
| 5          | 1   | 0251992     | TOP PLATE   |
| 6          | 1   | 0251991     | TOP SUPPORT |
| 7          | 1   | 0253064     | FOOT        |
| 8          | 2   | 0253065     | GUSSET      |

|                                  |                   |                                                                                                                          |                                    |
|----------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| DRAWN<br>JDK                     | 4/14/2008         | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |                                    |
| CHECKED                          |                   |                                                                                                                          |                                    |
| APPROVED                         |                   |                                                                                                                          |                                    |
| Tolerances Unless Noted          |                   | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                                    |
| Decimal<br>.00 ± .01             | Angular<br>± 1/2° | Fractional<br>± 1/32"                                                                                                    | TITLE<br>RTA 110in ADD ON LEG ASSY |
| REV                              | DESCRIPTION       | DATE                                                                                                                     | BY                                 |
| REVISION                         |                   |                                                                                                                          |                                    |
| REMOVE ALL BURRS AND SHARP EDGES |                   | SCALE<br>1/8                                                                                                             | SURFACE AREA (DWG NO)<br>0254068   |
|                                  |                   | FINISH<br>PT                                                                                                             |                                    |



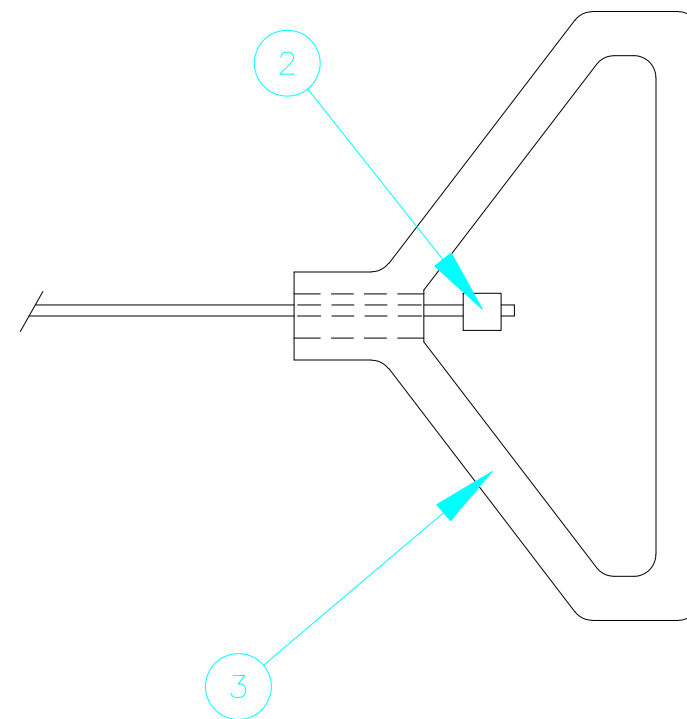
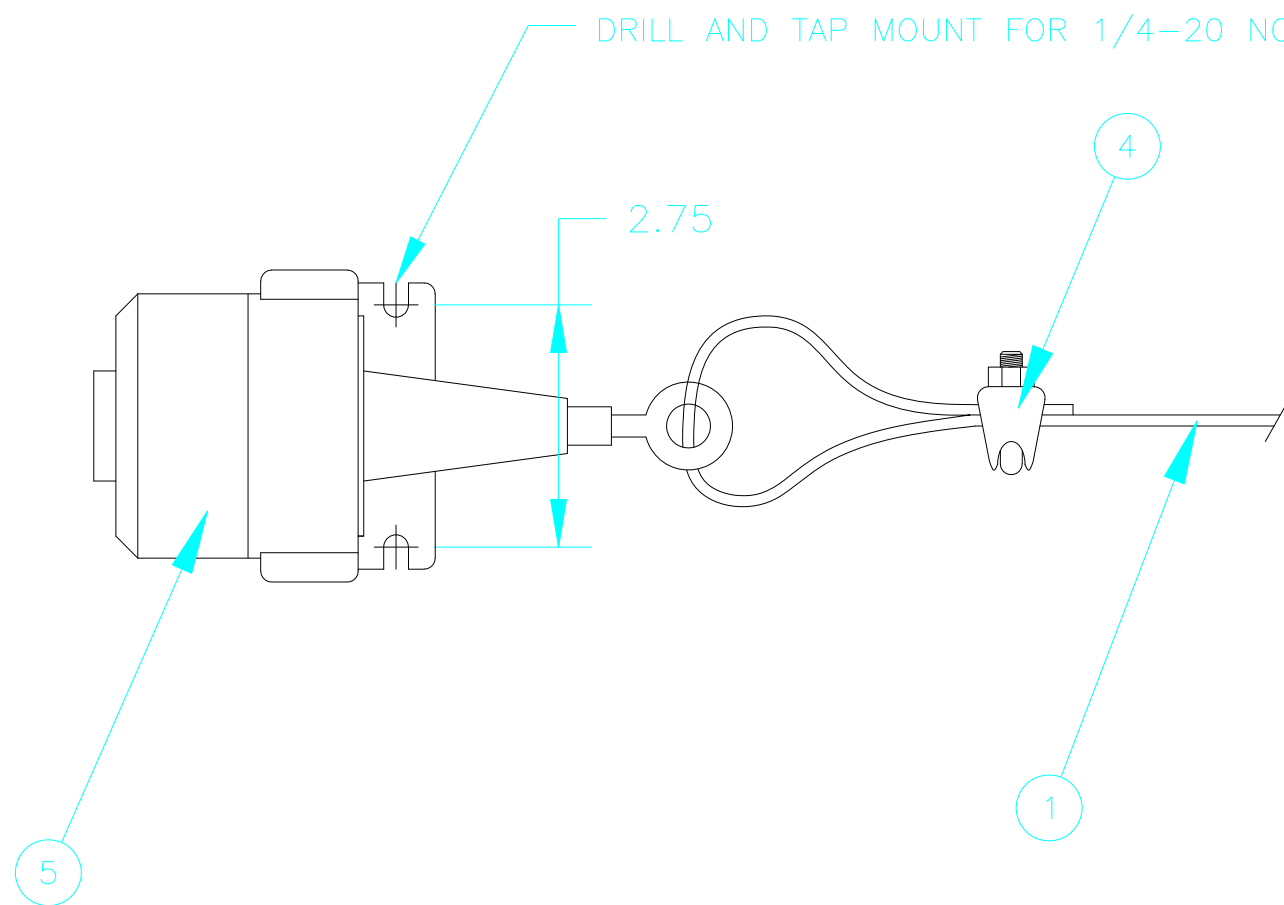
| Parts List |     |             |             |
|------------|-----|-------------|-------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION |
| 1          | 1   | 0253060     | END PLATE   |
| 2          | 1   | 0253061     | CLAMP PLATE |
| 3          | 2   | 0253062     | TOP MEMBER  |
| 4          | 1   | 0254067     | UPRIGHT     |
| 5          | 1   | 0251992     | TOP PLATE   |
| 6          | 1   | 0251991     | TOP SUPPORT |
| 7          | 1   | 0253064     | FOOT        |
| 8          | 2   | 0253065     | GUSSET      |

|                         |         |            |                                                                                   |                                                                                                                          |
|-------------------------|---------|------------|-----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|
| DRAWN                   | JDK     | 4/11/2008  | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014 |                                                                                                                          |
| CHECKED                 |         |            |                                                                                   |                                                                                                                          |
| APPROVED                |         |            |                                                                                   |                                                                                                                          |
| Tolerances Unless Noted |         |            |                                                                                   | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |
| Decimal                 | Angular | Fractional | TITLE                                                                             |                                                                                                                          |
| .00 ± .01               | ± 1/2°  | ± 1/32"    | RTA 95in ADD ON LEG ASSY                                                          |                                                                                                                          |
| 1/8                     | 1/8     | 1/8        | SCALE                                                                             |                                                                                                                          |
| 1/8                     | 1/8     | 1/8        | SURFACE AREA (DWG NO)                                                             |                                                                                                                          |
| 1/8                     | 1/8     | 1/8        | 0254066                                                                           | FINISH                                                                                                                   |
| 1/8                     | 1/8     | 1/8        | PT                                                                                |                                                                                                                          |



| Parts List |     |             |             |
|------------|-----|-------------|-------------|
| ITEM       | QTY | PART NUMBER | DESCRIPTION |
| 1          | 1   | 0253060     | END PLATE   |
| 2          | 1   | 0253061     | CLAMP PLATE |
| 3          | 2   | 0253062     | TOP MEMBER  |
| 4          | 1   | 0253063     | UPRIGHT     |
| 5          | 1   | 0251992     | TOP PLATE   |
| 6          | 1   | 0251991     | TOP SUPPORT |
| 7          | 1   | 0253064     | FOOT        |
| 8          | 2   | 0253065     | GUSSET      |

|                         |                                                  |                                                                                                                          |                                          |
|-------------------------|--------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------------------|
| DRAWN<br>SDW            | 3/10/2008                                        | <b>ORION PACKAGING INC.</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                       |                                          |
| CHECKED                 |                                                  |                                                                                                                          |                                          |
| APPROVED                |                                                  |                                                                                                                          |                                          |
| Tolerances Unless Noted |                                                  | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                                          |
| Decimal<br>.00 ± .01    | Angular<br>± 1/2°                                | Fractional<br>± 1/32"                                                                                                    | TITLE<br><b>RTA 80IN ADD ON LEG ASSY</b> |
| REV                     | DESCRIPTION                                      | DATE                                                                                                                     | BY                                       |
| B                       | UPDATED 0253063 TO HAVE HOLES FOR FENCE MOUNTING | 11/16/09                                                                                                                 | MKS                                      |
| A                       | 57.00 DIM WAS 51.00; SEE 0253062 REV A           | 11/03/08                                                                                                                 | DLR                                      |
| REVISION                |                                                  | REMOVE ALL BURRS AND SHARP EDGES                                                                                         | SCALE                                    |
|                         |                                                  |                                                                                                                          | SURFACE AREA                             |
|                         |                                                  |                                                                                                                          | DWG NO                                   |
|                         |                                                  |                                                                                                                          | 0253059                                  |
|                         |                                                  |                                                                                                                          | FINISH                                   |
|                         |                                                  |                                                                                                                          | PT                                       |



CRIMP STOP COLLAR (ITEM 2) ONTO  
CABLE PRIOR TO SHIPMENT.

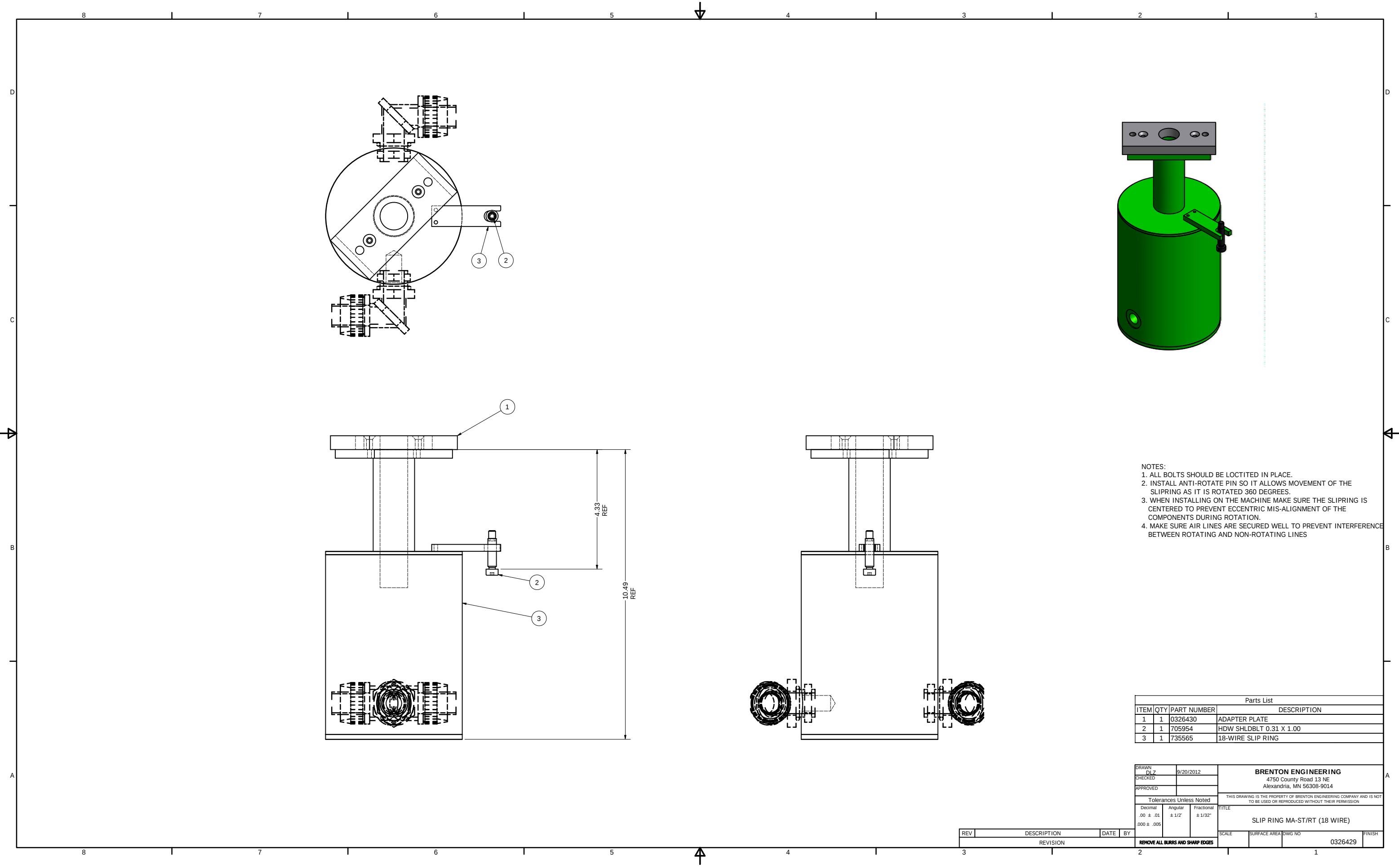
NOTE: CUT CABLE TO LENGTH  
AFTER MOUNTING SWITCH AT  
INSTALL, THEN SECURE CABLE  
CLAMP.

|   |        |   |    |                                                                               |
|---|--------|---|----|-------------------------------------------------------------------------------|
| 1 | 727766 | 1 | EA | MISC MCMASTER 9018T11-RED-251/8" WIRE ROPER W/RED VINYL COATING 25 FT SECTION |
| 2 | 727767 | 1 | EA | MISC MCMASTER 3914T3STOP COLLAR FOR 1/8" WIRE ROPE (PKG OF 50)                |
| 3 | 727769 | 1 | EA | MISC MFGSUPPLY.COM 25-7723LANYARD PULL HANDLE                                 |
| 4 | 727798 | 1 | EA | MISC MCMASTER 30325T26WIRE ROPE CLIP 1/8"                                     |
| 5 | 017065 | 1 | EA | VGS Switch, Lanyard, REES #04958-100                                          |

|                                                                                                                             |                                                                                       |              |                                                     |                  |
|-----------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|--------------|-----------------------------------------------------|------------------|
| THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY<br>AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                                                                                       |              |                                                     |                  |
| Tolerances<br>Unless Noted                                                                                                  |  |              | 4750 County Road 13 NE<br>Alexandria, MN 56308-9014 |                  |
| DECIMAL<br>.00 ± .01<br>.000 ± .005                                                                                         | KIT<br>REMOTE LANYARD                                                                 |              |                                                     |                  |
| FRACTIONAL<br>± 1/32"                                                                                                       | DRAWN BY:<br><i>jnori</i>                                                             | APPROVED BY: | SCALE:<br>1/2=1                                     | DATE:<br>1/15/08 |
| ANGULAR<br>± 1/2°                                                                                                           | Finish:<br><br>REMOVE ALL BURRS<br>AND SHARP EDGES                                    |              | Drawing No:<br>D0244789                             |                  |

| No.      | ECO # | Description | Date | By |
|----------|-------|-------------|------|----|
| REVISION |       |             |      |    |

Surface Area:



- NOTES:
1. ALL BOLTS SHOULD BE LOCTITED IN PLACE.
  2. INSTALL ANTI-ROTATE PIN SO IT ALLOWS MOVEMENT OF THE SLIPRING AS IT IS ROTATED 360 DEGREES.
  3. WHEN INSTALLING ON THE MACHINE MAKE SURE THE SLIPRING IS CENTERED TO PREVENT ECCENTRIC MIS-ALIGNMENT OF THE COMPONENTS DURING ROTATION.
  4. MAKE SURE AIR LINES ARE SECURED WELL TO PREVENT INTERFERENCE BETWEEN ROTATING AND NON-ROTATING LINES

| Parts List |     |             |                         |  |
|------------|-----|-------------|-------------------------|--|
| ITEM       | QTY | PART NUMBER | DESCRIPTION             |  |
| 1          | 1   | 0326430     | ADAPTER PLATE           |  |
| 2          | 1   | 705954      | HDW SHLDBLT 0.31 X 1.00 |  |
| 3          | 1   | 735565      | 18-WIRE SLIP RING       |  |

|                                     |                   |                                                                                                                          |                              |        |
|-------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------|------------------------------|--------|
| DRAWN<br>DLZ                        | 9/20/2012         | <b>BRENTON ENGINEERING</b><br>4750 County Road 13 NE<br>Alexandria, MN 56308-9014                                        |                              |        |
| CHECKED                             |                   |                                                                                                                          |                              |        |
| APPROVED                            |                   | THIS DRAWING IS THE PROPERTY OF BRENTON ENGINEERING COMPANY AND IS NOT TO BE USED OR REPRODUCED WITHOUT THEIR PERMISSION |                              |        |
| Tolerances Unless Noted             |                   | TITLE                                                                                                                    |                              |        |
| Decimal<br>.00 ± .01<br>.000 ± .005 | Angular<br>± 1/2° | Fractional<br>± 1/32"                                                                                                    | SLIP RING MA-ST/RT (18 WIRE) |        |
| REV                                 | DESCRIPTION       | DATE                                                                                                                     | BY                           | FINISH |
| REVISION                            |                   |                                                                                                                          |                              |        |
| REMOVE ALL BURRS AND SHARP EDGES    |                   |                                                                                                                          |                              |        |
| SCALE                               | SURFACE AREA      | DWG NO                                                                                                                   | 0326429                      |        |